



Sistem aluminijumskih profila
za proizvodnju prozora i vrata
bez prekida termičkog mosta

*Aluminium profiles system
for doors and windows manufacturing
without thermal break*



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Sistem profila TEHNOMARKET TMH 45 čini grupa aluminijumskih profila projektovanih za izradu elemenata sa primenom u arhitekturi i građevinarstvu (vrata, prozora, portala velikih i malih dimenzija itd.).

Svi profili ovog sistema su dobijeni postupkom EKSTRUZIJE u pogonima "TEHNOMARKET"-a. Kao sirovina za izradu koriste se legure po AA standardu 6063 i 6060 (DIN standard AlMgSi0.5).

Posebno je značajna primena ovog sistema u izradi enterijerskih portala velikih dimenzija i složenih oblika. Upotrebom ovog sistema moguće je proizvesti karakteristična enterijerska vrata u kombinaciji sa panelnim krilima izrađenim od drveta ili medijapana visokog kvaliteta.

Ovaj sistem je atestiran na propuštanje vazduha, kao i na otpornost prema delovanju vode.

Površinska obrada profila može biti elektrolitička anodna oksidacija (eloksaža) u skladu sa standardom JUS C.T7.228 i korozivnom otpornošću u skladu sa standardom JUS C.T7.231, ili elektrostatska pulverizacija (plastifikacija), prema RAL ton karti.

Sistem profila TEHNOMARKET TMH 45 je projektovan za spajanje uglova zglobnim rastavljivim aluminijumskim spojnicama. Takođe, u svim uglovima rama i krila ugrađuju se poliamidne trakaste spojnice.

Drenažni otvori na donjoj spoljašnjoj strani sklopljenog elementa, omogućavaju otkapljivanje vode, odvođenje isparenja i ventiliranje spoljašnjeg dela profila.

Zaptivanje između rama i krila obezbeđuju E.P.D.M. zaptivke otporne na starenje i uticaj ultra-ljubičastih zraka.

Elementi ovog sistema imaju integrisan evropski standard zabavljanja, takozvani "EURO ŽLJEB", čime je omogućena primena okova bilo kog evropskog proizvođača.

Ovaj sistem je dizajniran i projektovan da prihvati ispune debljine od 3 do 30 mm.

Thermal insulation and energy savings are the prior conditions in temporary home planning. But in some mild climate zones, as Mediterranean's for example, sophisticated soft lined design and good static properties of Doors and Windows are sometime more important than thermics itself. The compromise is possible.

System TEHNOMARKET TMH 45

Is a real solution

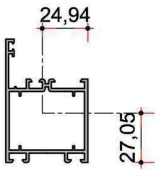
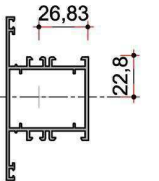
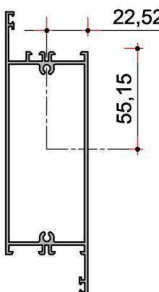
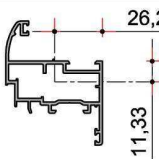
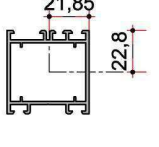
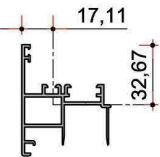
This set of aluminium profiles without Thermal Break has the same outline as TEHNOMARKET TMT 56.

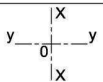
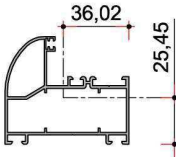
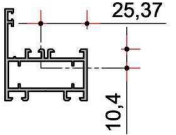
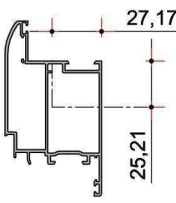
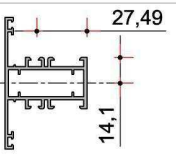
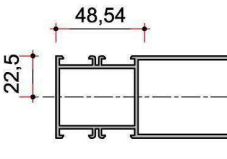
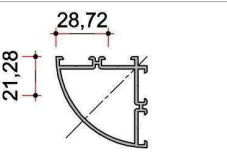
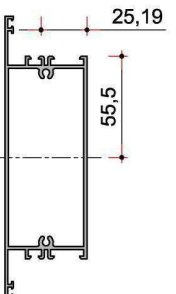
Extruded profiles are of AA6060 or AA6063 Primary Aluminium alloy with minimal tensile strength $\sigma=220 \text{ N/mm}^2$.

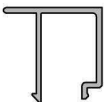
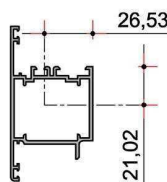
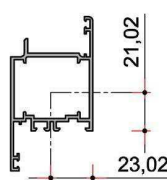
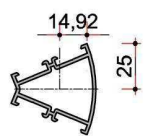
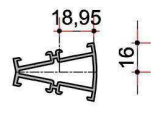
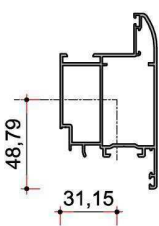
The window profiles incorporate "Euro Flash" system of accessories with central sealing.

Most of the profiles are easy to combine with the other systems.

It is very cost effective and easy-to-use systems of aluminium profiles for doors and windows manufacturing.

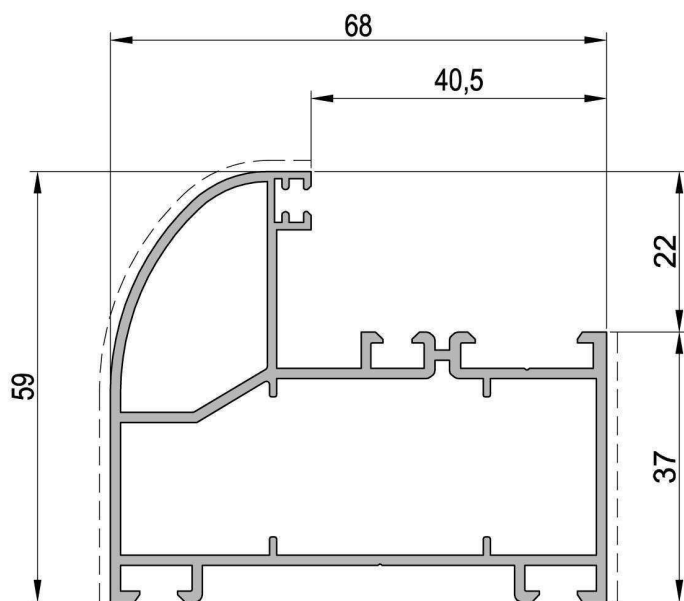
OZNAKA Code	PROFIL Section	MASA Weight	OPIS Description
		Kg/m'	
TMH1		1,151	Profil rama Frame profile
TMH2		1,296	"T" profil "T" profile
TMH3		2,039	Donja prečka vrata, otvaranje unutra Door bottom rail, opening in
TMH4		1,117	Krilo prozora Window sash
TMH5		1,037	Profil rama Frame profile
TMH6		0,266	Držać stakla Snap type rounded glazing bead
TMH7		0,233	Držać stakla sa slajderom Rounded glazing bead with slider
TMH8		0,187	Dodatni profil Additional profile
TMH9		0,925	Profil veze dva prozorska krila Second sash profile

OZNAKA Code	PROFIL Section	MASA Weight	OPIS Description
		Kg/m'	
TMH10	 $S=4,35 \text{ cm}^2$ $J_x=12,55 \text{ cm}^4$ $J_y=23,38 \text{ cm}^4$	1,230	Lučni ram Curved frame
TMH11	 $S=3,56 \text{ cm}^2$ $J_x=9,4 \text{ cm}^4$ $J_y=5,6 \text{ cm}^4$	0,979	Profil rama Frame profil
TMH12	 $S=5,07 \text{ cm}^2$ $J_x=12,55 \text{ cm}^4$ $J_y=23,38 \text{ cm}^4$	1,402	Krilo prozora i vrata Window and door sash
TMH13	 $S=4,09 \text{ cm}^2$ $J_x=10,5 \text{ cm}^4$ $J_y=9,7 \text{ cm}^4$	1,124	"T" profil "T" profile
TMH14	 $S=6,63 \text{ cm}^2$ $J_x=73,7 \text{ cm}^4$ $J_y=20,3 \text{ cm}^4$	1,824	Stub Column
TMH15	 $S=3,56 \text{ cm}^2$ $J_x=9,5 \text{ cm}^4$ $J_y=9,5 \text{ cm}^4$	0,978	Lučni profil ugla od 90° Corner column 90°
TMH16		0,277	Držač stakla Snap type glazing bead
TMH17		0,447	Profil praga Threshold profil
TMH18	 $S=7,46 \text{ cm}^2$ $J_x=24,7 \text{ cm}^4$ $J_y=148,1 \text{ cm}^4$	2,053	Prečka vrata Door rail

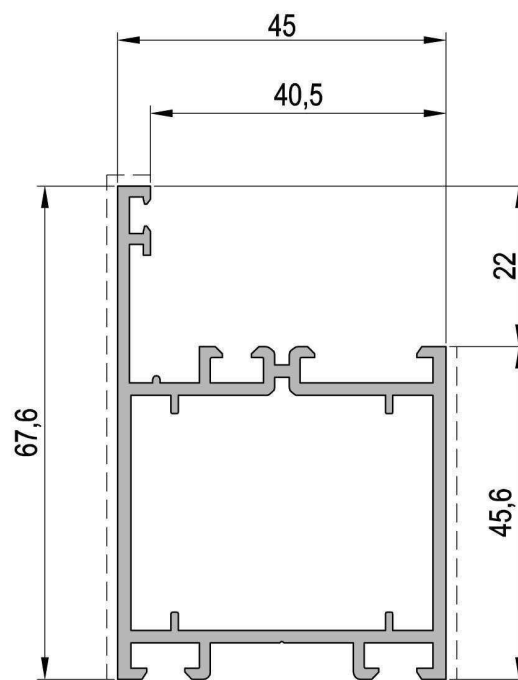
OZNAKA Code	PROFIL Section	MASA Weight	OPIS Description
		Kg/m'	
TMH19		0,313	Držač stakla Snap type glazing bead
TMH21	 $S=4,55 \text{ cm}^2$ $Jx=13,2 \text{ cm}^4$ $Jy=19,65 \text{ cm}^4$	1,252	"T" profil krila vrata "T" sash profile for door
TMH22	 $S=4,55 \text{ cm}^2$ $Jx=13,9 \text{ cm}^4$ $Jy=19,65 \text{ cm}^4$	1,252	"Z" profil krila vrata "Z" sash profile for door
TMH23	 $S=3,18 \text{ cm}^2$ $Jx=5,18 \text{ cm}^4$ $Jy=7,12 \text{ cm}^4$	0,867	Lučni profil ugla od 135° Corner column 135°
TMH24	 $S=2,81 \text{ cm}^2$ $Jx=1,64 \text{ cm}^4$ $Jy=6,16 \text{ cm}^4$	0,772	Lučni profil ugla od 157,5° Corner column 157,5°
TMH29	 $S=5,07 \text{ cm}^2$ $Jx=32,36 \text{ cm}^4$ $Jy=18,88 \text{ cm}^4$	1,408	Krilo vrata Door sash

OZNAKA Code	PROFIL Section	MASA Weight	OPIS Description
		Kg/m'	
TM10		0,381	Nosač četkice vrata Door brush seal
TM33		0,152	Pogonska letva Operating rod
TM36		0,177	Otkapni profil Drip profile
TM42		0,272	Otkapni profil sa nosačem četkice Drip profile with brush seal
TM43		0,130	Nosač četkice vrata Door brush seal
TM47	 $S=4,05 \text{ cm}^2$	1,112	Okapnica Welt (drip)
TMT20		0,160	Dodatni žljeb za vrata Door additional rabbet

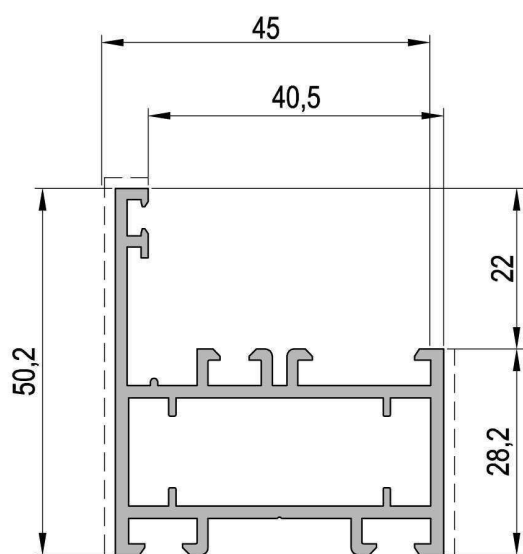
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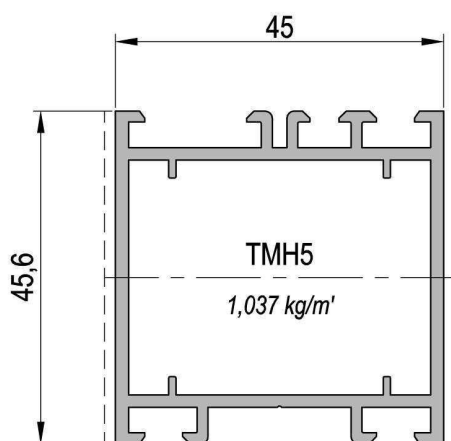
TMH10
1,230 kg/m'



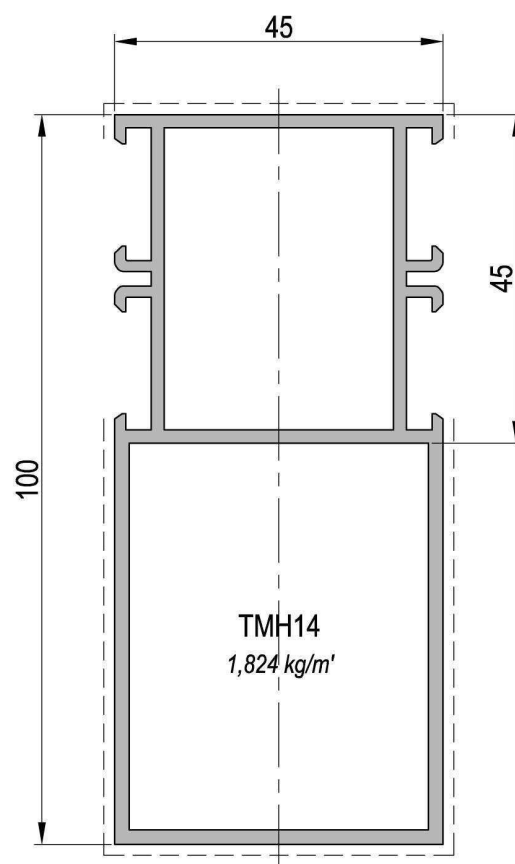
TMH1
1,151 kg/m'



TMH11
0,979 kg/m'

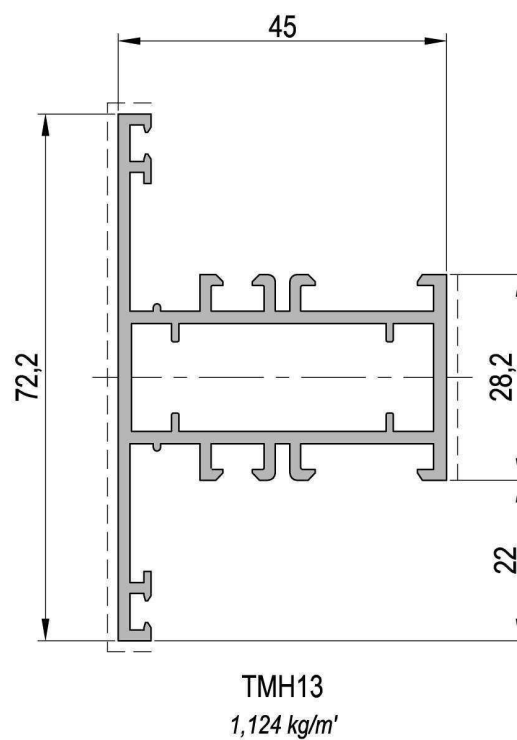
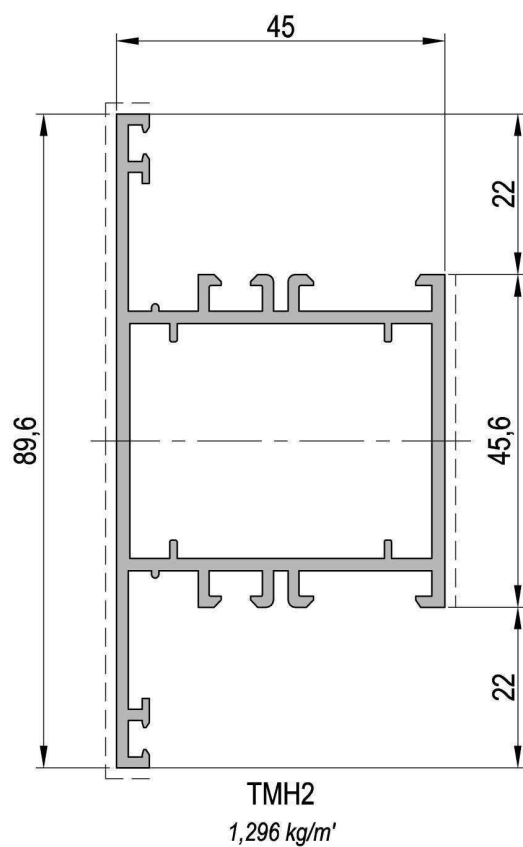
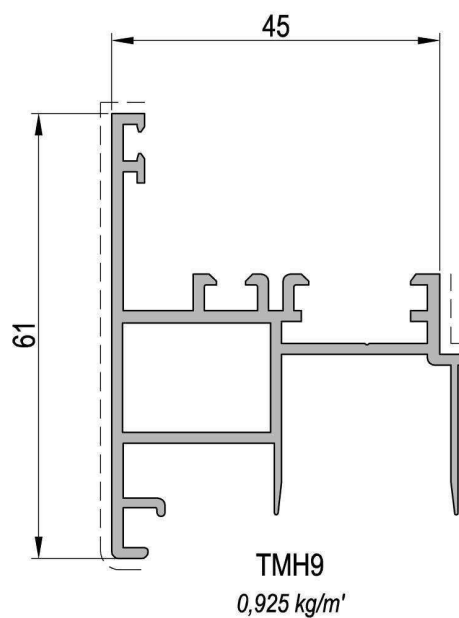
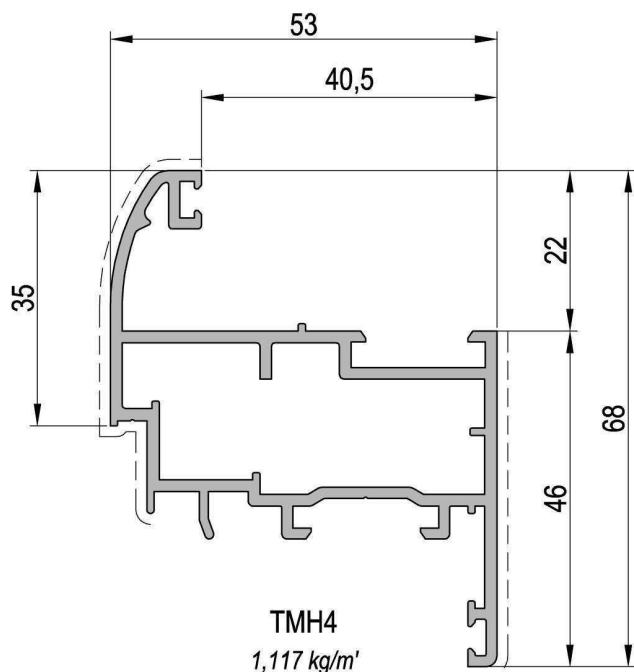


TMH5
1,037 kg/m'

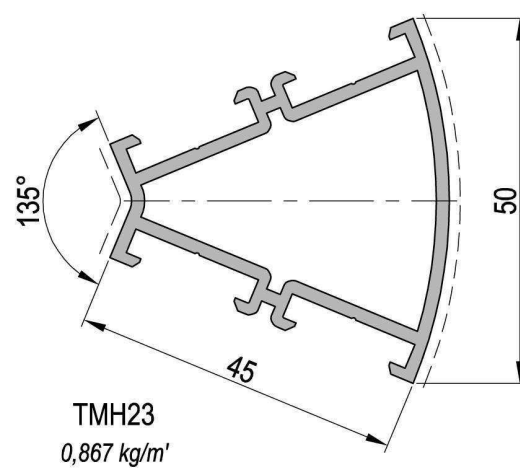
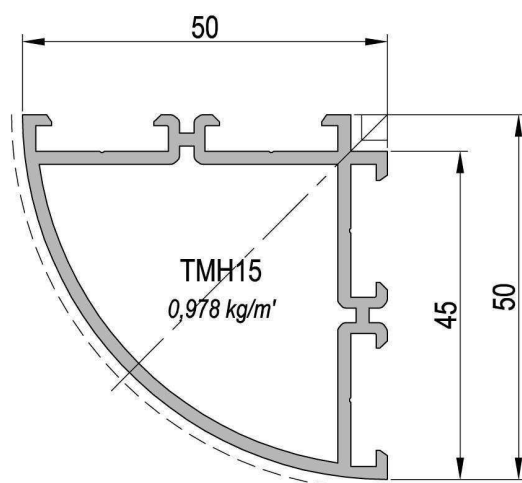
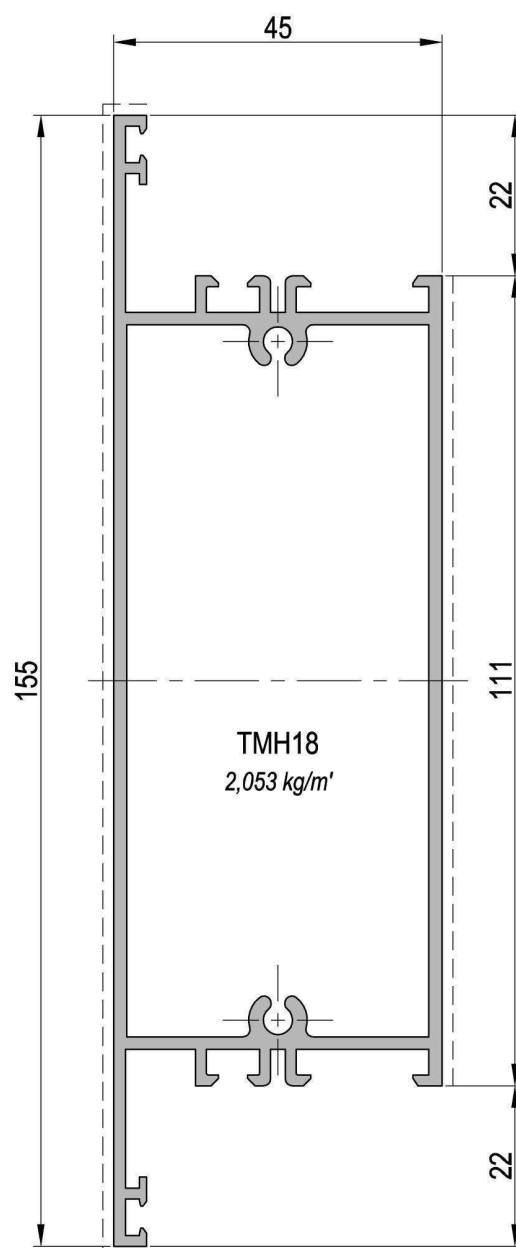
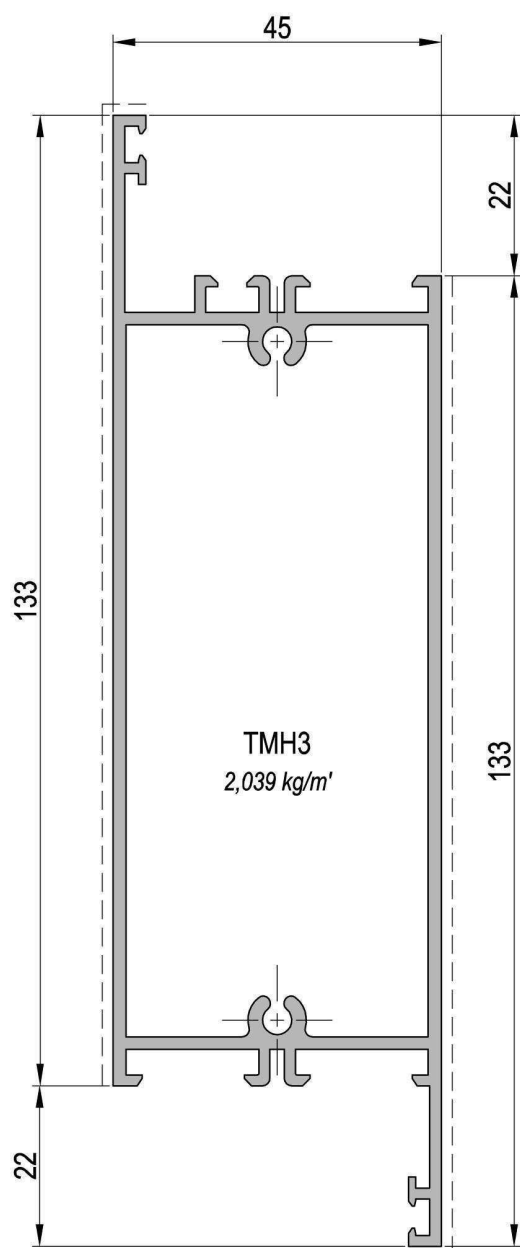


TMH14
1,824 kg/m'

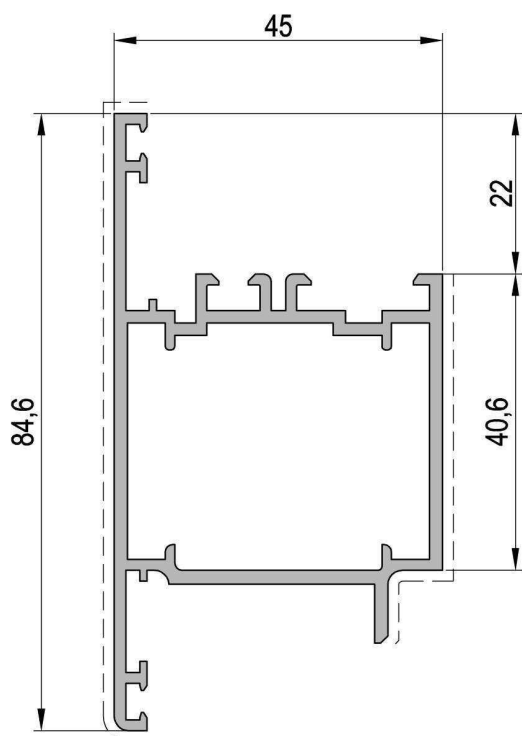
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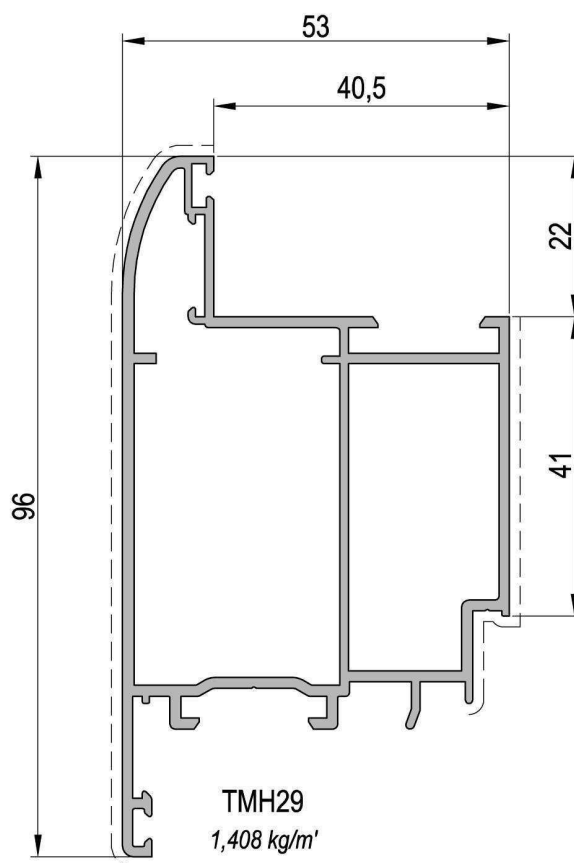
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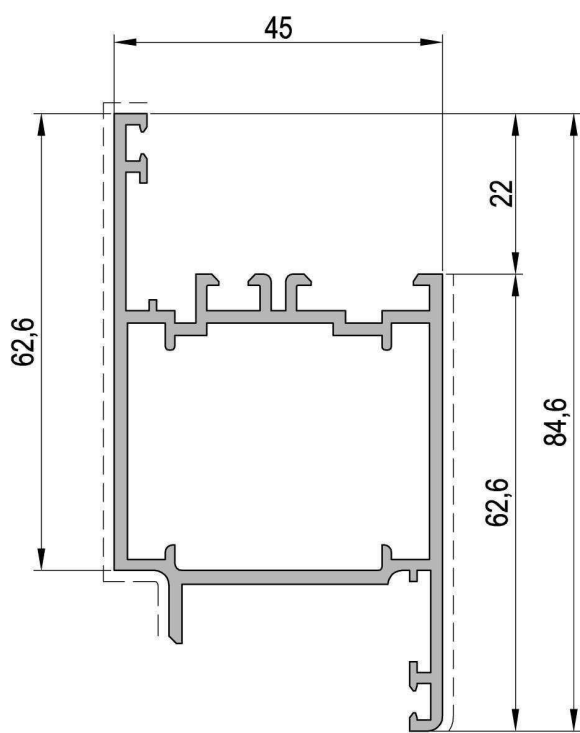
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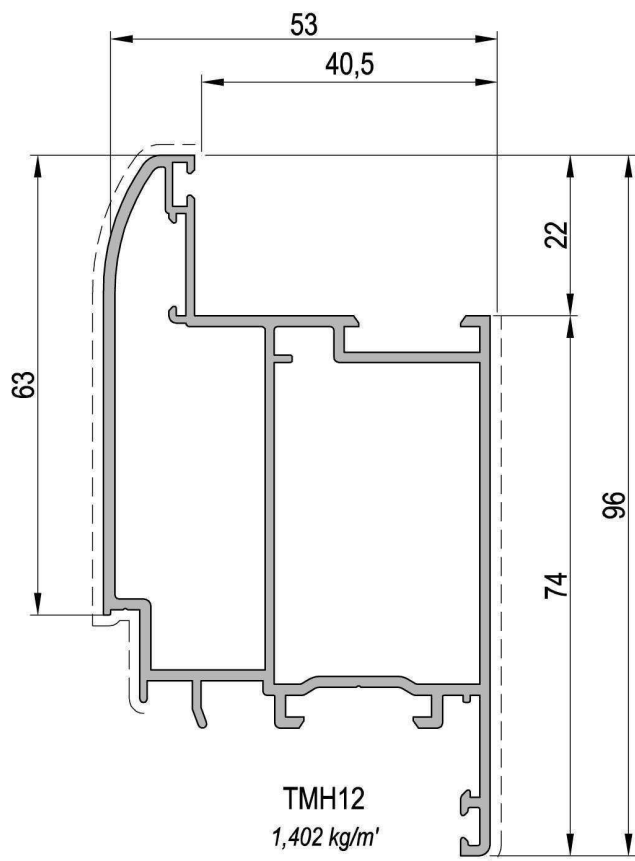
TMH21
1,252 kg/m'



TMH29
1,408 kg/m'



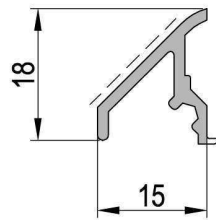
TMH22
1,252 kg/m'



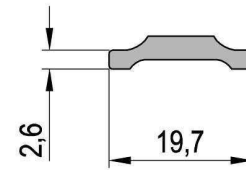
TMH12
1,402 kg/m'

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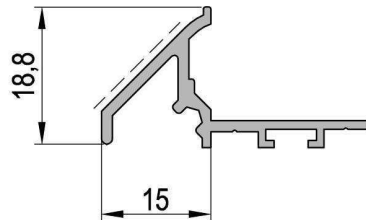
TM36
0,177 kg/m'



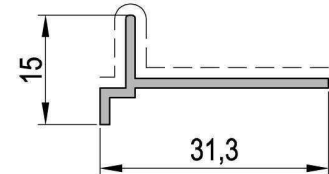
TM33
0,152 kg/m'



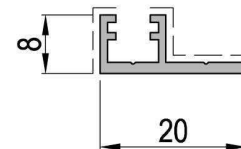
TM42
0,272 kg/m'



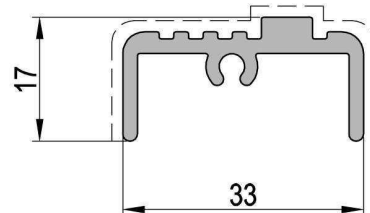
TMT20
0,160 kg/m'



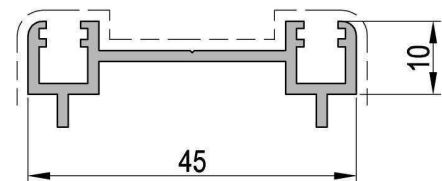
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0,130 kg/m'



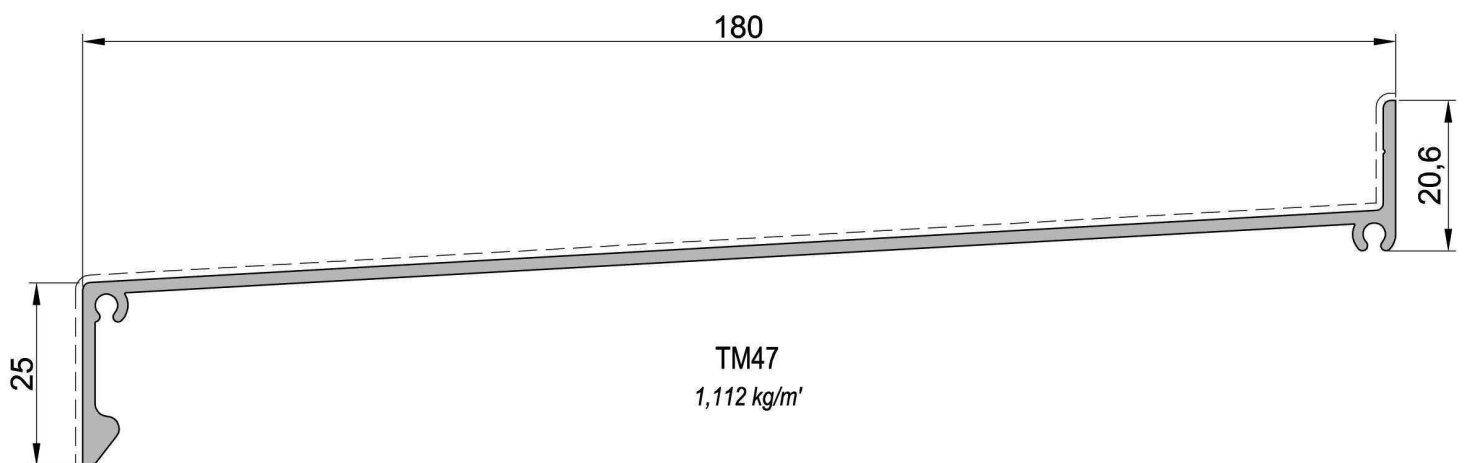
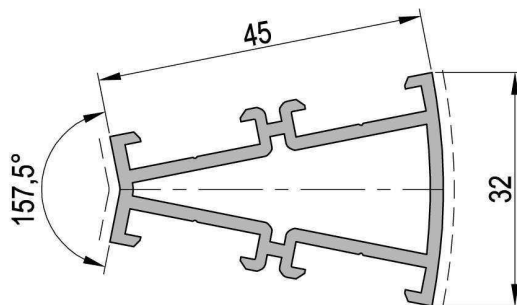
TMH17
0,447 kg/m'



TM10
0,381 kg/m'



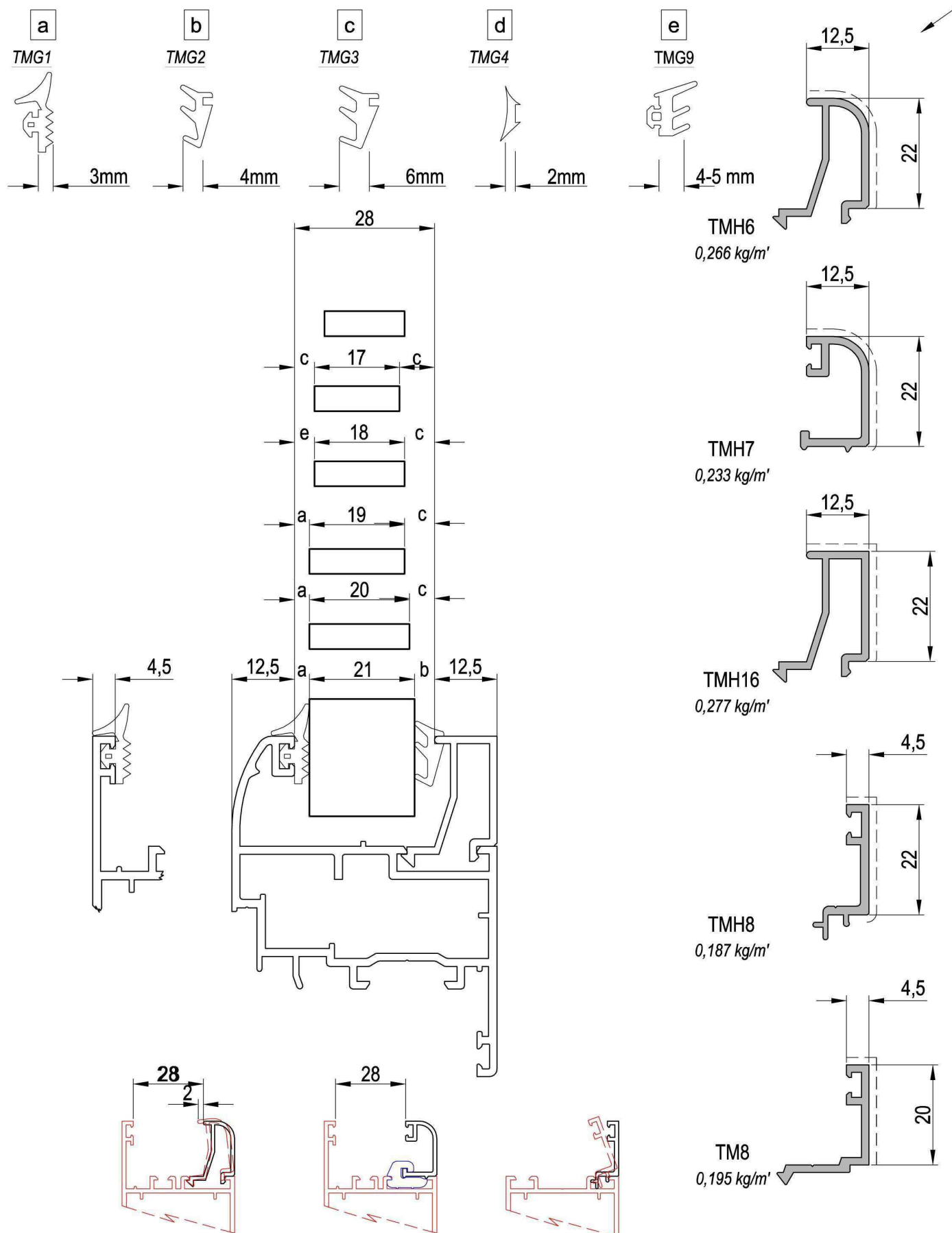
TMH24
0,772 kg/m'



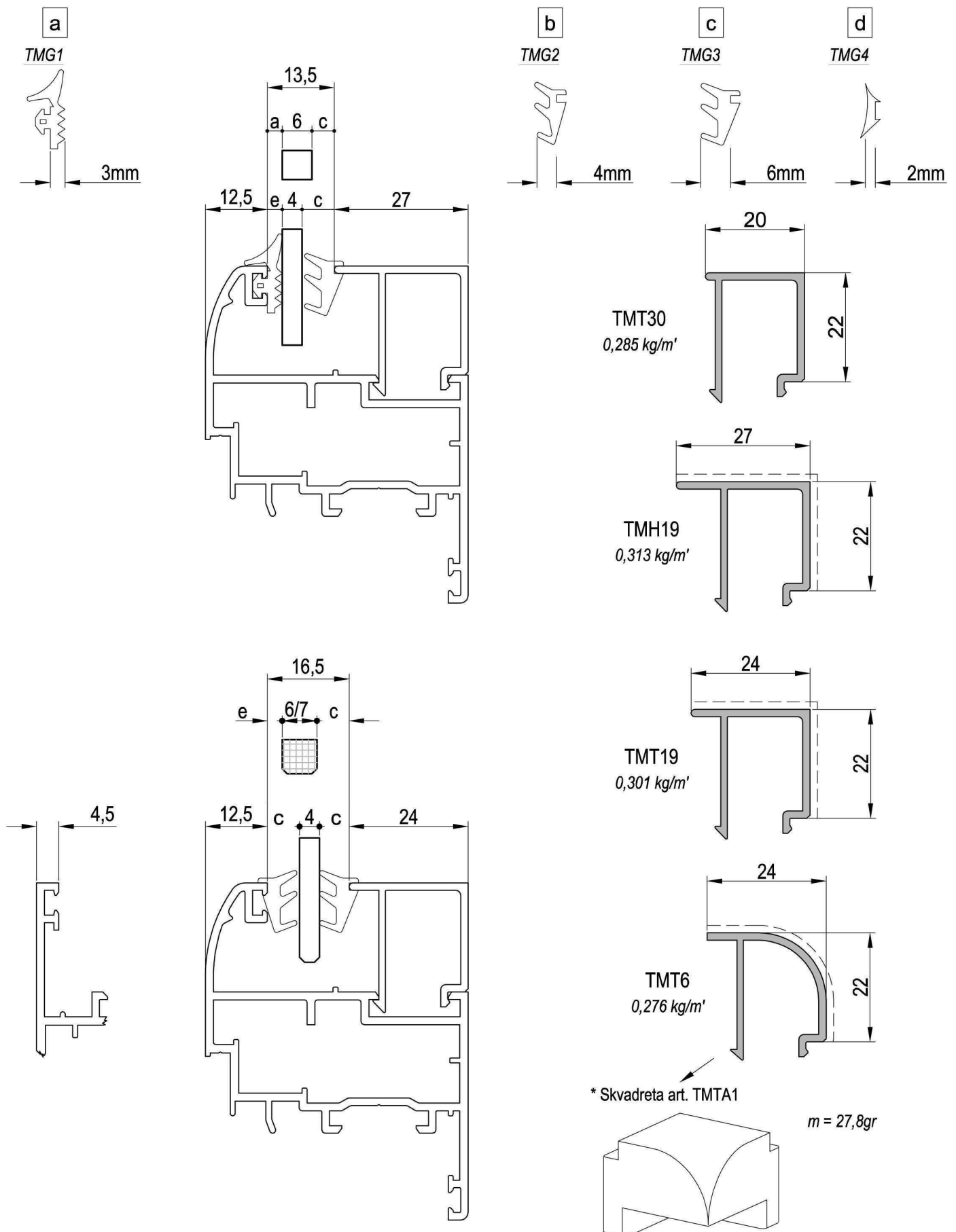
TM47
1,112 kg/m'

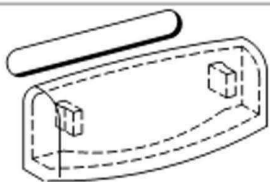
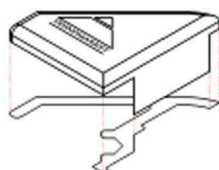
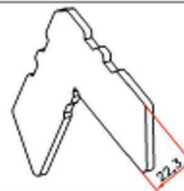
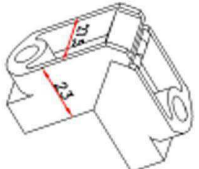
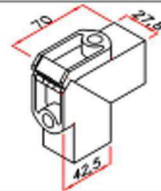
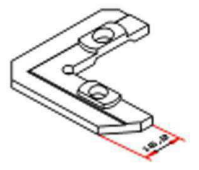
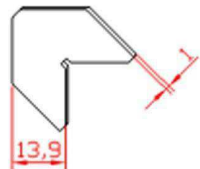
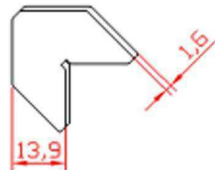
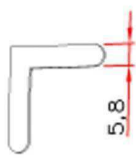
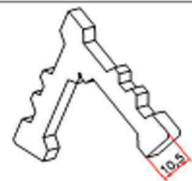
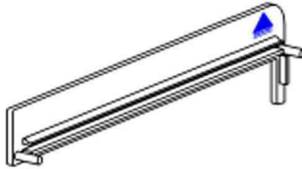
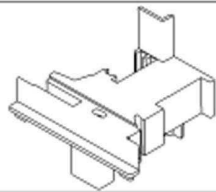
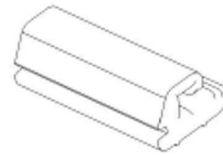
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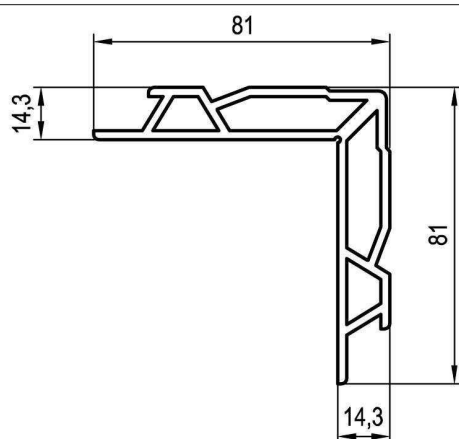
* Skvadreta art. AS2TMH



R 1:1



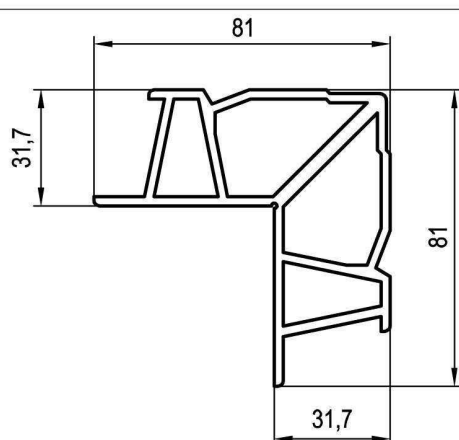
	PA umetak za zatvaranje PA ending plug Artikal : <u>TMP9</u> Za/For : Slot		PA umetak za zatvaranje PA ending plug Artikal : <u>TMP12</u> Za/For : TM36, TM42
	Al. ugaona patent spojica Corner cleat Artikal : <u>TMA1</u> Za/For : TMH1, TMH2, TMH5, TMH21, TMH22		PA ugaona spojica PA corner cleat Artikal : <u>TMP6</u> Za/For : TMH1, TMH2, TMH5, TMH21, TMH22
	Al. ugaona patent spojica Corner cleat Artikal : <u>TMA2</u> Za/For : TMH4, TMH11, TMH13		PA umetak za zatvaranje PA ending plug Artikal : <u>TMP16</u> Za/For : TMH21, TMH22
	Al. ugaona patent spojica Corner cleat Artikal : <u>TMA3</u> Za/For : TMH10		Al. ugaona patent spojica Corner cleat Artikal : <u>TMA12</u> Za/For : TMH12
	Ekscentar ugaona spojica Corner cleat Artikal : <u>TMA17</u> Za/For : TMH1, TMH2, TMH11, TMH13, TMH21, TMH22	EPDM zaptivke	EPDM gaskets
	AL. ugaona spojica AL. corner cleat Artikal : <u>TMA18</u> Za/For : TMH4, TMH26 TMH 12, TMH 29	 U ramu In frame	 U krilu In sash
	AL. ugaona spojica AL. corner cleat Artikal : <u>TMA19</u> Za/For : TMH21, TMH22	TMHG1	TMG6
	PA ugaona spojica PA corner cleat Artikal : <u>TMP3</u> Za/For : TMH10	TMG1	TMG2
	PA ugaona spojica PA corner cleat Artikal : <u>TMP5</u> Za/For : TMH11, TMH13	TMG3	TMG4
	PA umetak za zatvaranje PA ending plug Artikal : <u>TMP13</u> 1+1 Za/For : TM47	TMG9	Al. "T" spojica Al. "T" joint Artikal : <u>TMA6</u> Za/For : TMH2 Artikal : <u>TMA7</u> Za/For : TMH13
			Poliamidni umetak za zatvaranje Polyamide ending plug Artikal : <u>TMHP1</u> 1+1 Za/For : TMH9
			PA Slajder PA Slider Artikal : <u>TMP4</u> Za/For : TMH7



Al. ugaona spojnica za utiskivanje
Corner chamfer cleat

Artikal : TM52

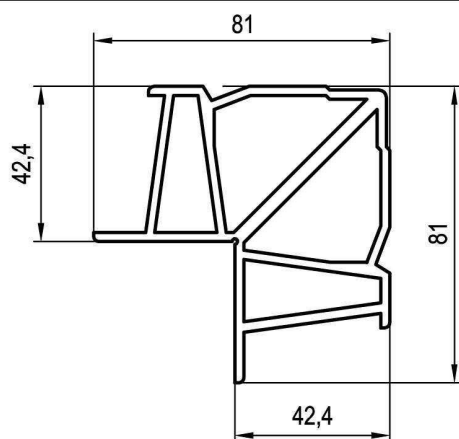
Za/For : TMH4, TMH11, TMH13



Al. ugaona spojnica za utiskivanje
Corner chamfer cleat

Artikal : TM53

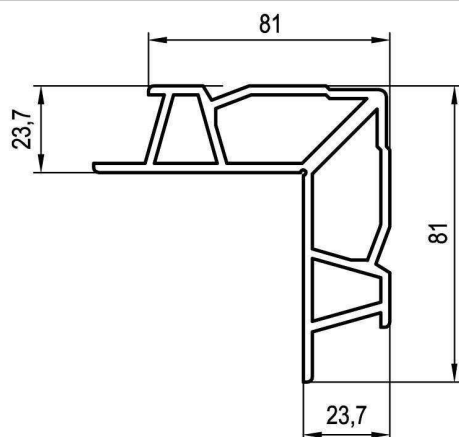
Za/For : TMH1, TMH2, TMH5, TMH21, TMH22



Al. ugaona spojnica za utiskivanje
Corner chamfer cleat

Artikal : TM54

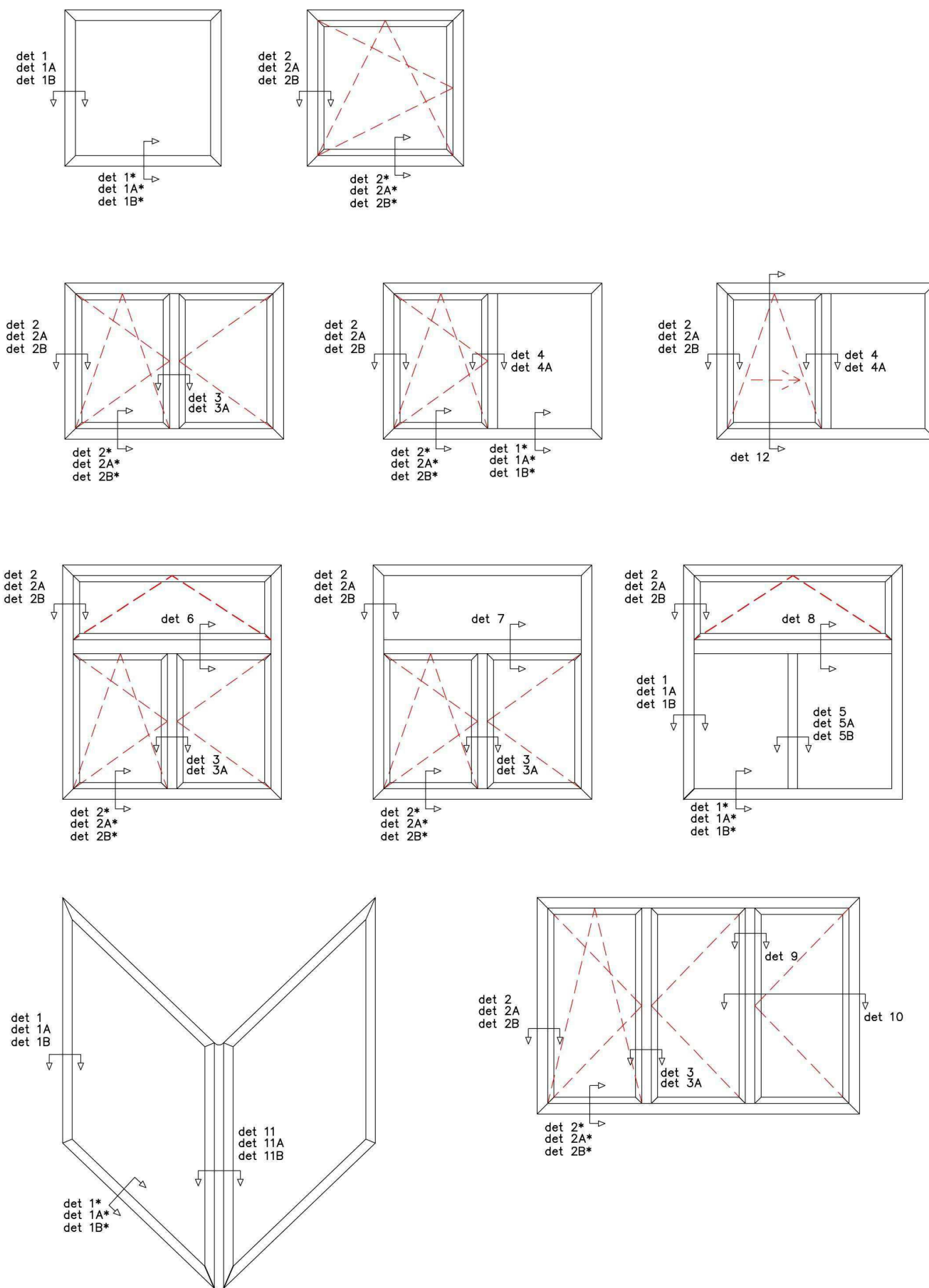
Za/For : TMH12



Al. ugaona spojnica za utiskivanje
Corner chamfer cleat

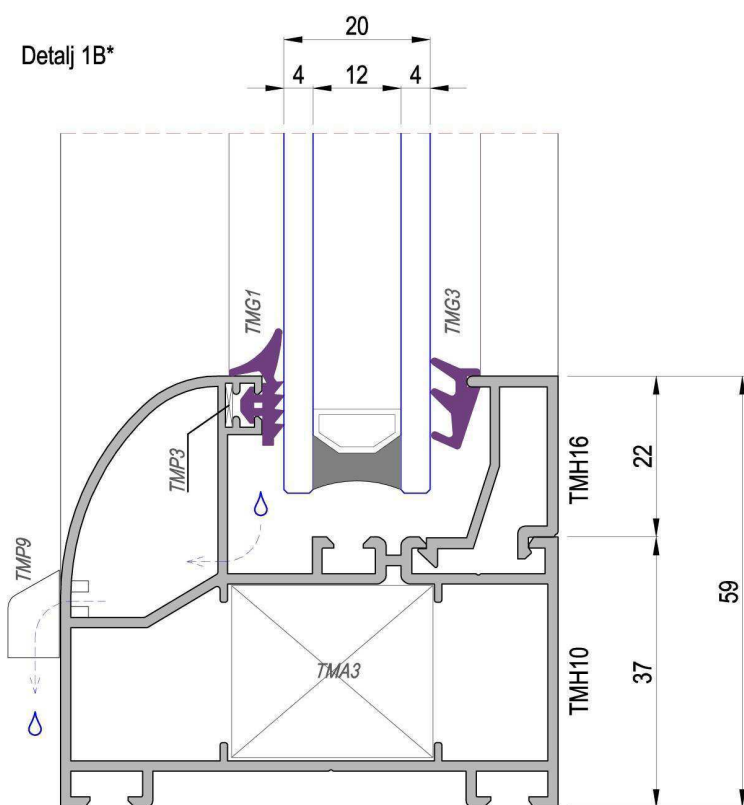
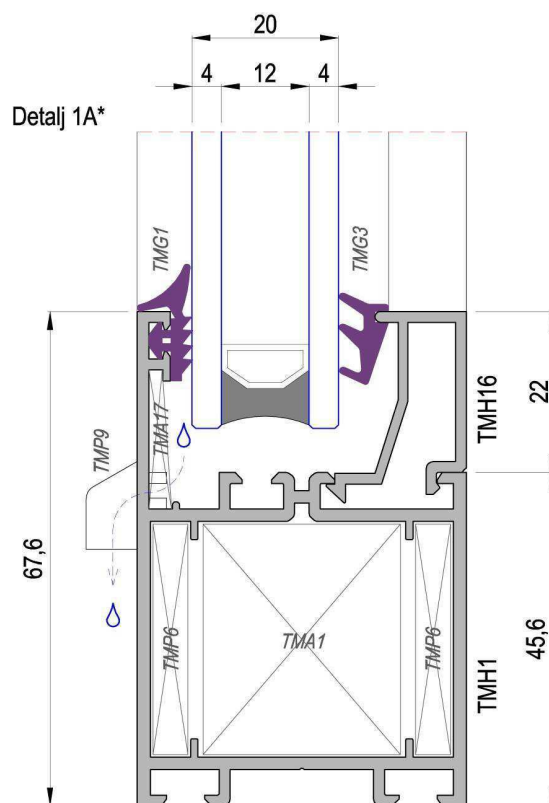
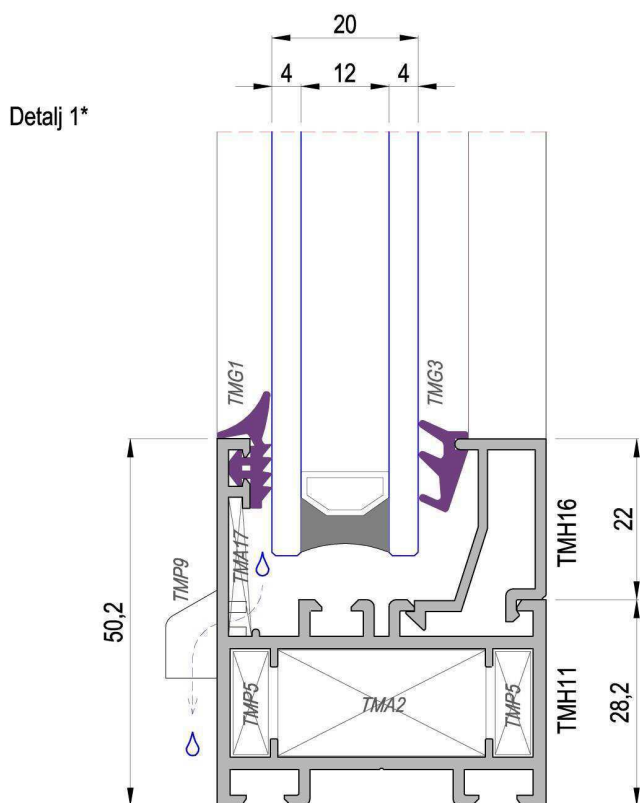
Artikal : TM55

Za/For : TMH10



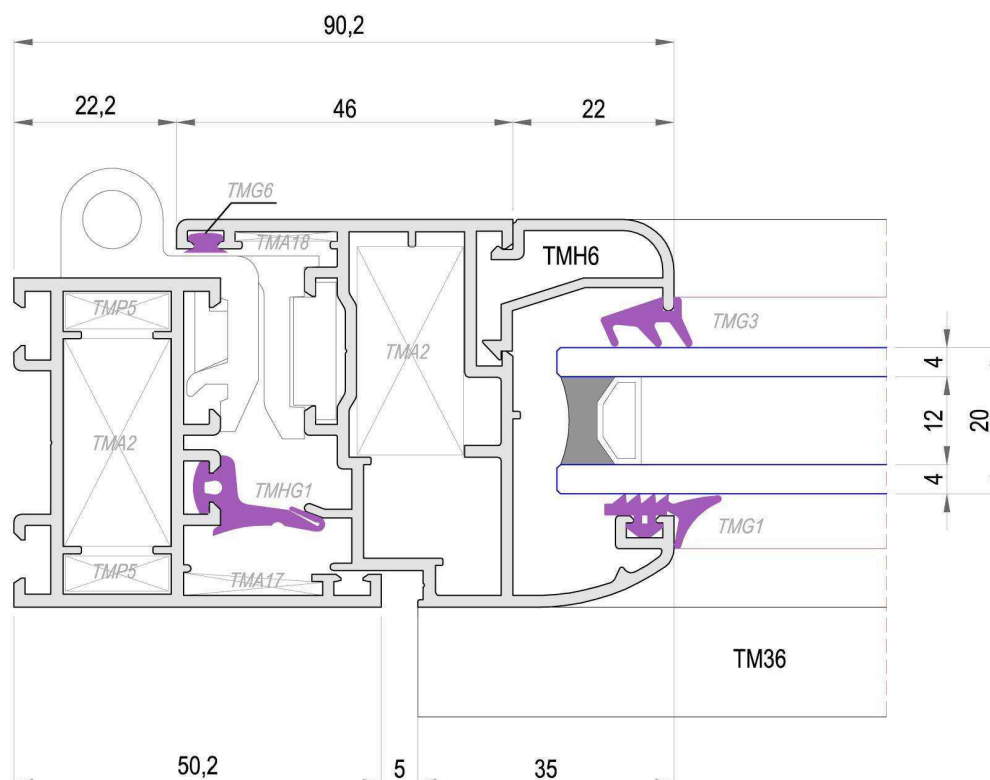


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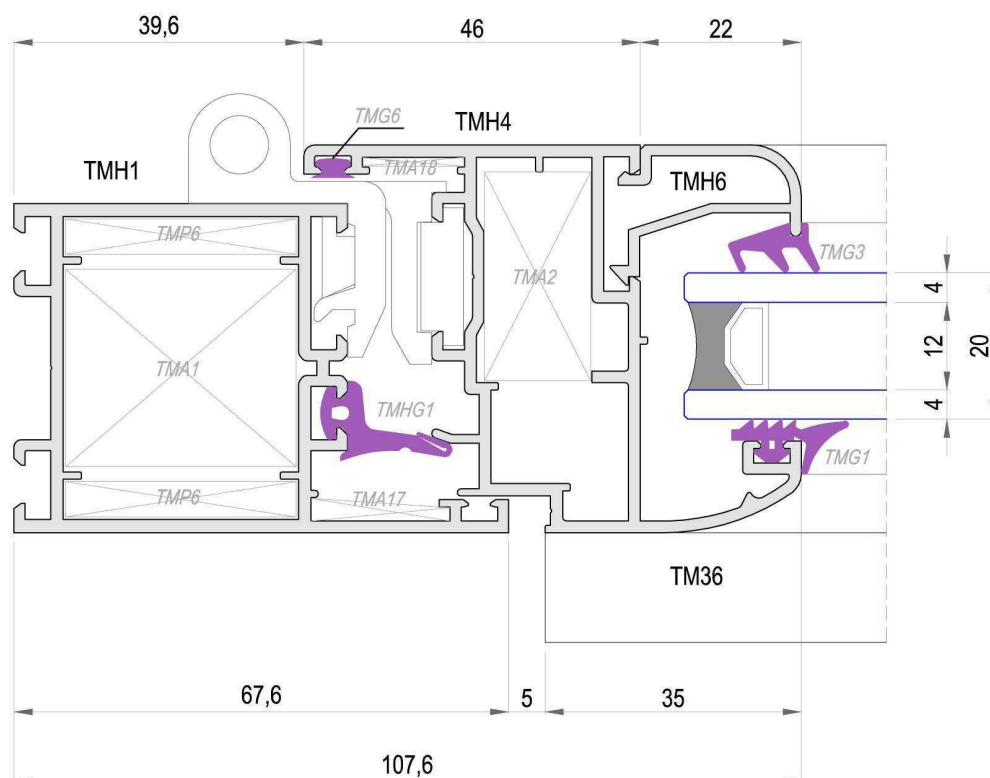


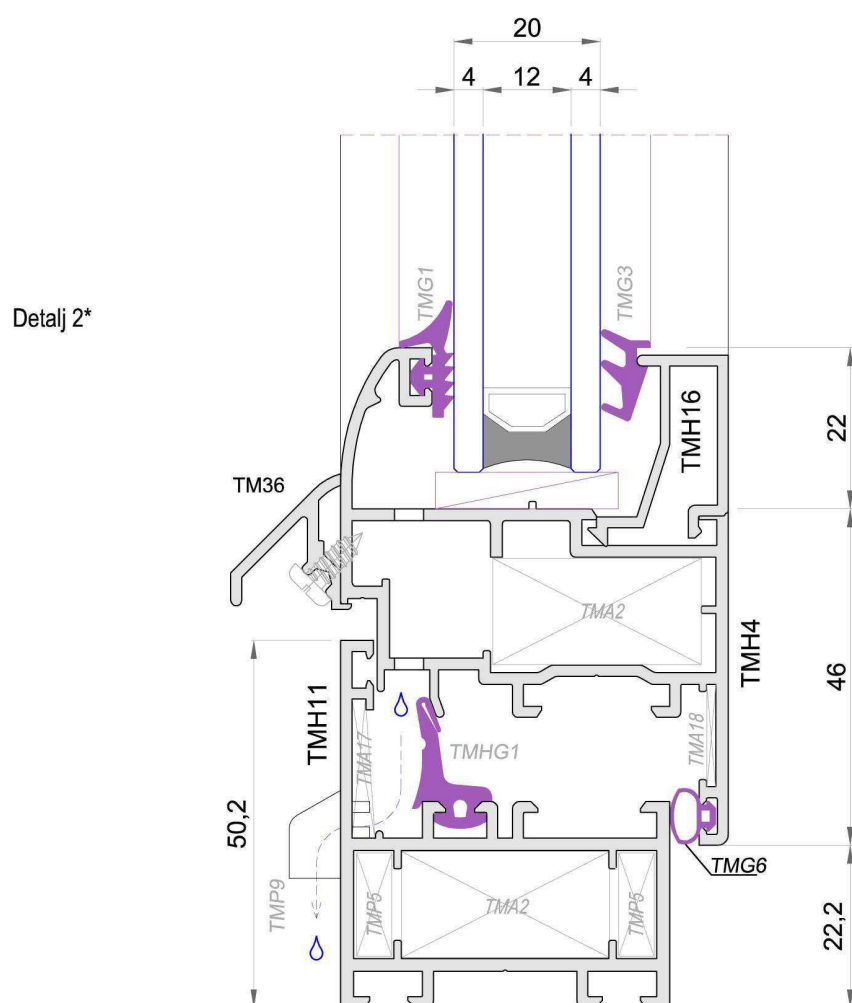
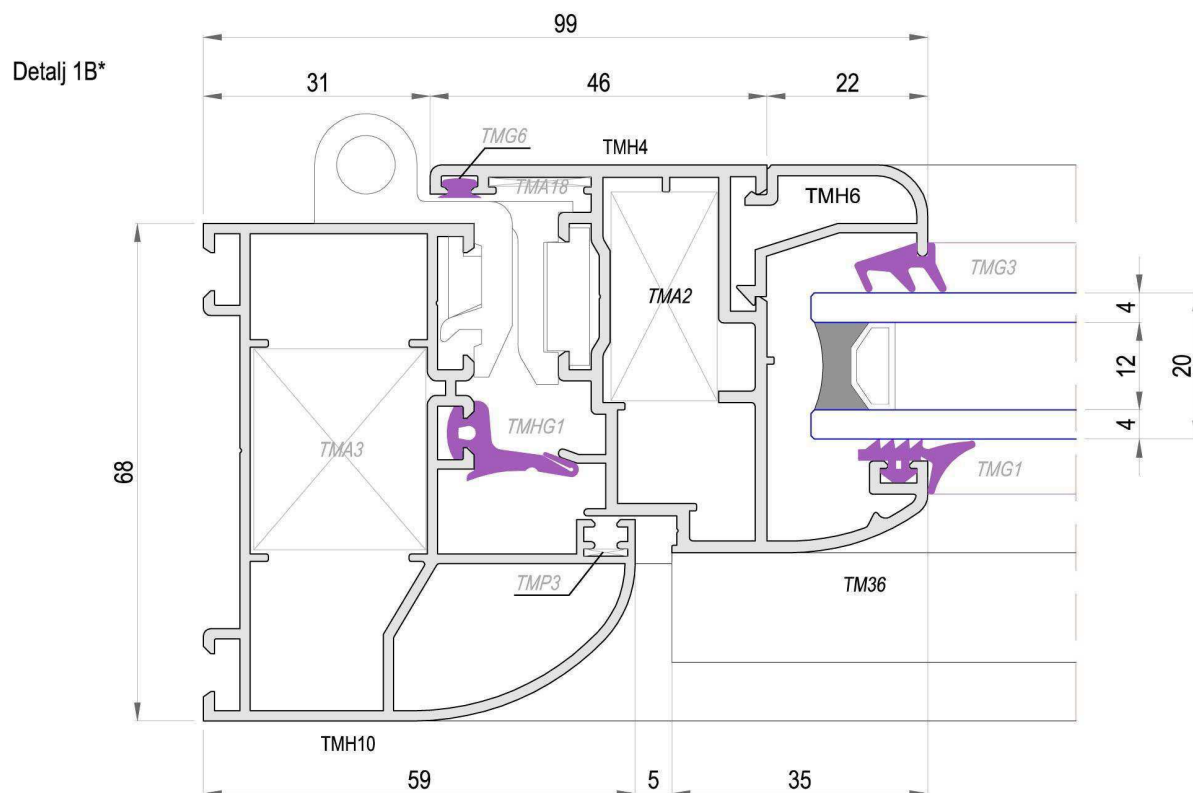
R 1:1

Detalj 2

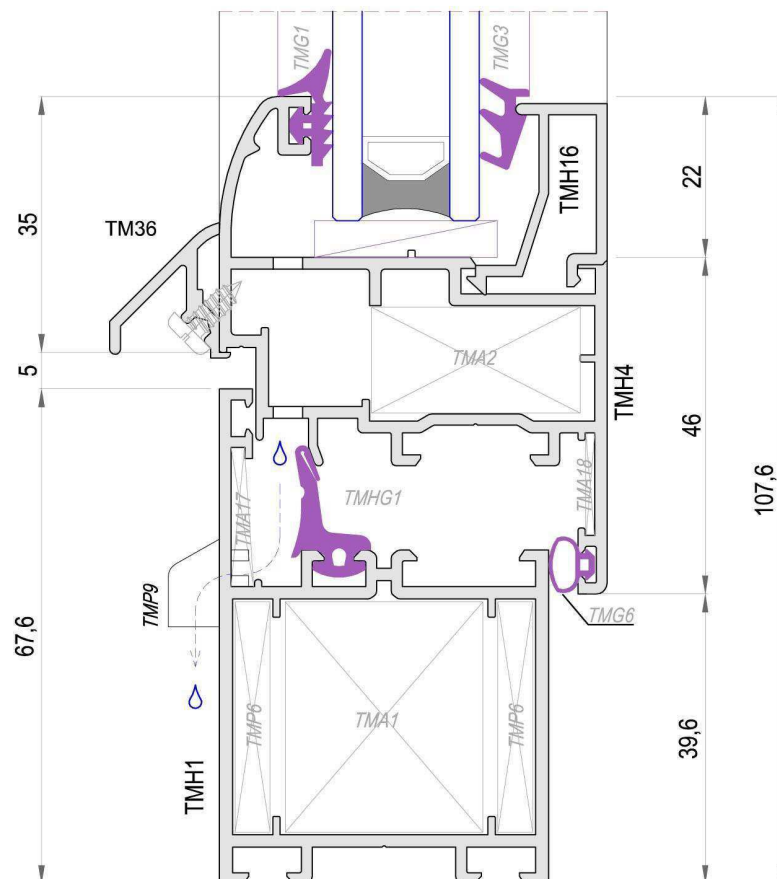


Detalj 2A

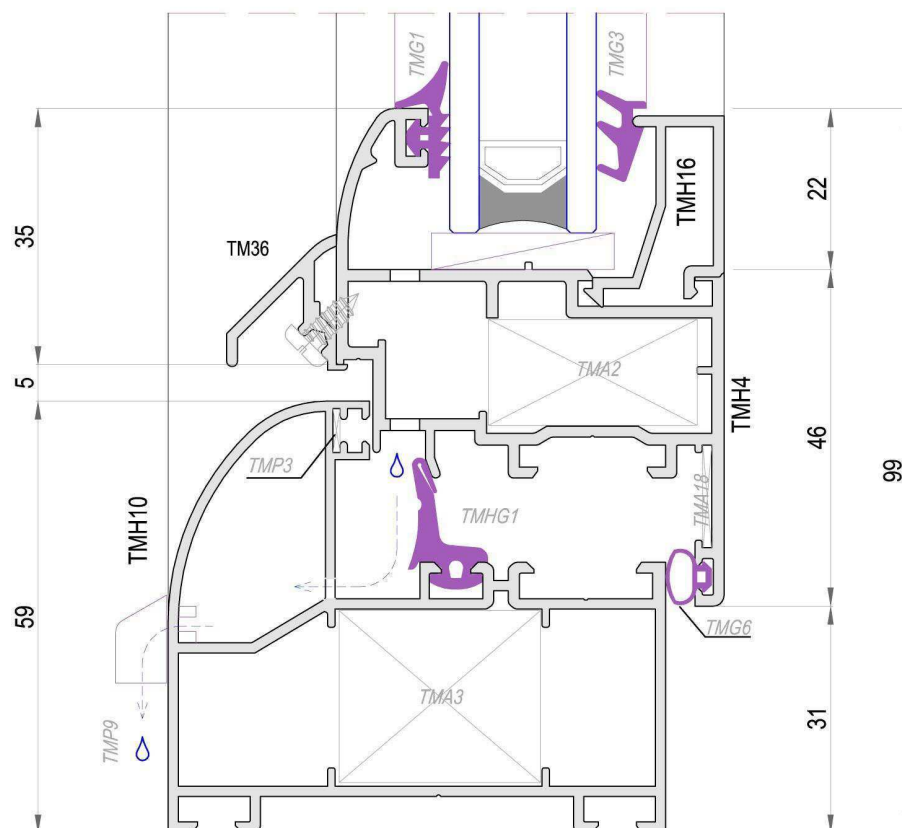




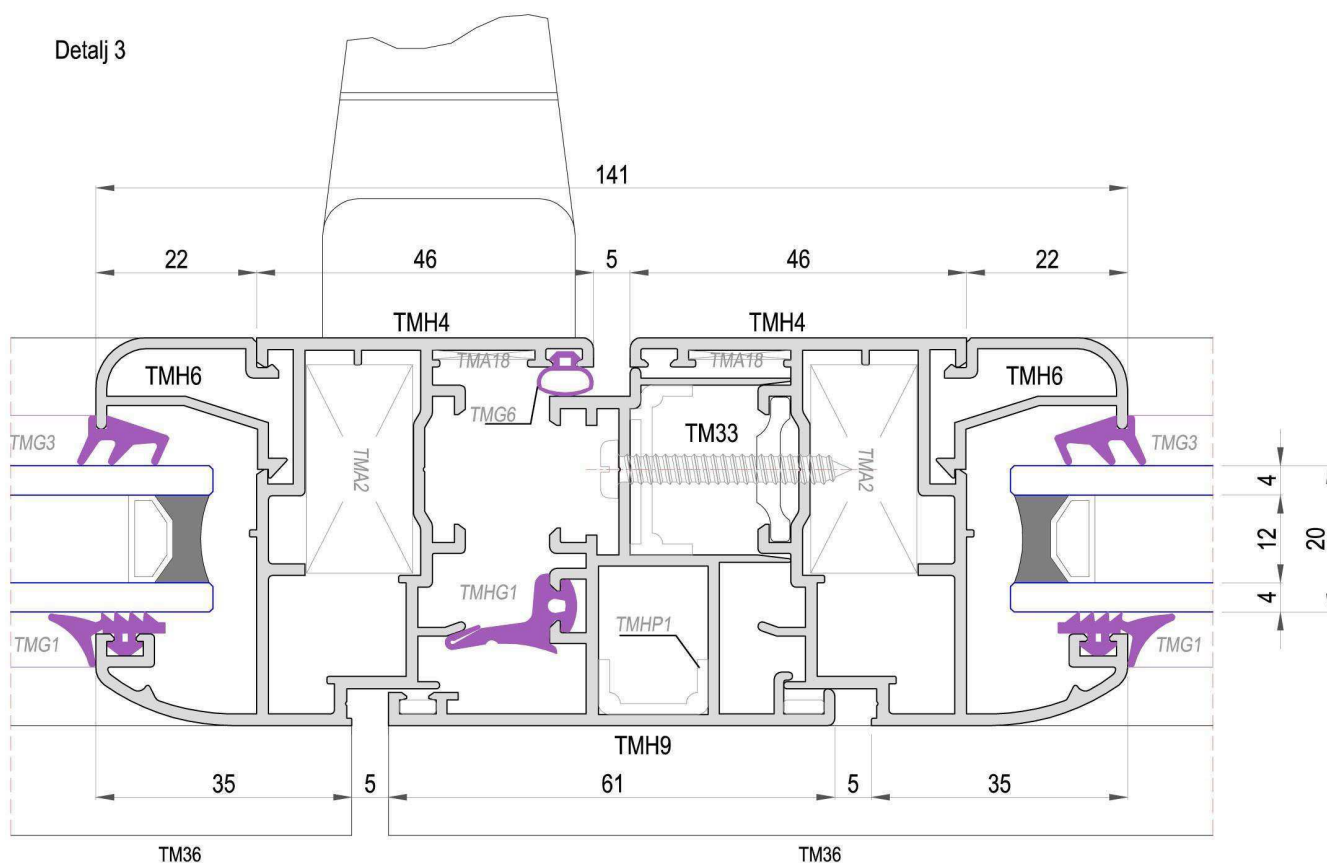
Detalj 2A*



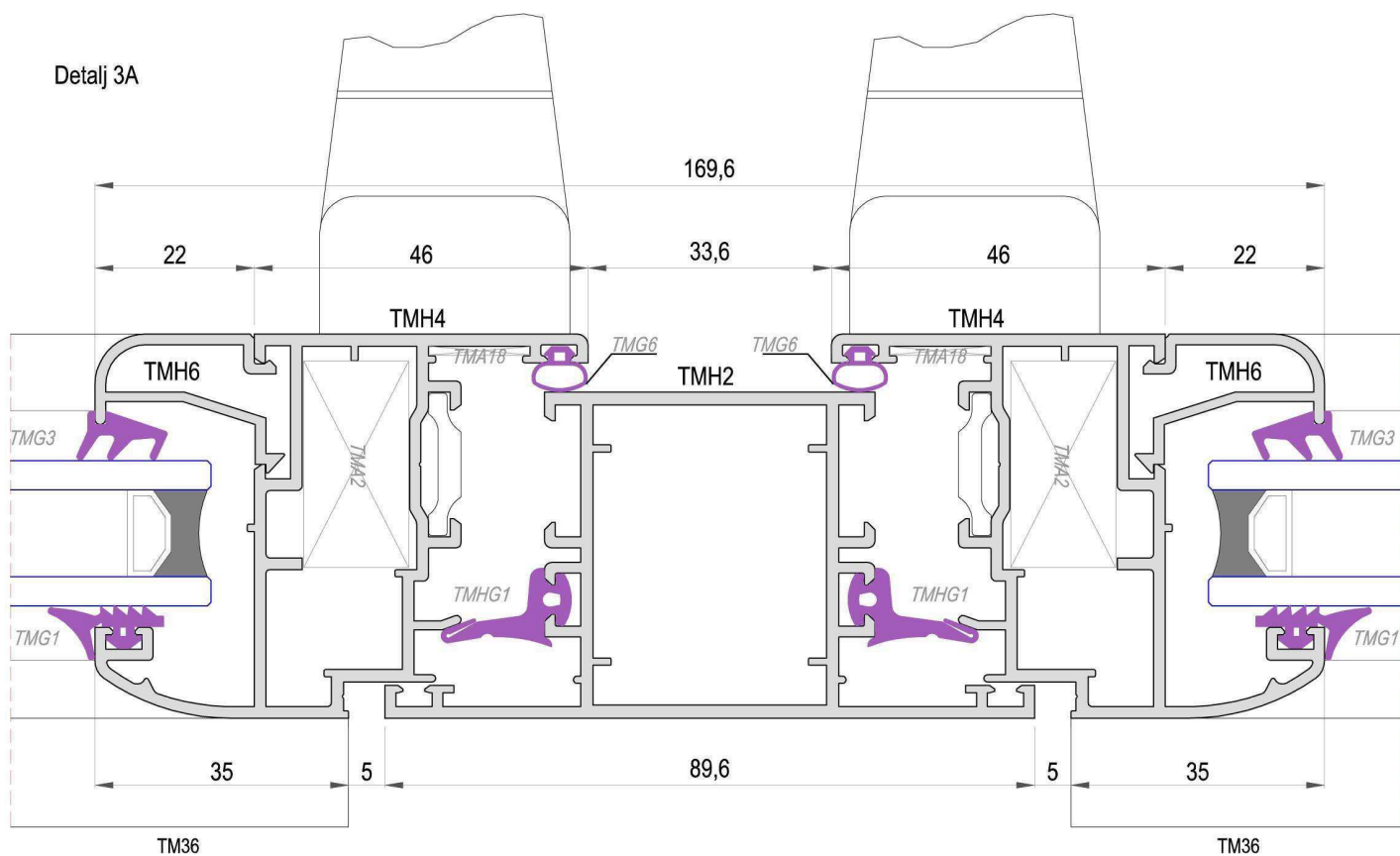
Detalj 2B*



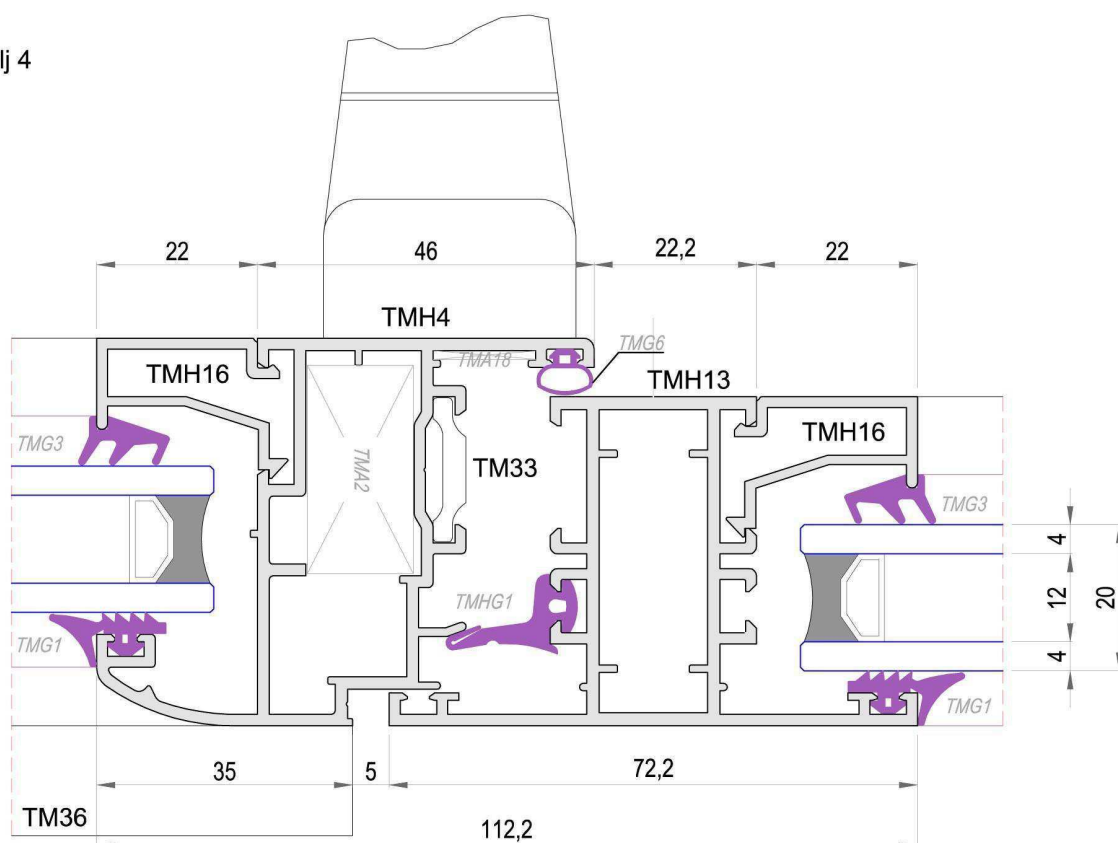
Detalj 3



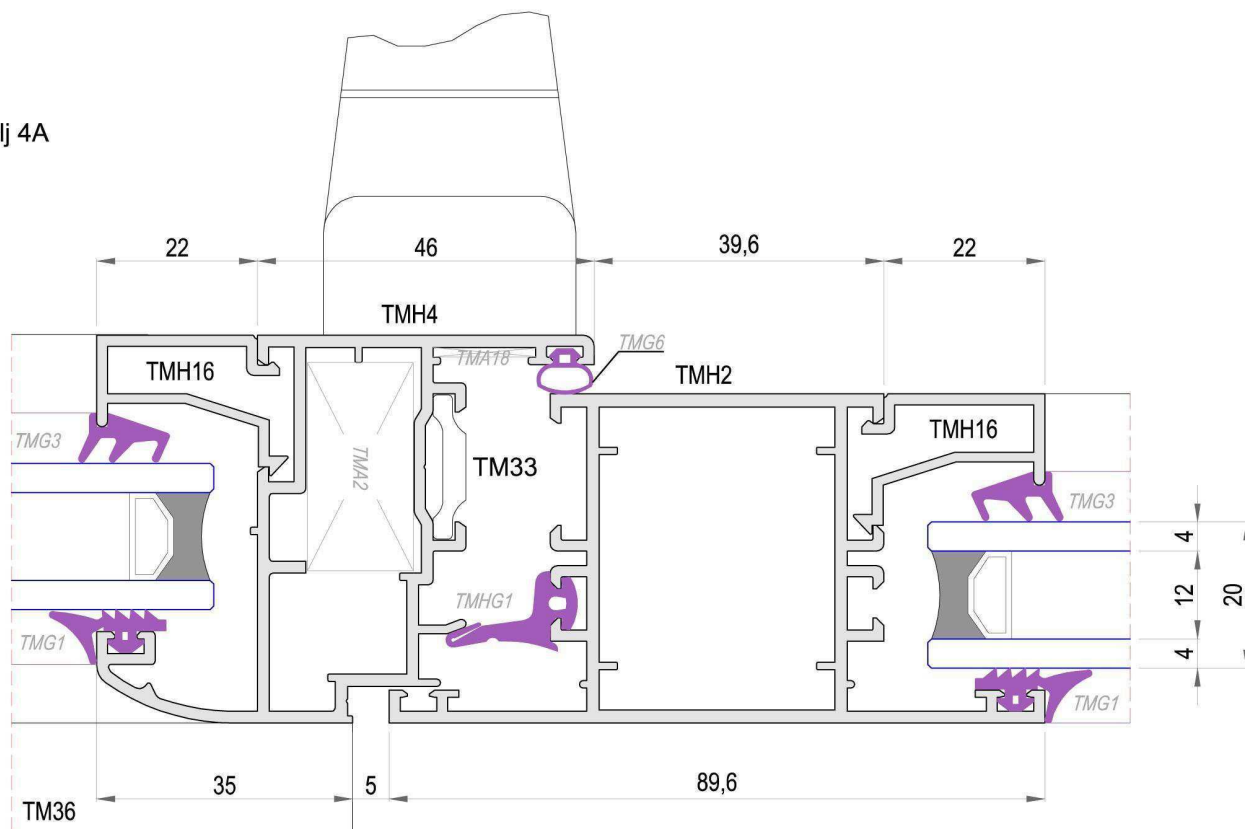
Detalj 3A



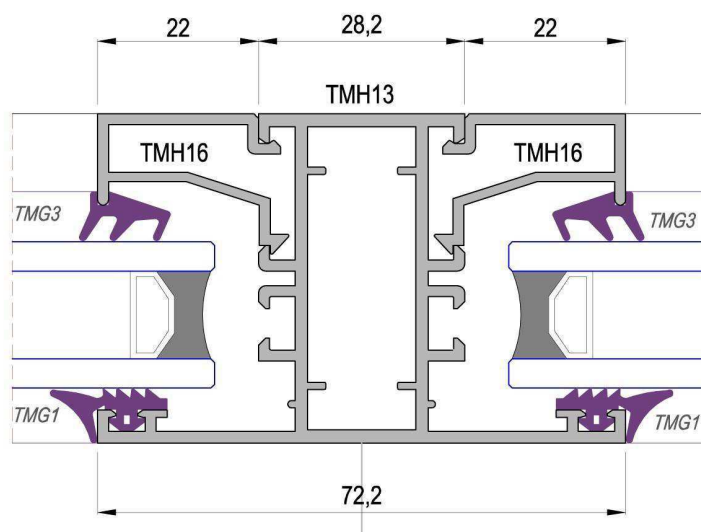
Detalj 4



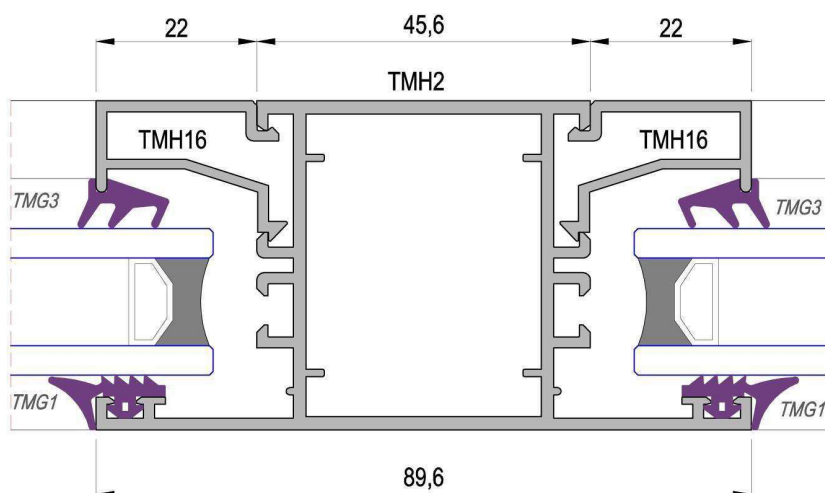
Detalj 4A



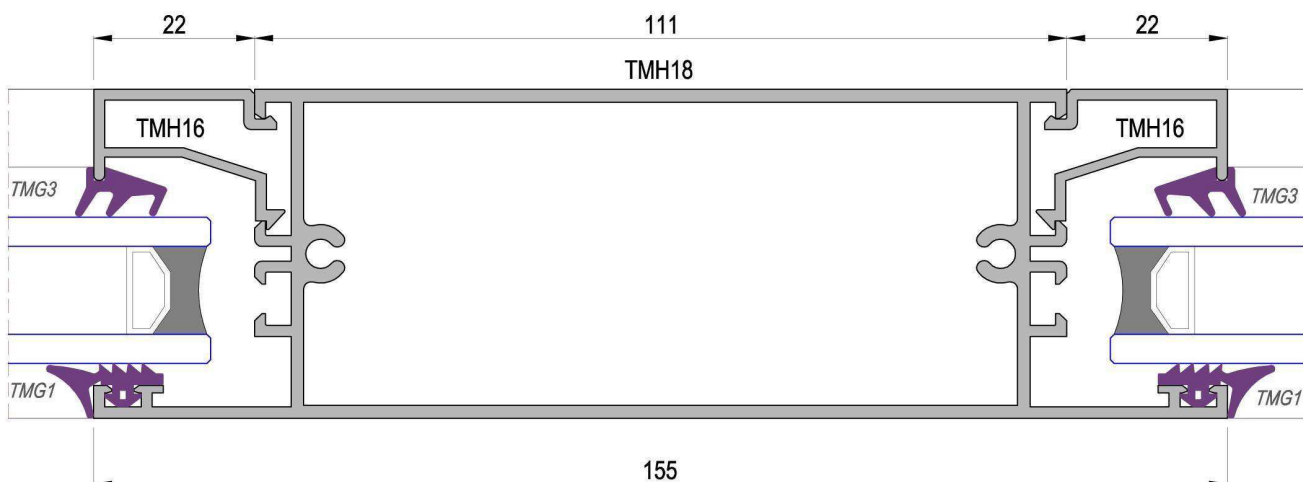
Detalj 5



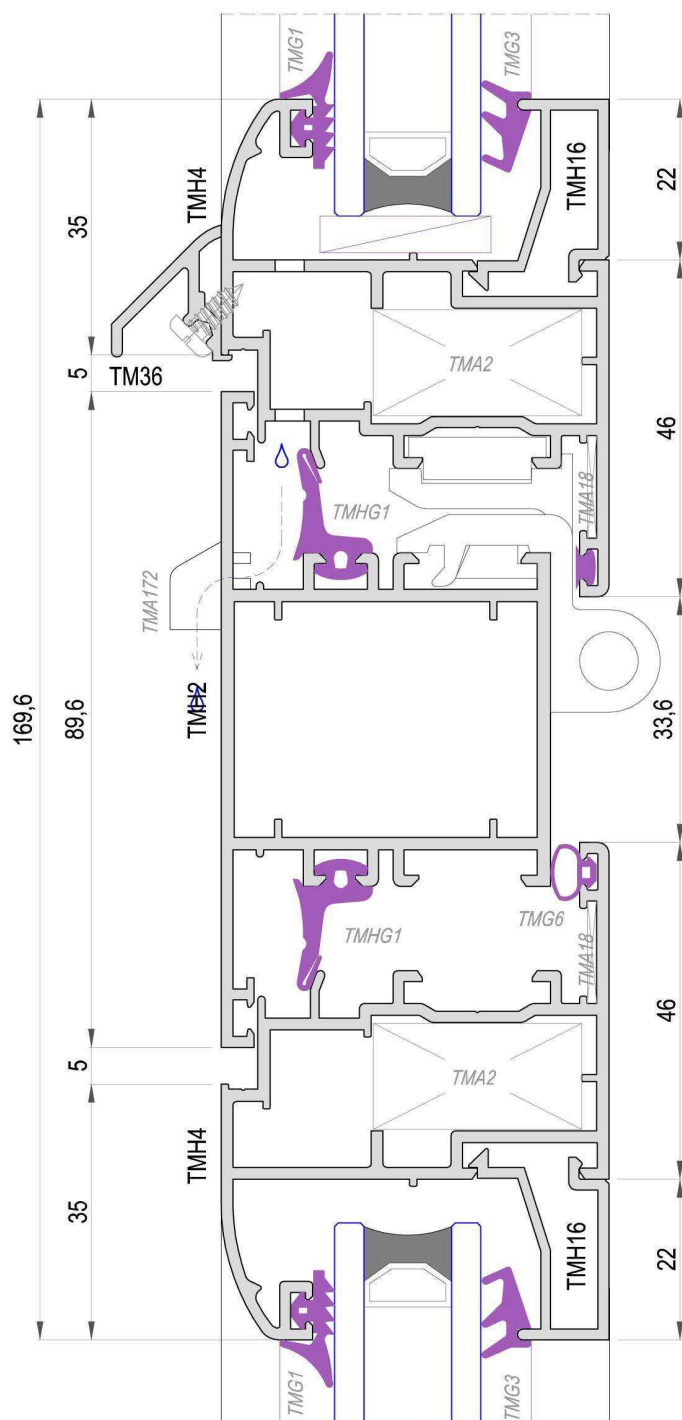
Detalj 5A



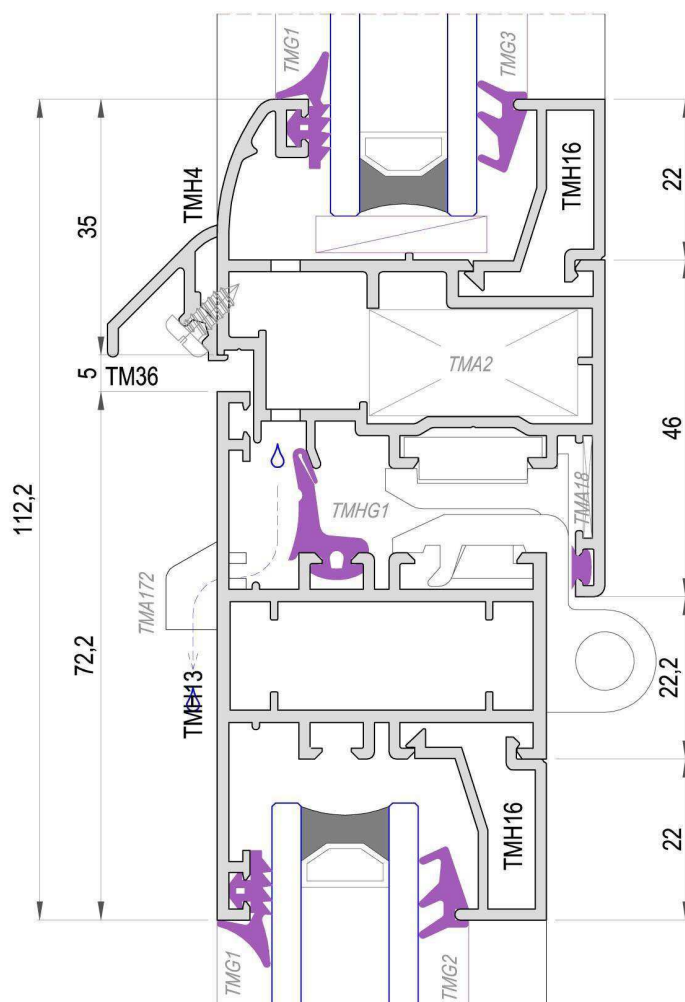
Detalj 5B



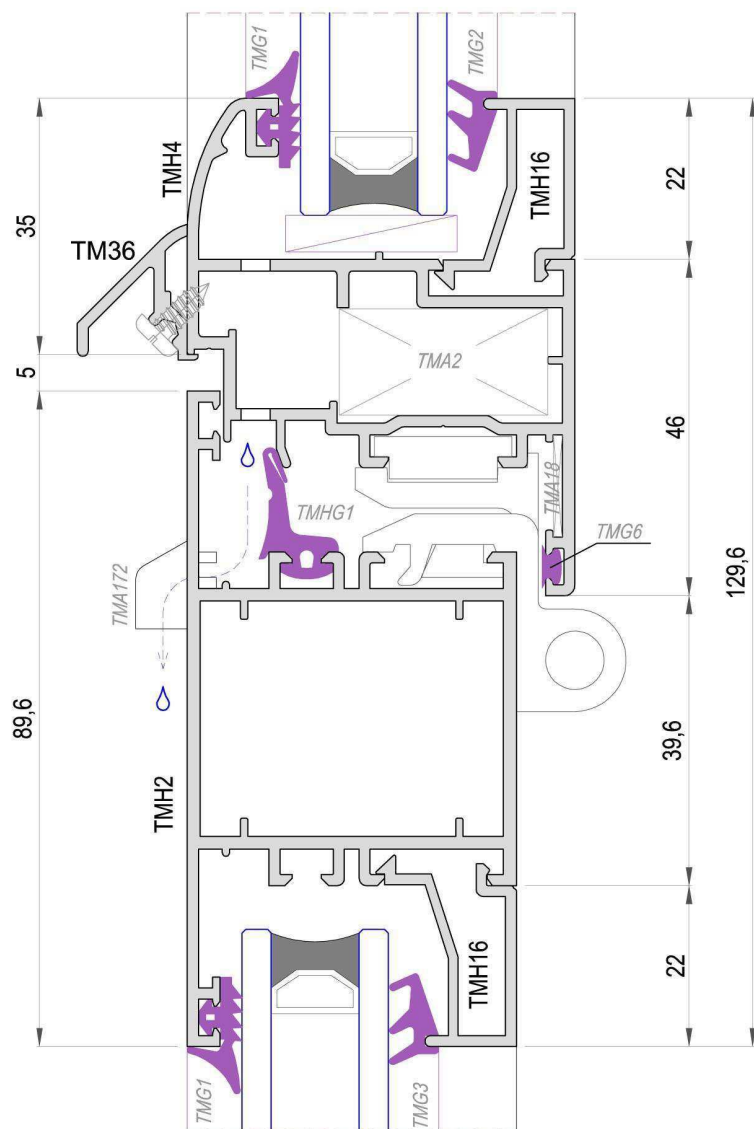
Detalj 6



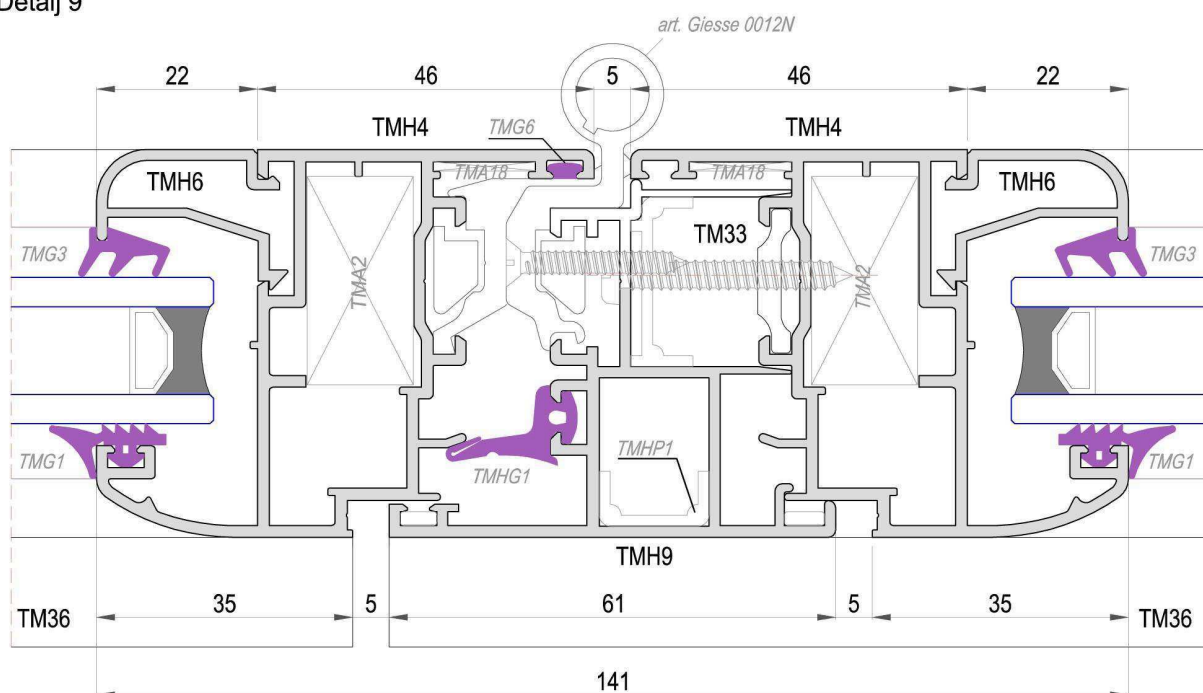
Detalj 7



Detalj 8



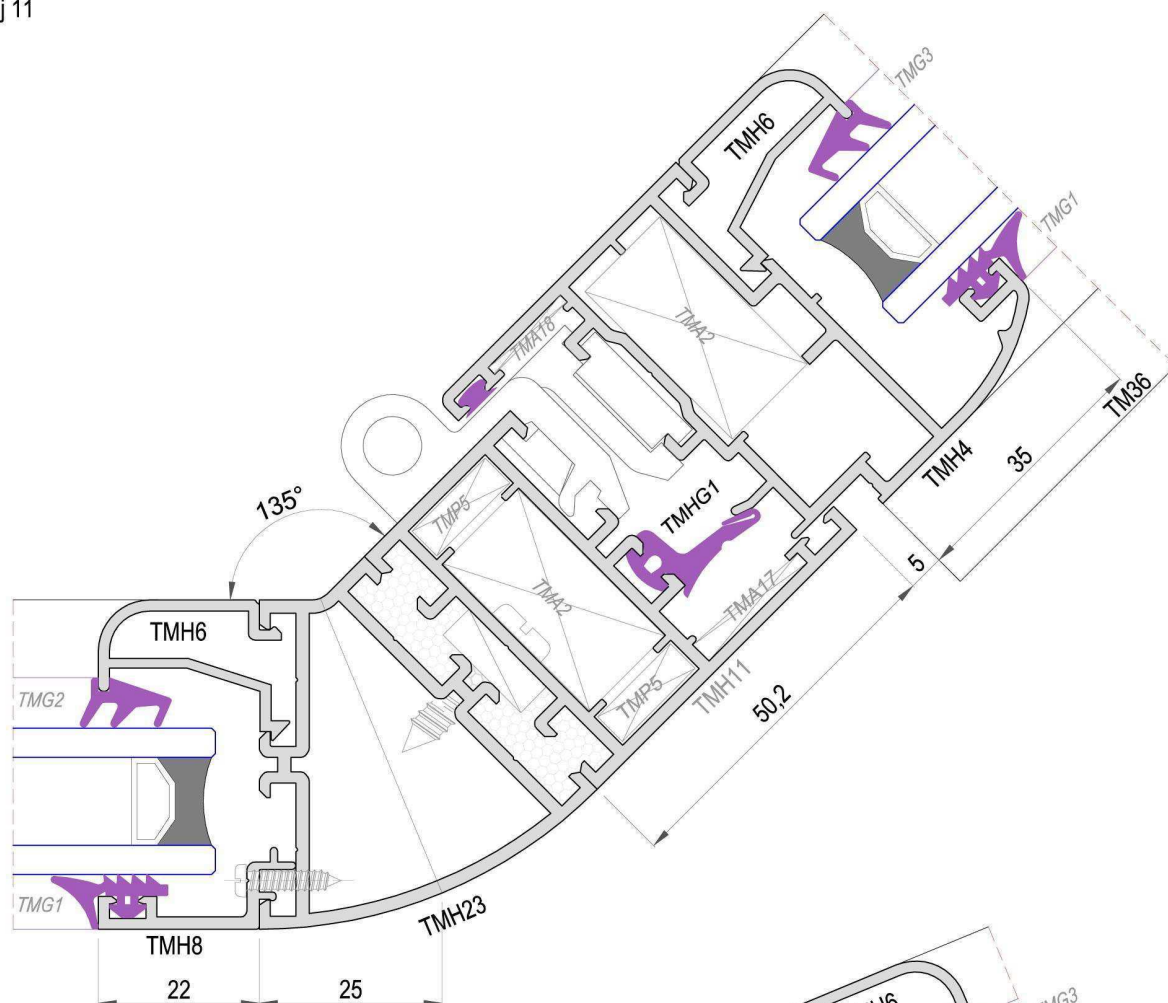
Detalj 9



The image displays four cross-sectional views of the TMH1 window frame, labeled A-A, B-B, C-C, and D-D. The drawings include the following dimensions and components:

- Dimensions:**
 - Overall width: 121
 - Top section width: 53
 - Bottom section width: 62,6
 - Bottom section width: 67,6
 - Bottom section width: 130,2
 - Height of the top section: 15
 - Height of the middle section: 22
 - Height of the bottom section: 25,4
 - Height of the bottom section: 10,4
 - Height of the bottom section: 5,8
 - Height of the bottom section: 45
- Components and Labels:**
 - TMHG1: Handle mechanism
 - TMHP1: Handle plate
 - TMA2: Locking mechanism
 - TMA17: Locking pin
 - TMA18: Locking pin
 - TMA19: Locking pin
 - TMA20: Locking pin
 - TMA21: Locking pin
 - TMA22: Locking pin
 - TMA23: Locking pin
 - TMA24: Locking pin
 - TMA25: Locking pin
 - TMA26: Locking pin
 - TMA27: Locking pin
 - TMA28: Locking pin
 - TMA29: Locking pin
 - TMA30: Locking pin
 - TMA31: Locking pin
 - TMA32: Locking pin
 - TMA33: Locking pin
 - TMA34: Locking pin
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 - TMA97: Locking pin
 - TMA98: Locking pin
 - TMA99: Locking pin
 - TMA100: Locking pin

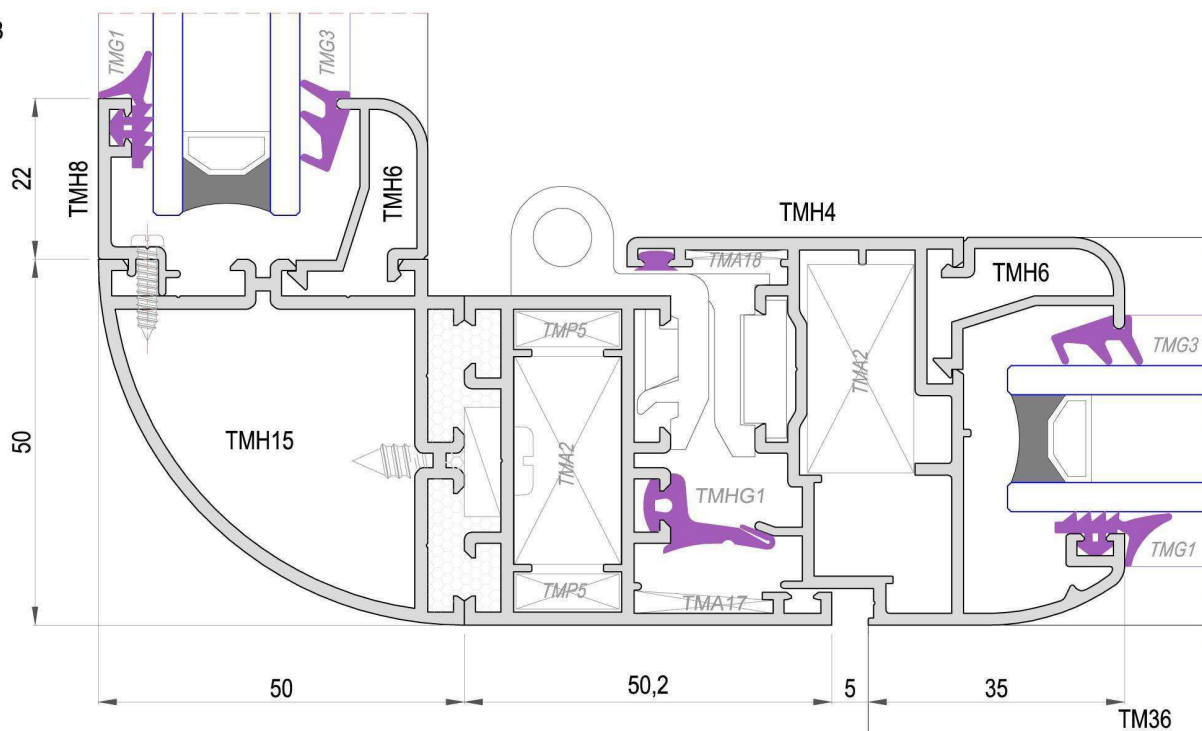
Detalj 11



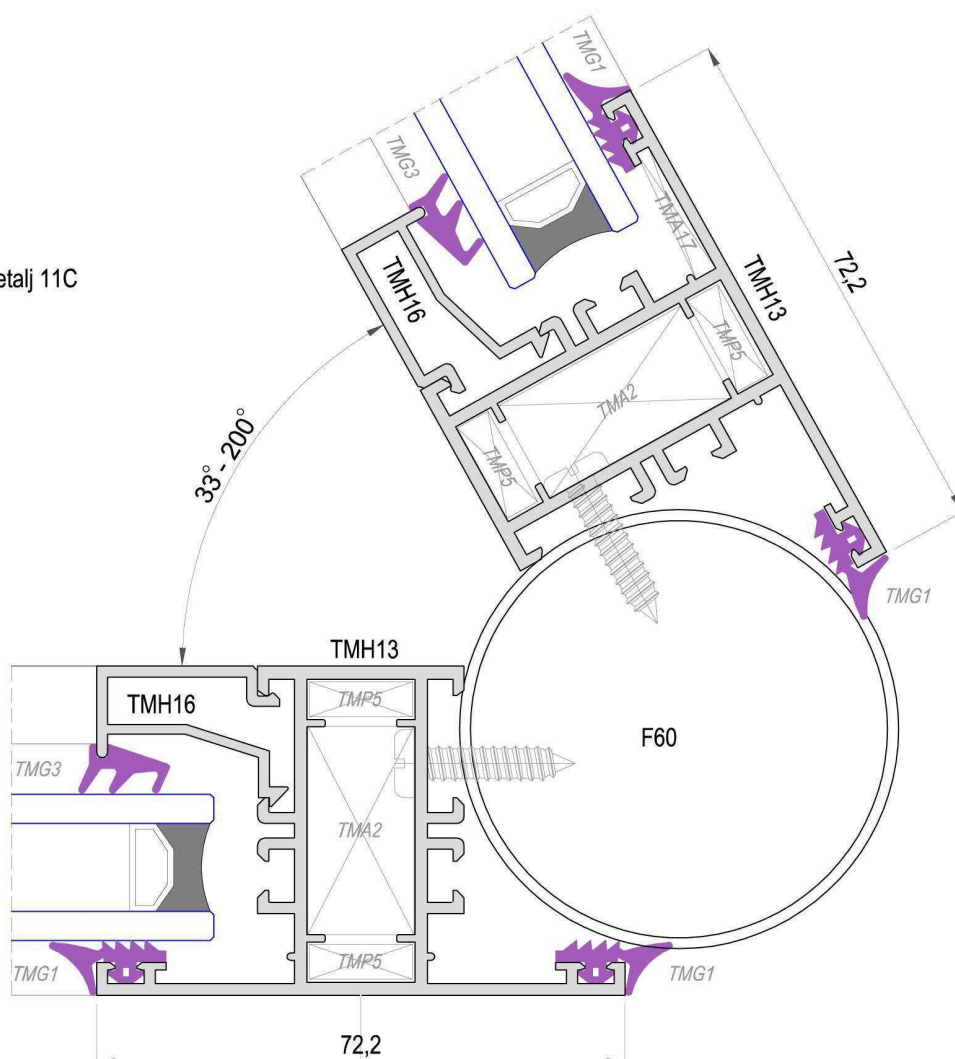
Detalj 11A

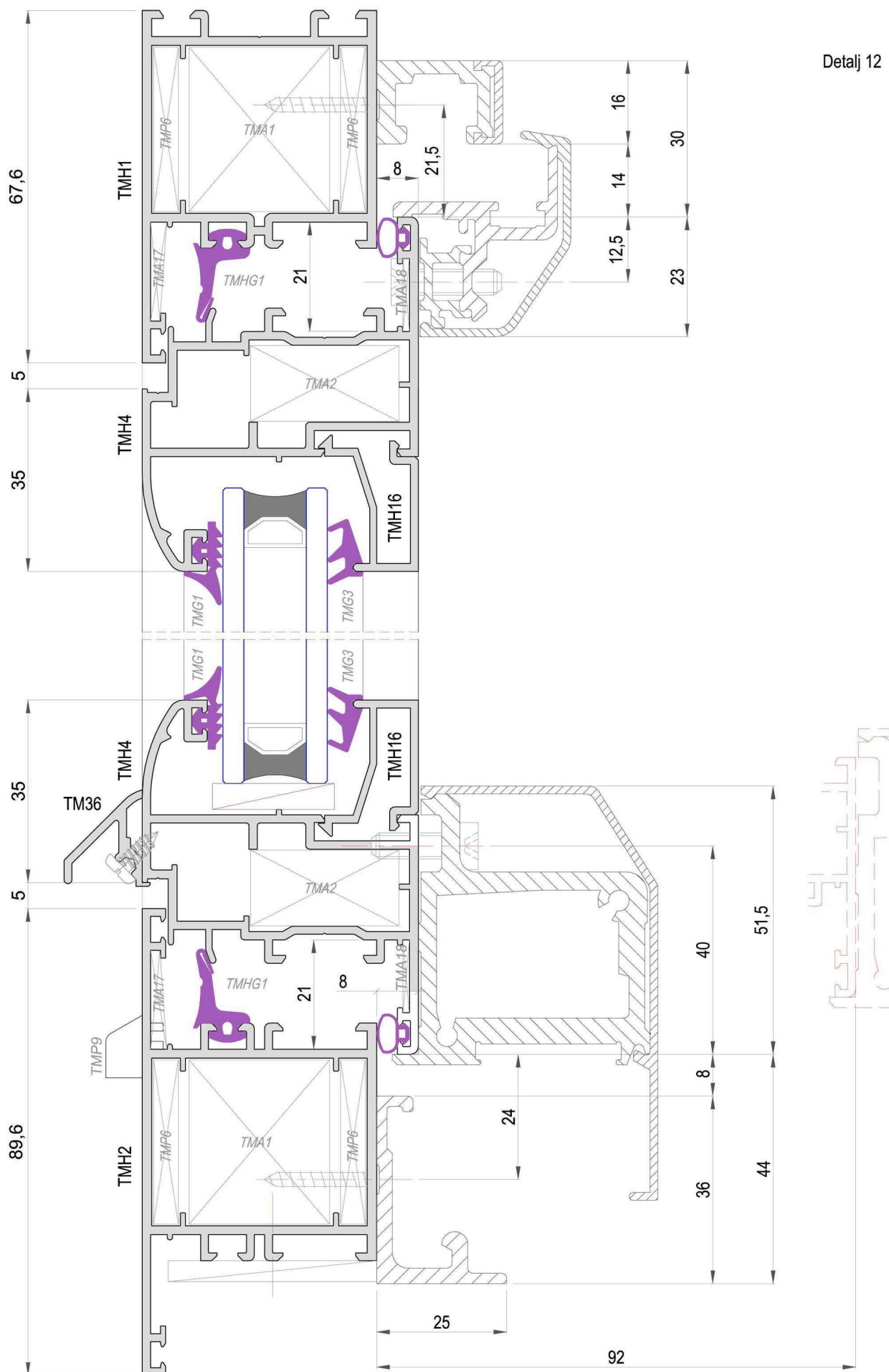


Detalj 11B

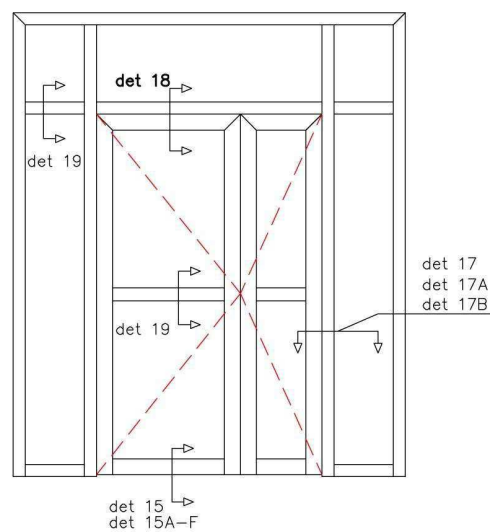
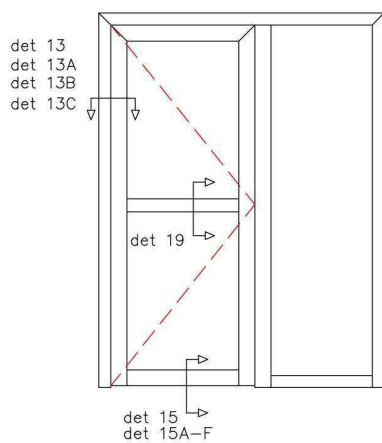
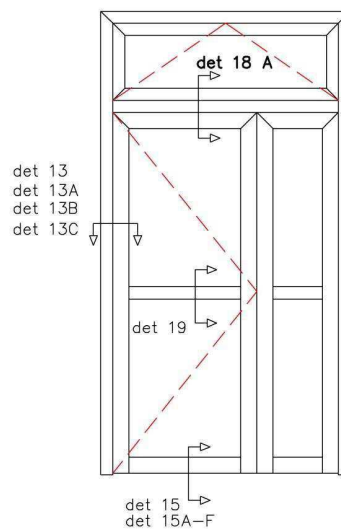
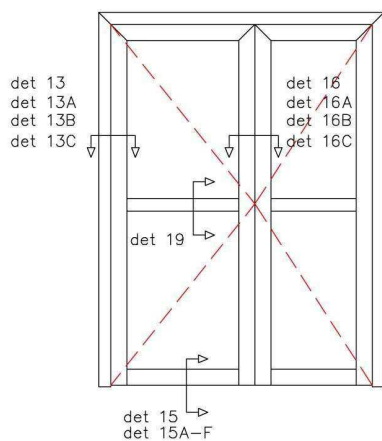
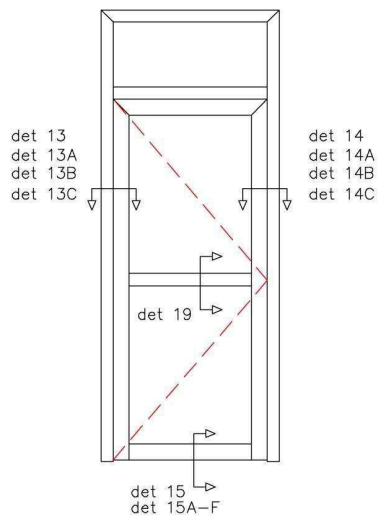
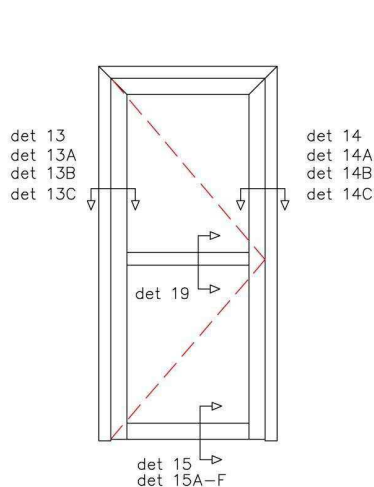


Detalj 11C



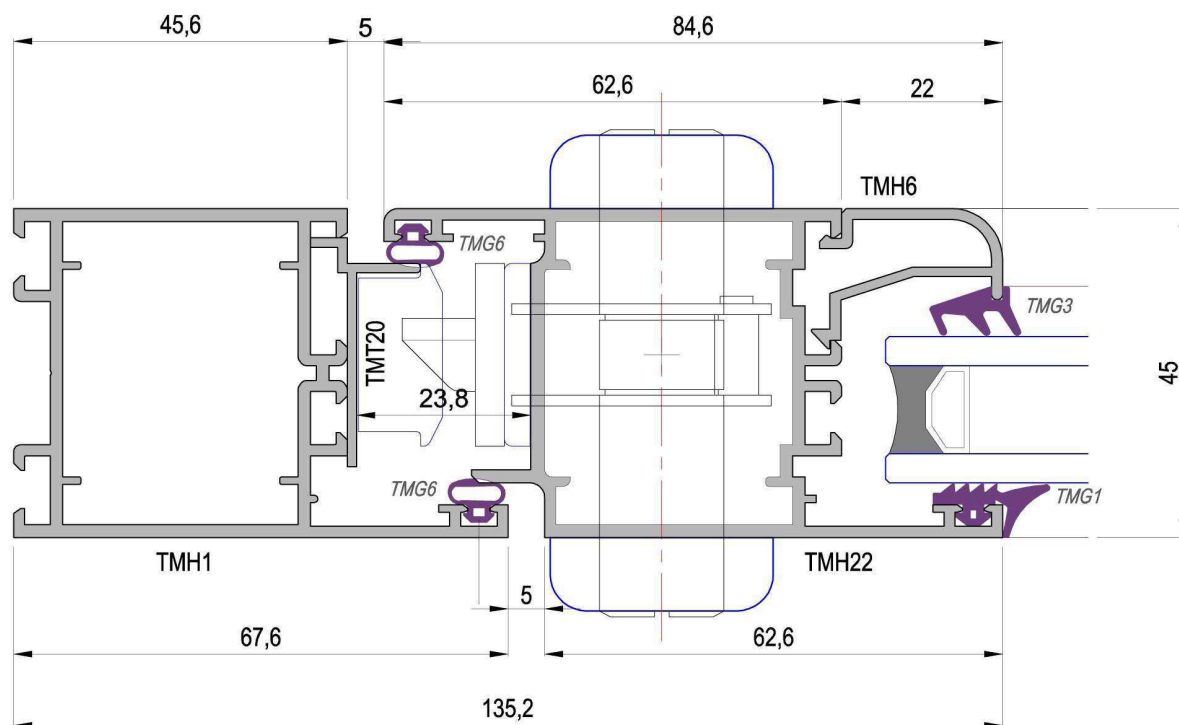


Detalj 12

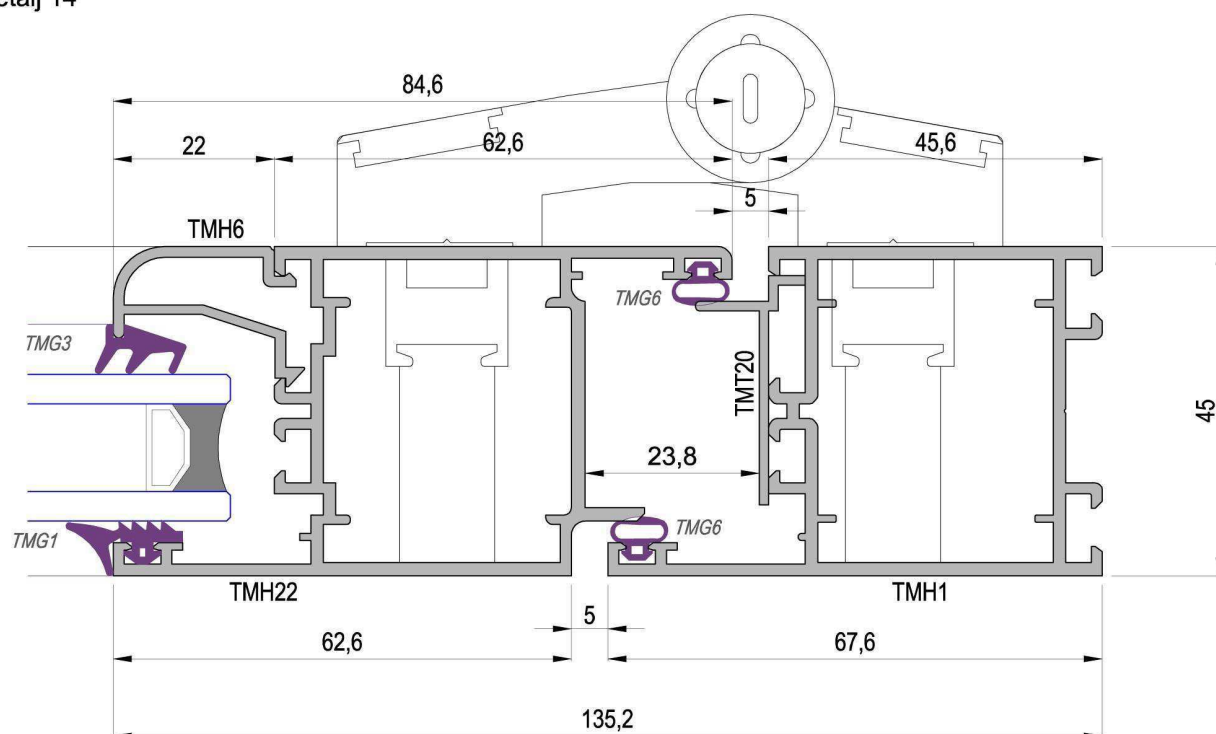


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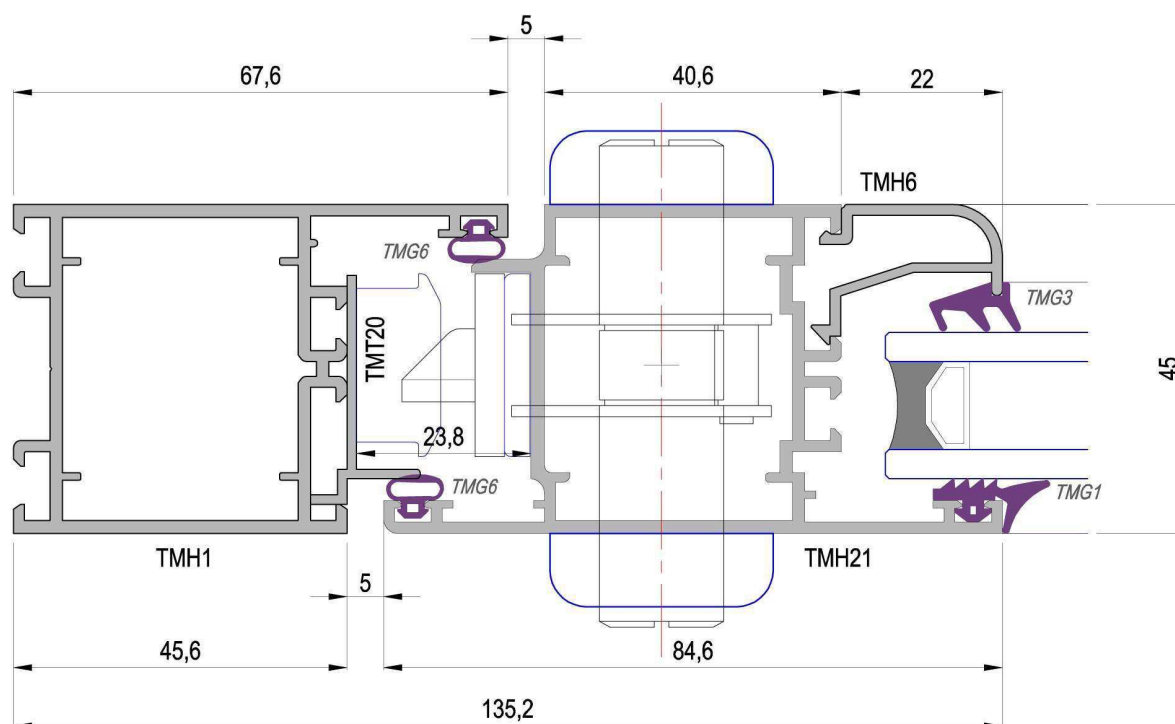
Detalj 13



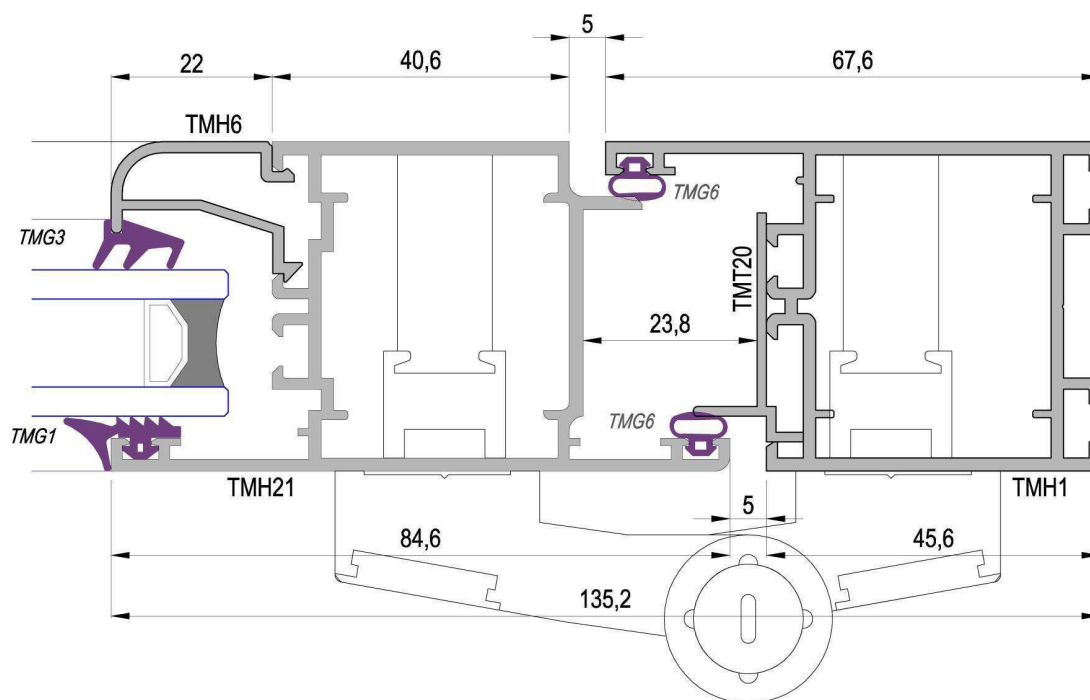
Detalj 14



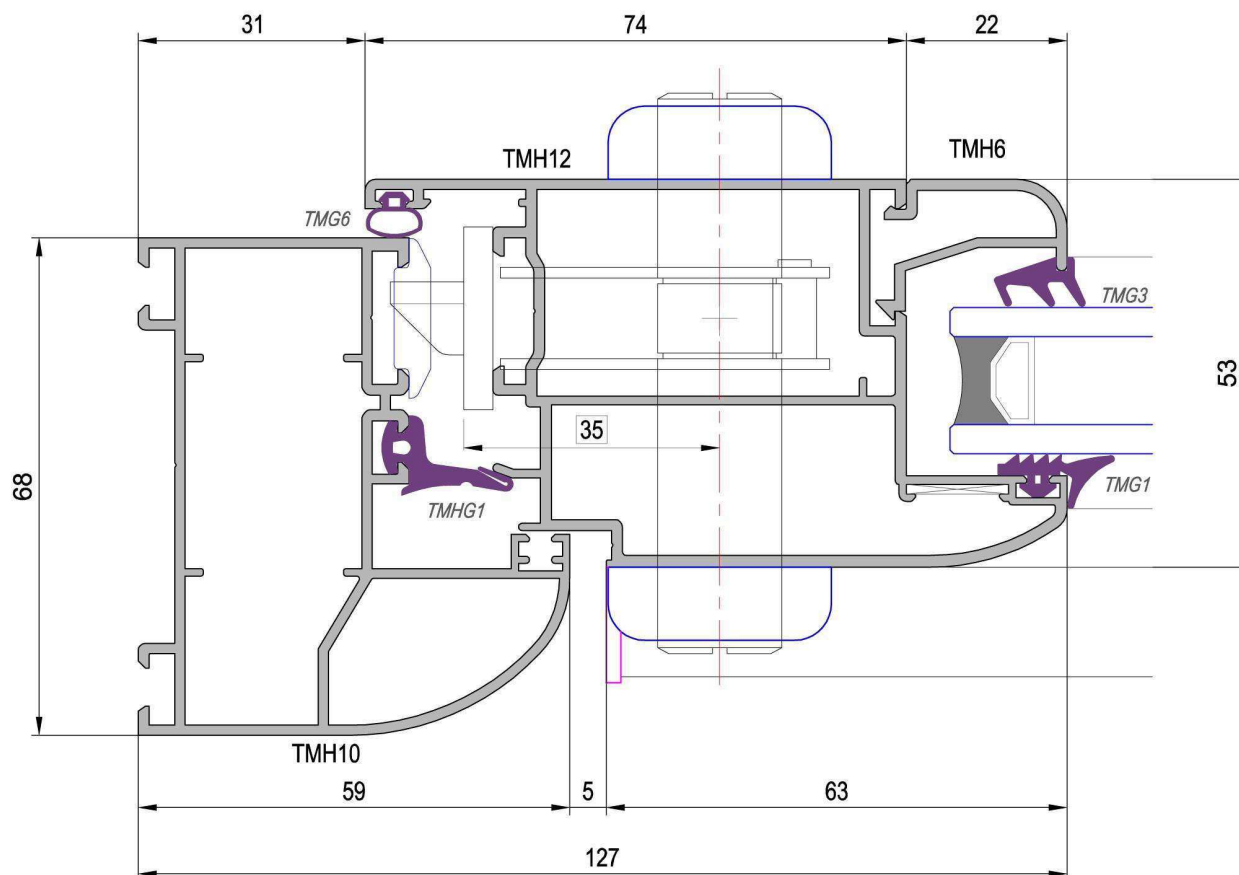
R 1:1



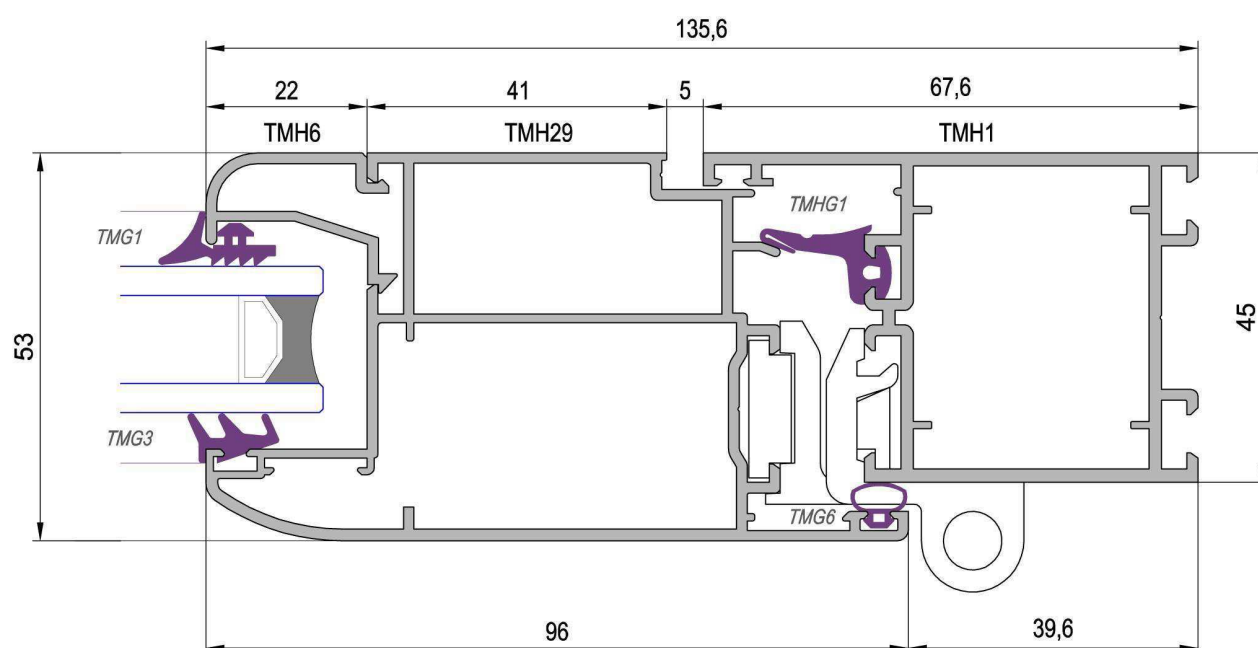
Detalj 14A



Detalj 13B

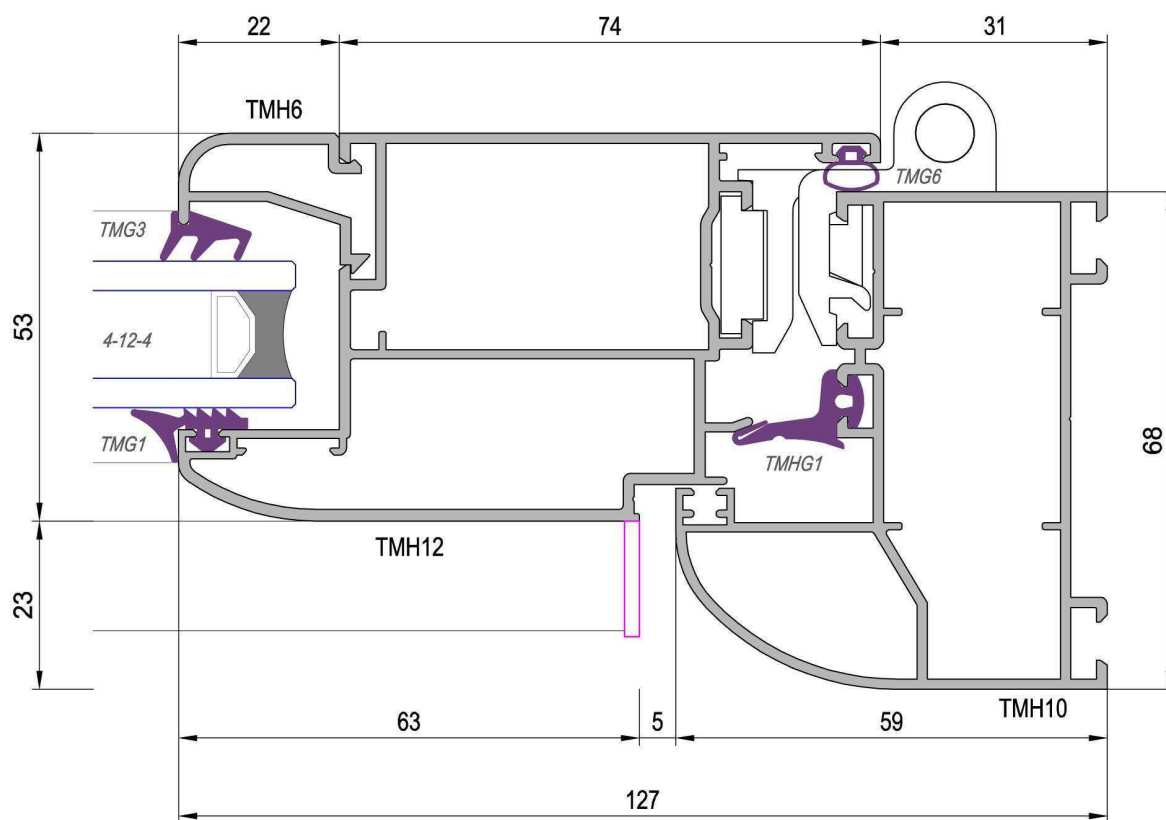


Detalj 14B

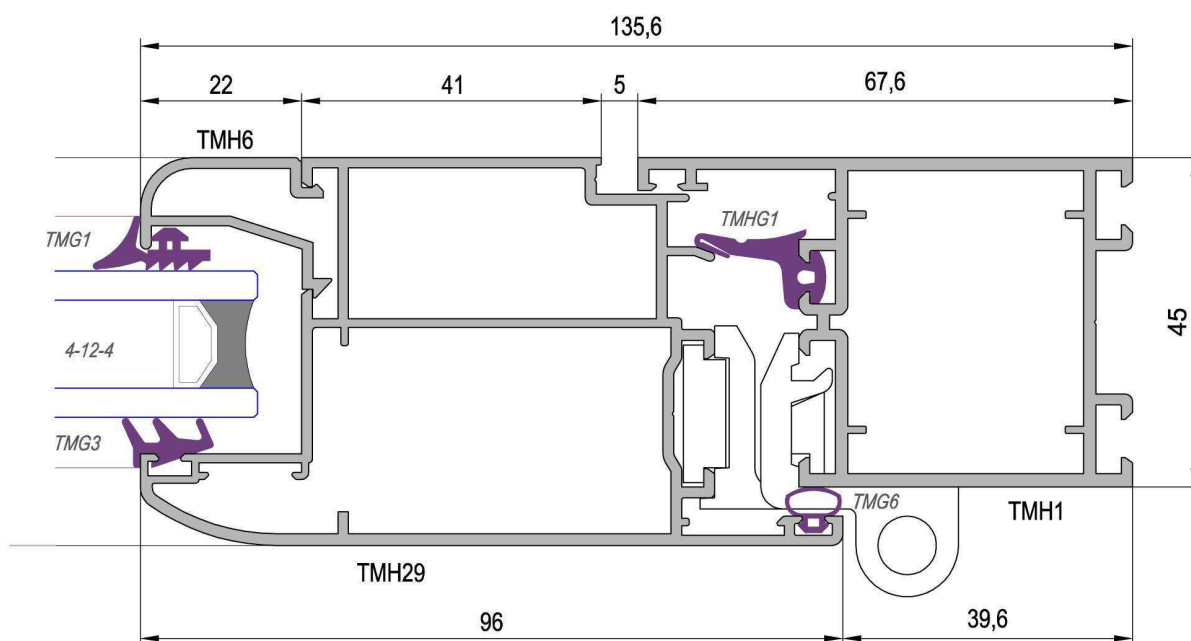


R 1:1

Detalj 13C

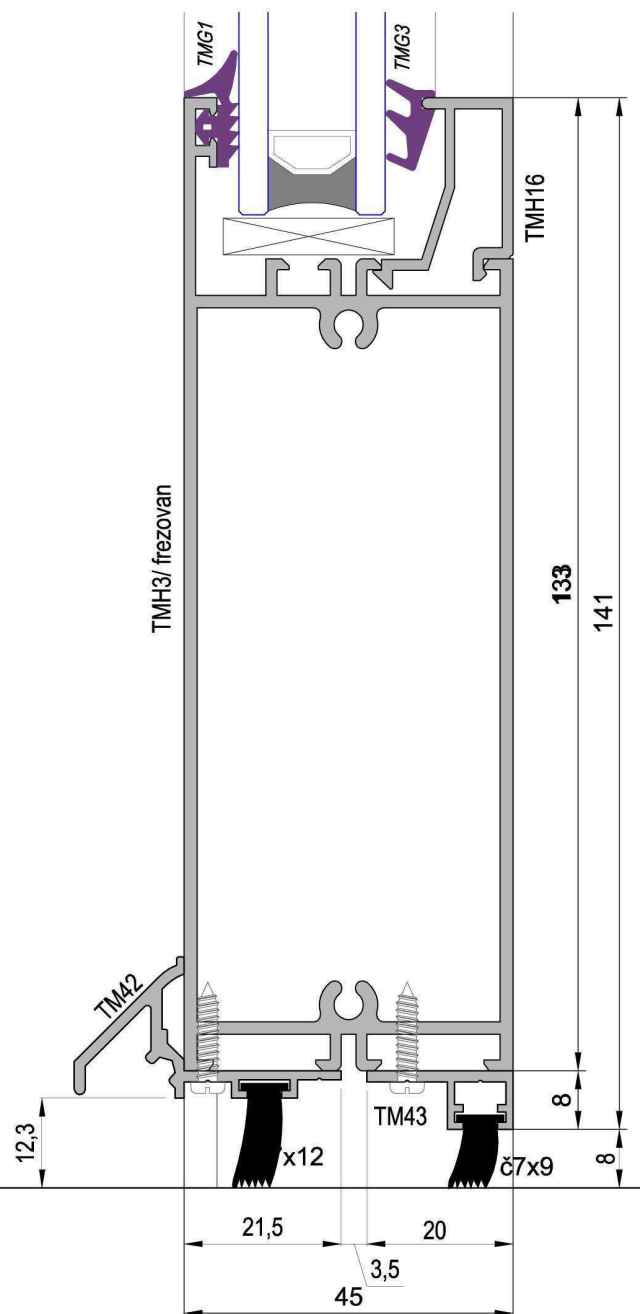
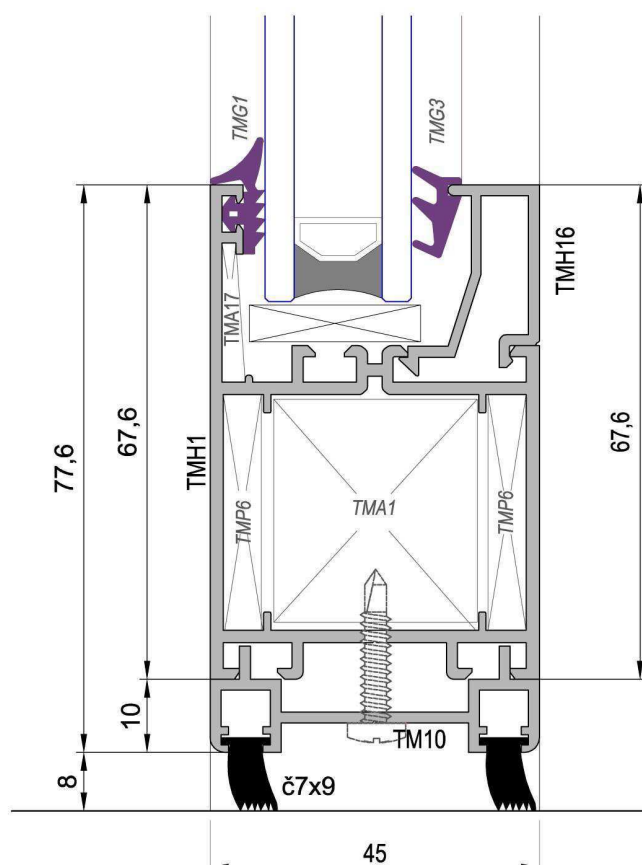


Detalj 14C



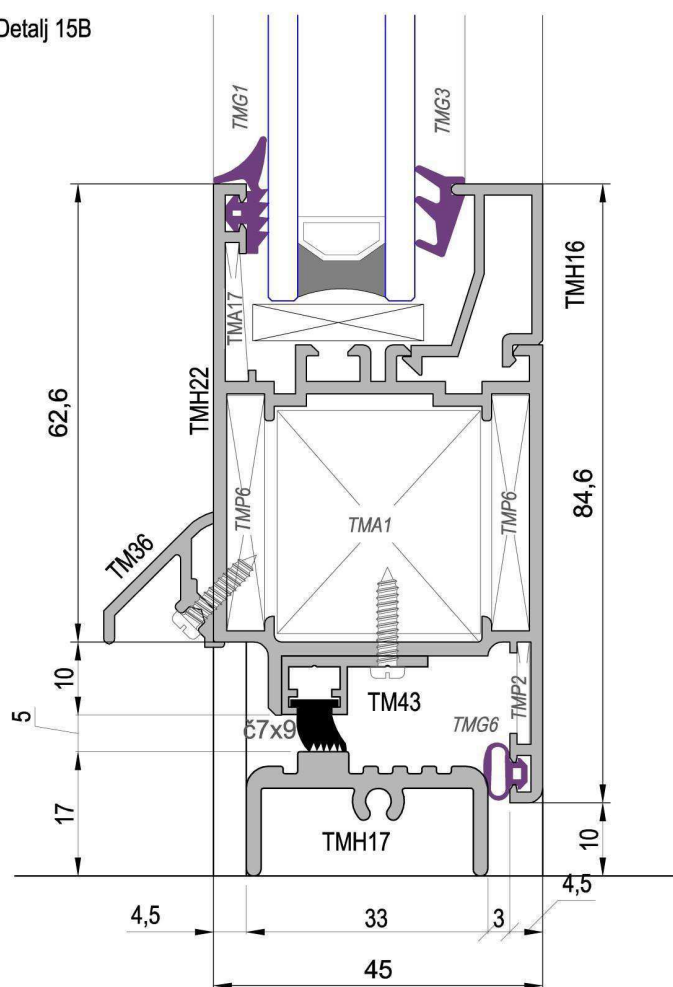
Detalj 15A

Detalj 15

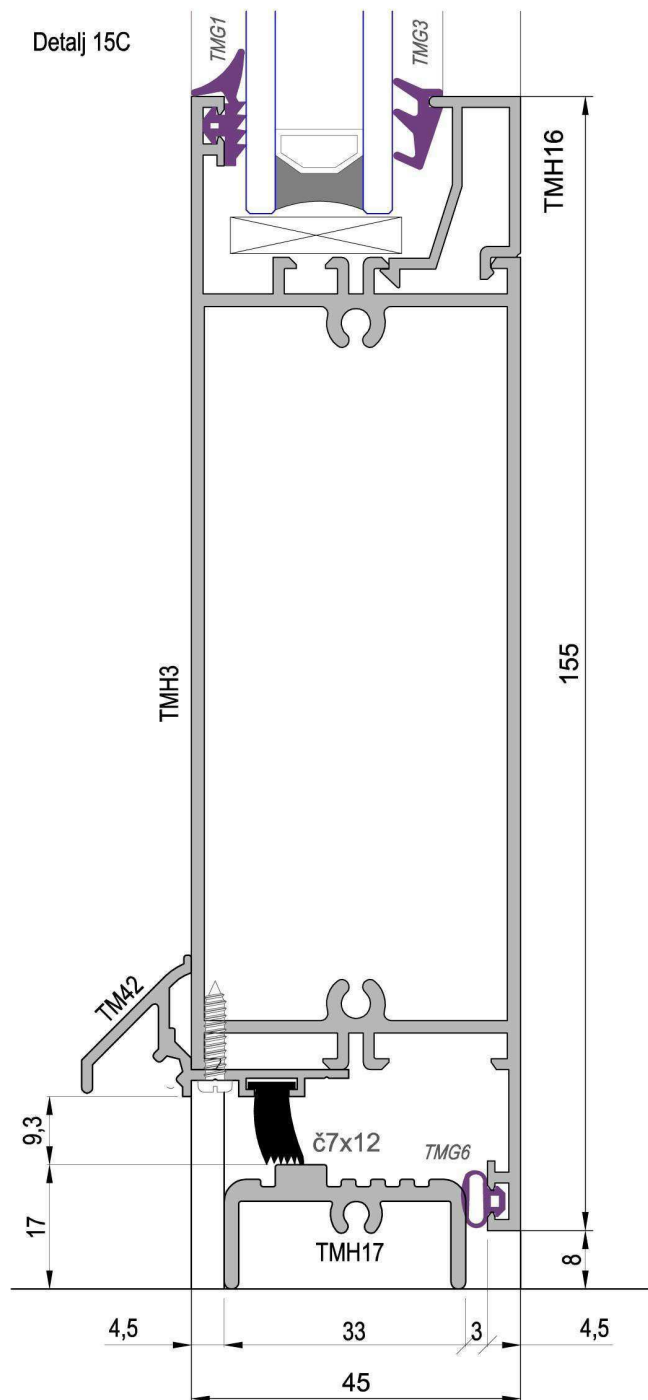


R 1:1

Detalj 15B

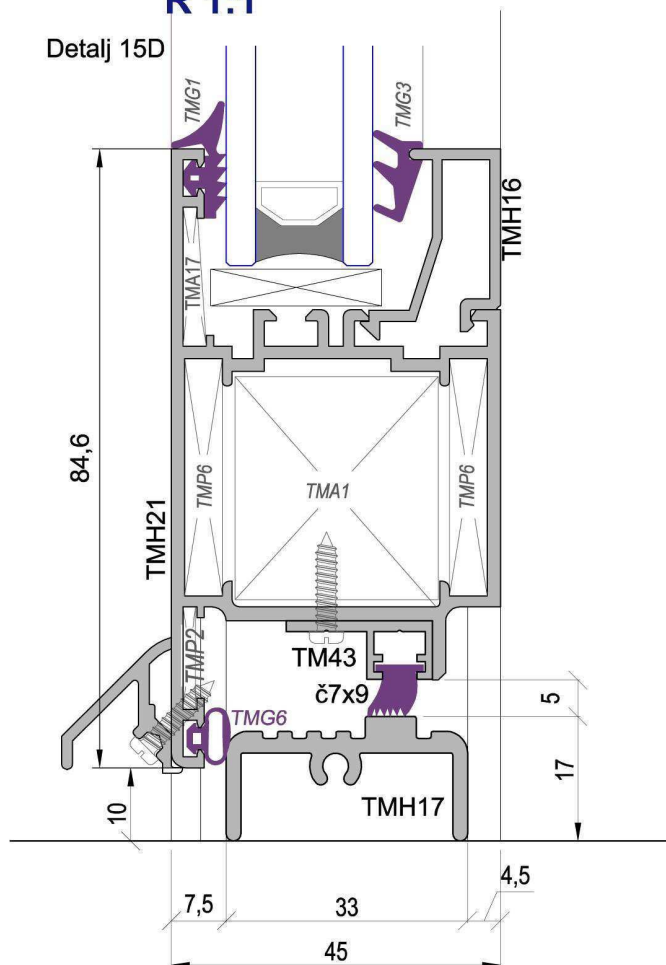


Detalj 15C

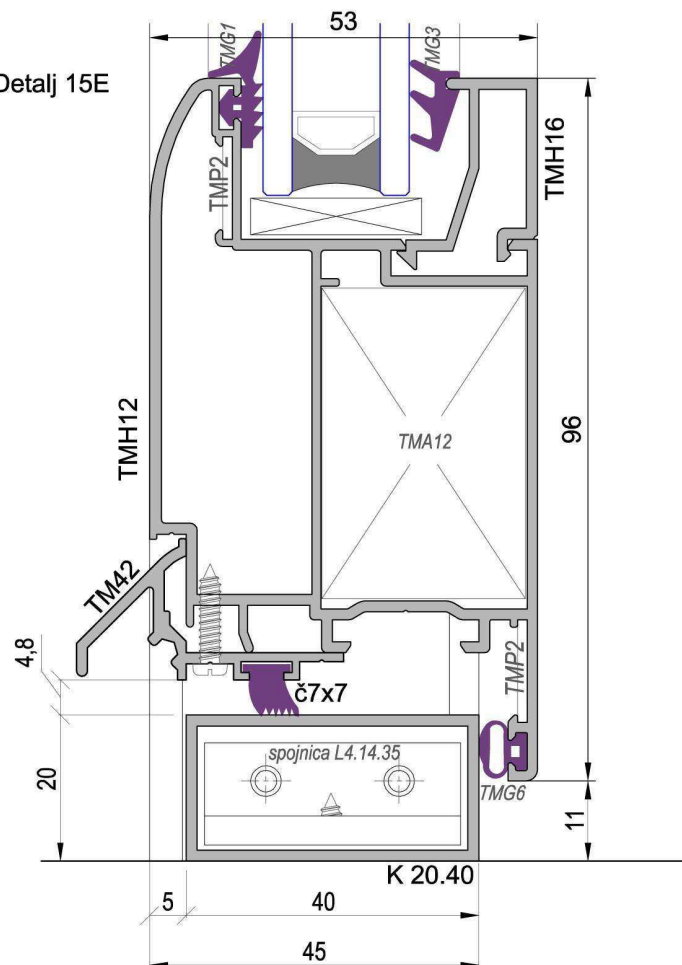


R 1:1

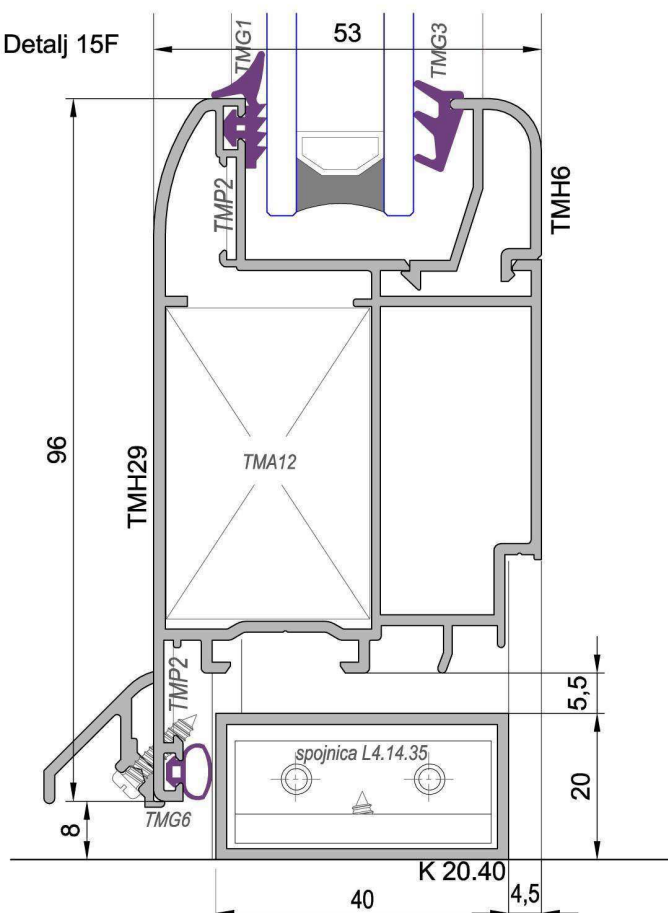
Detalj 15D



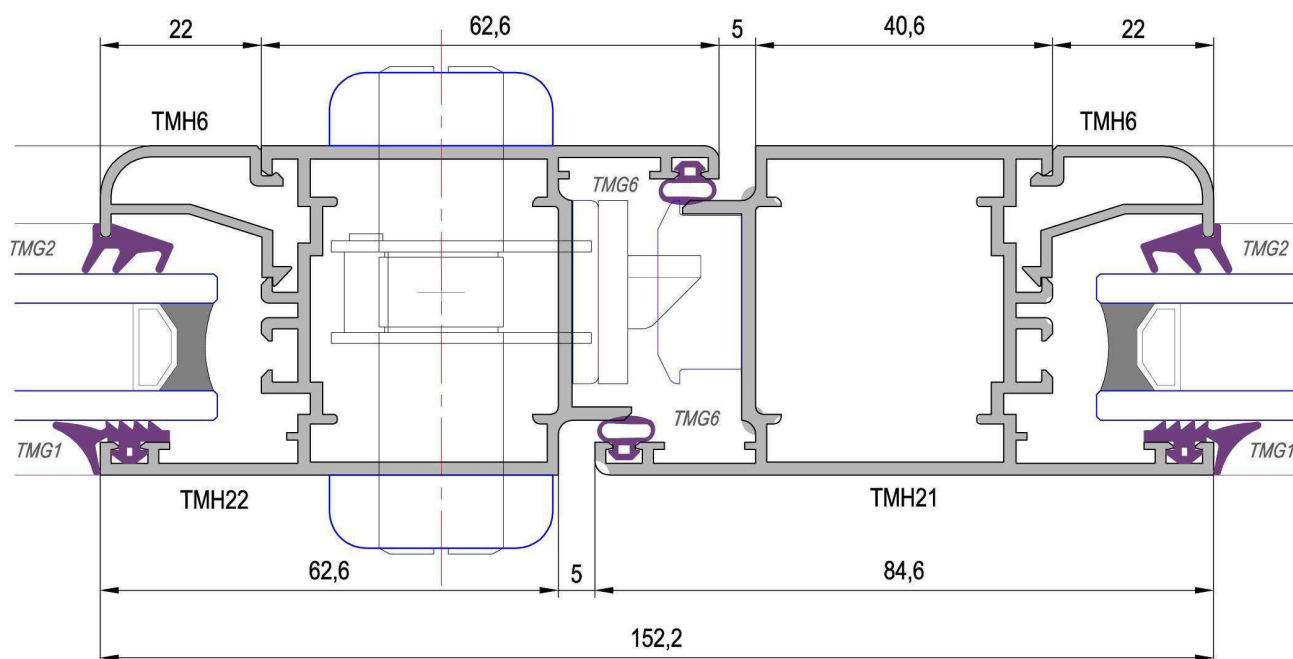
Detalj 15E



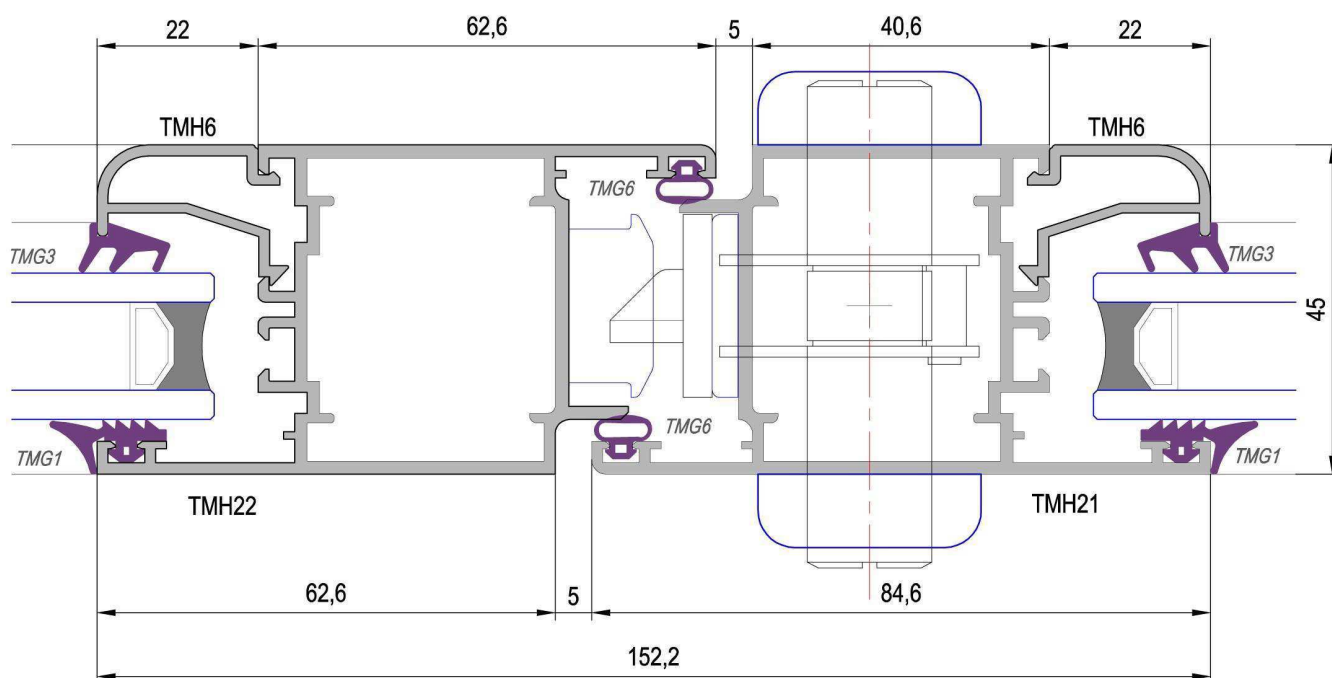
Detalj 15F



R 1:1

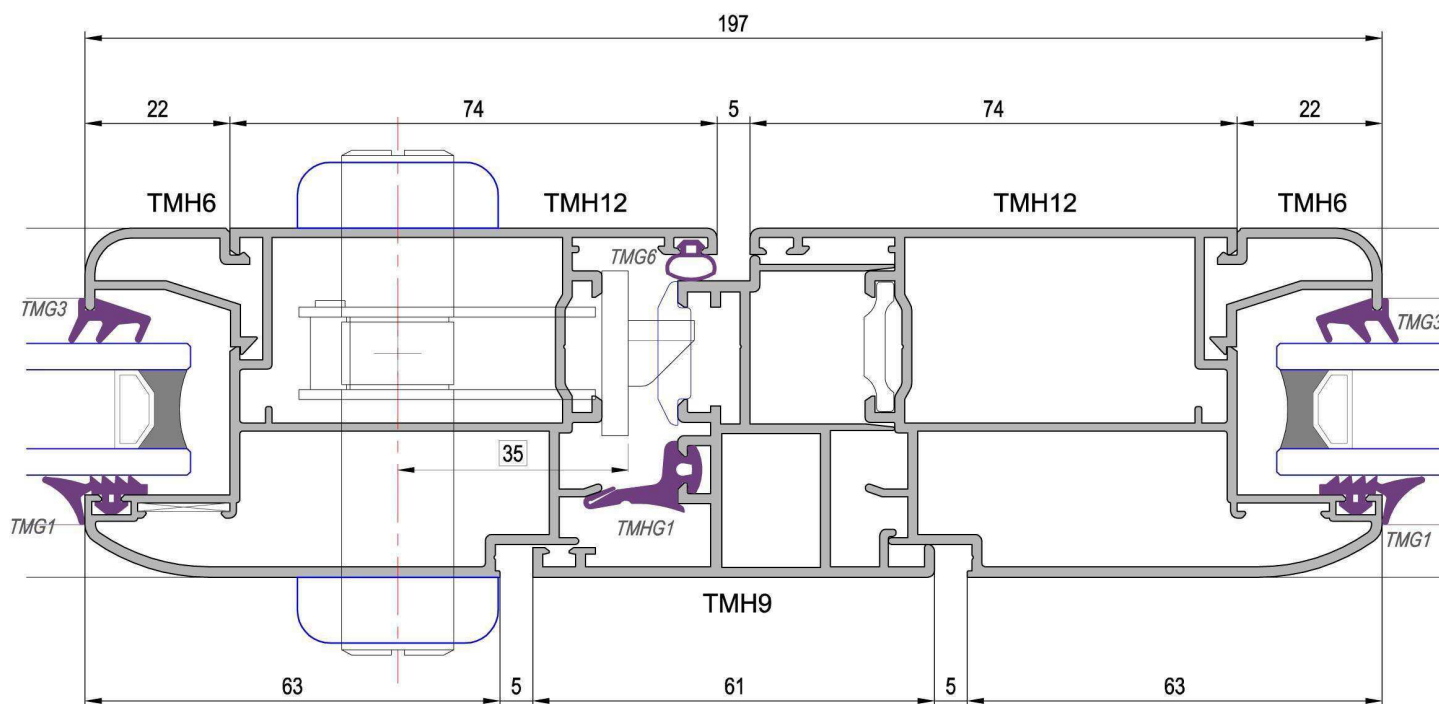


Detalj 16A

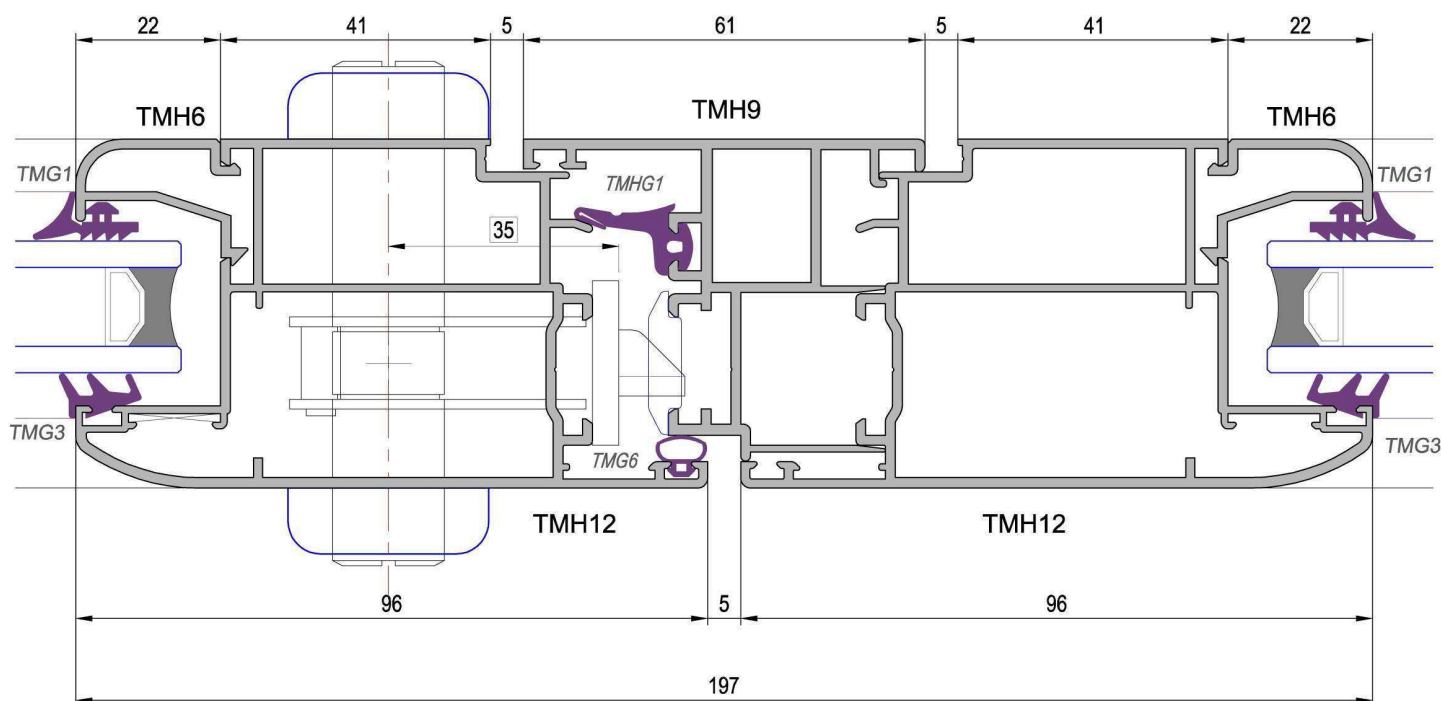


R 1:1

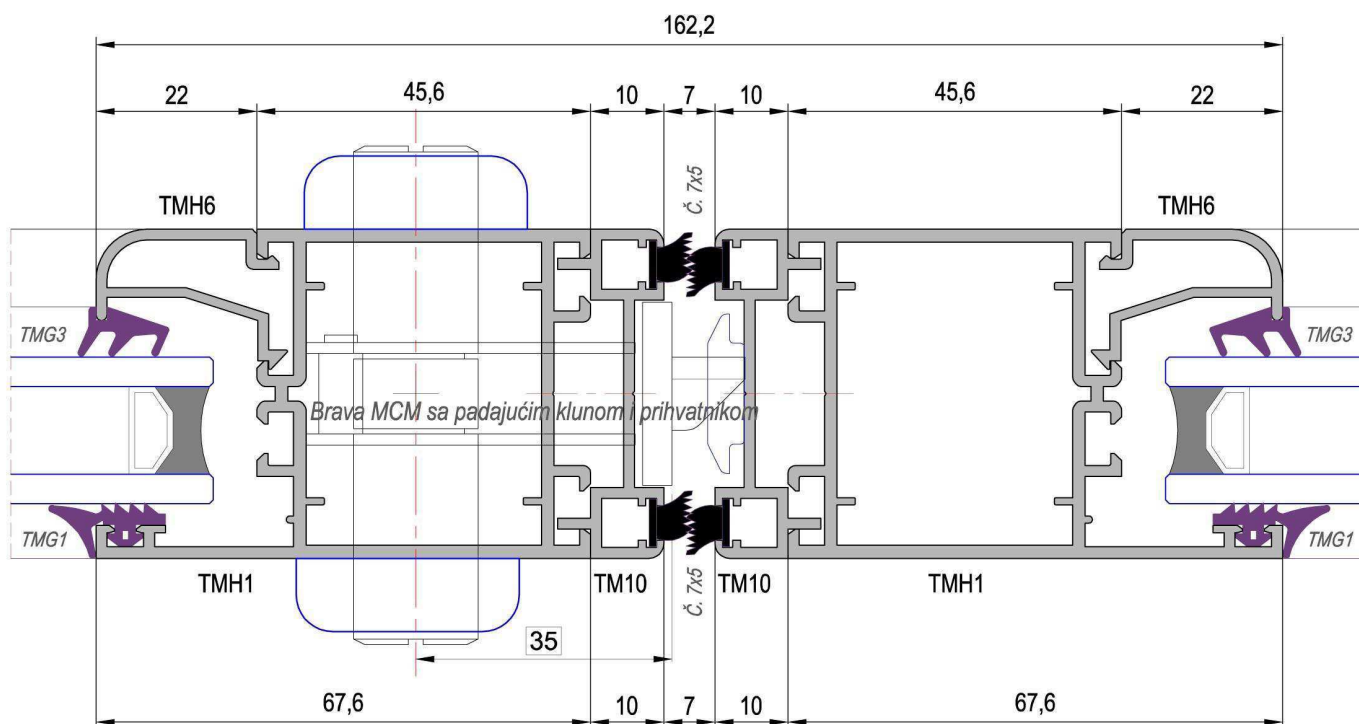
Detalj 16B



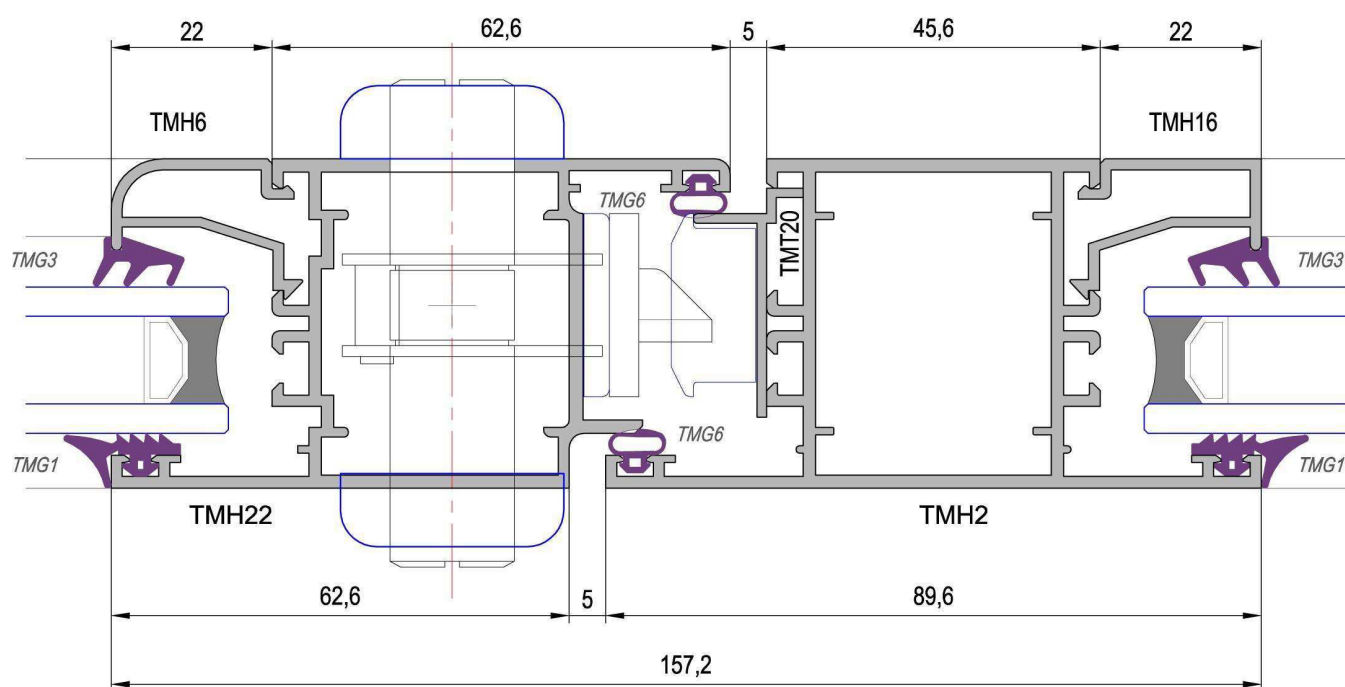
Detalj 16C



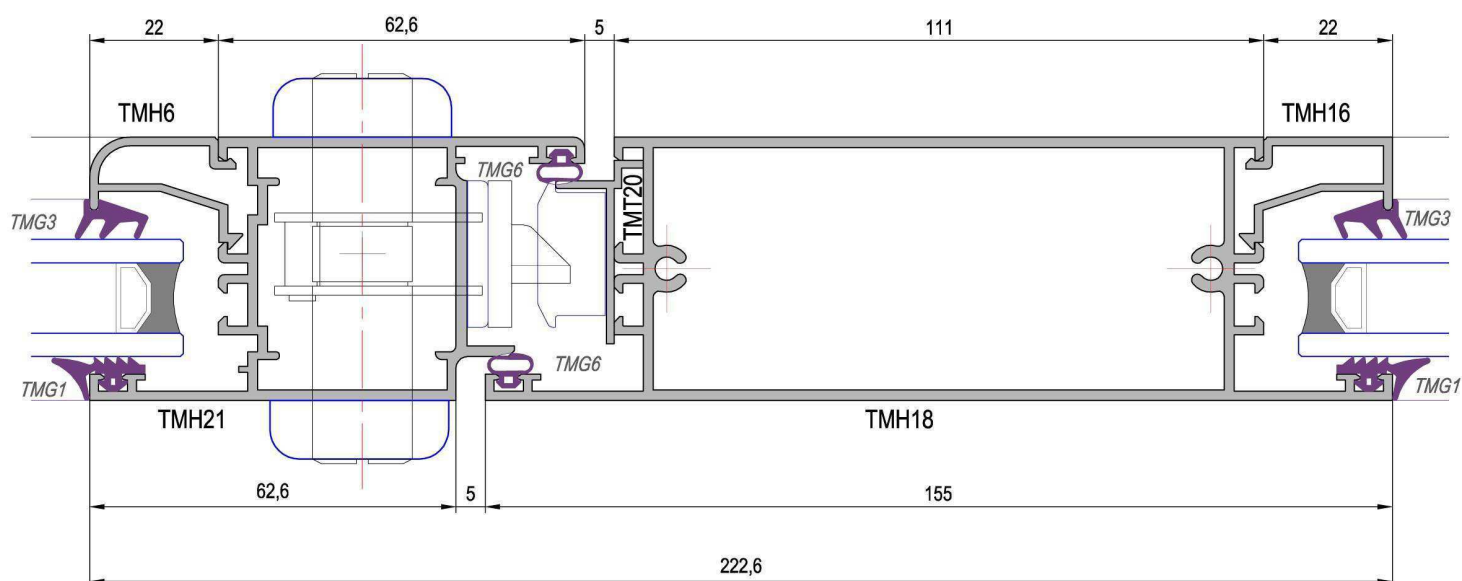
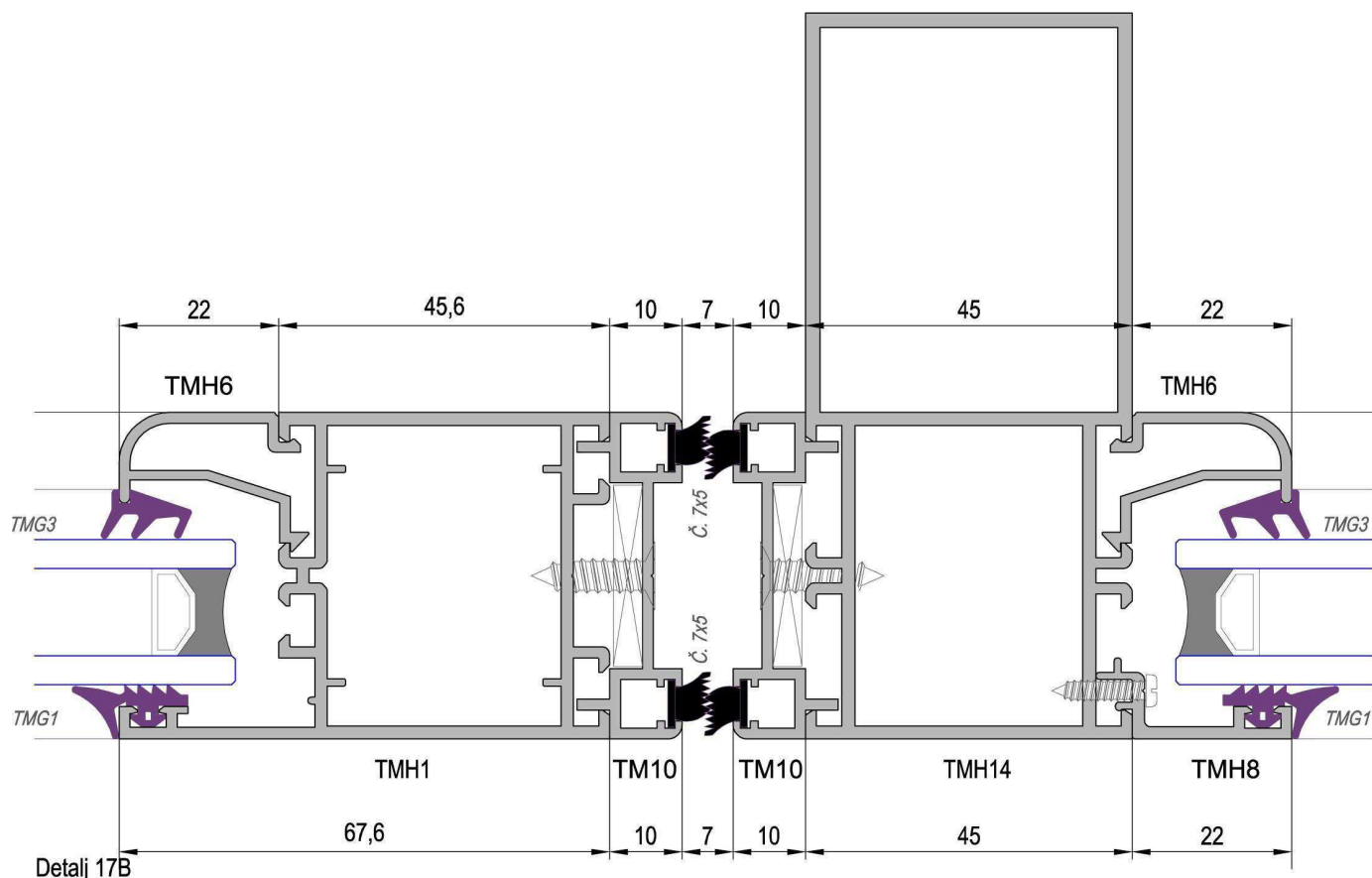
R 1:1



Detalj 17

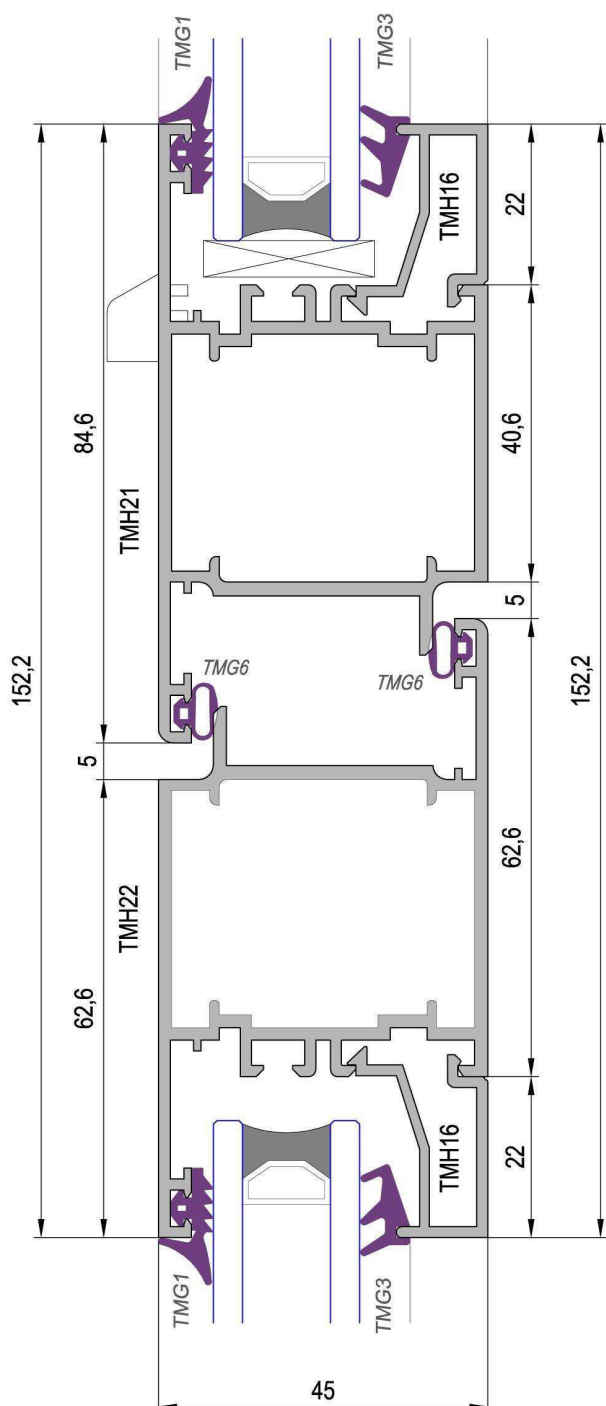


Detalj 17A

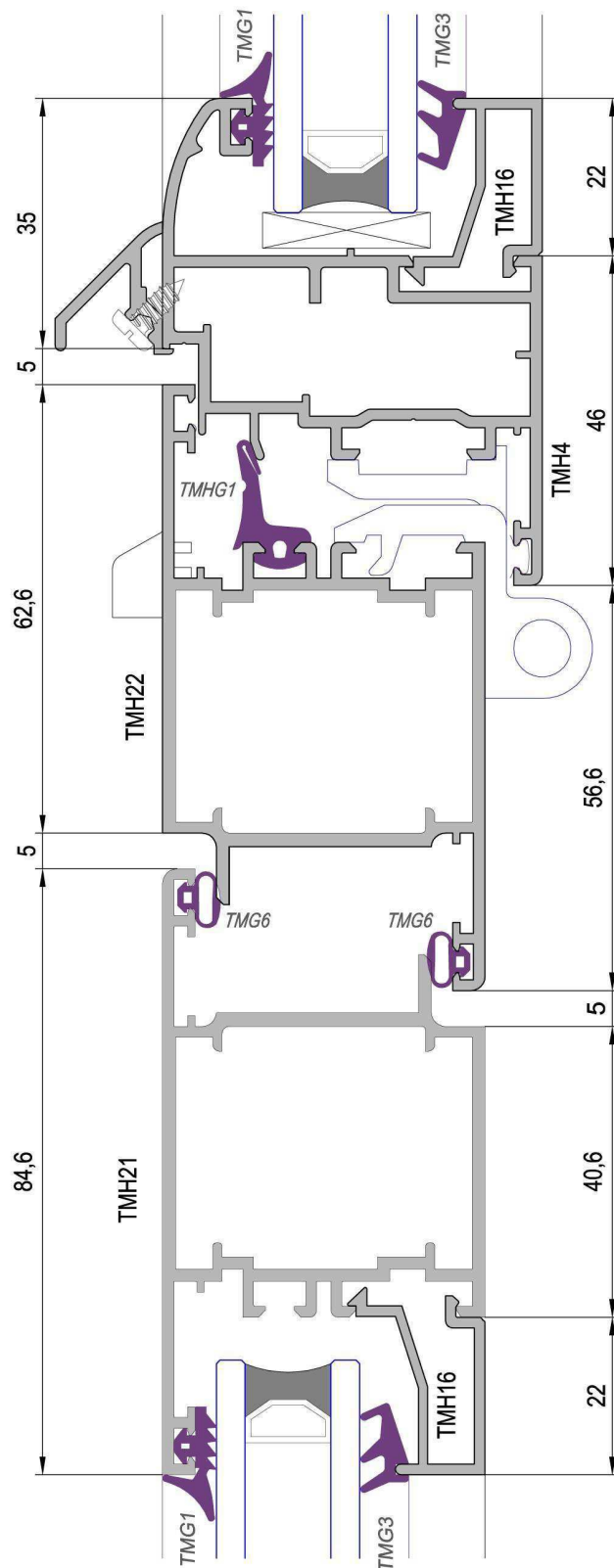


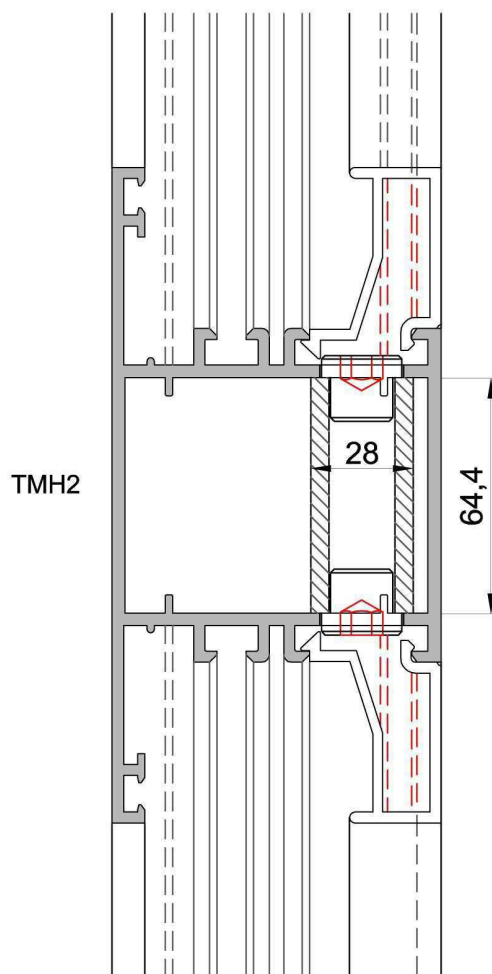
R 1:1

Detalj 18

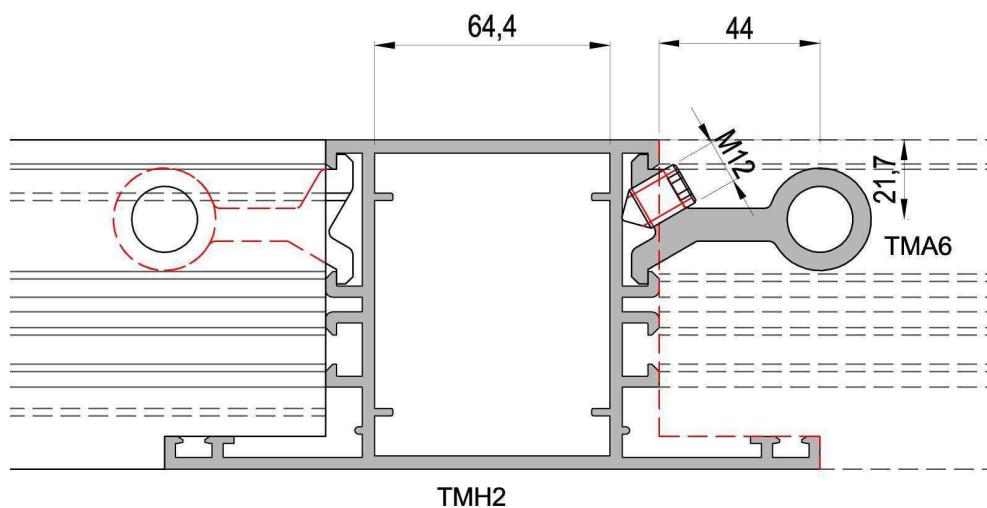


Detalj 18A

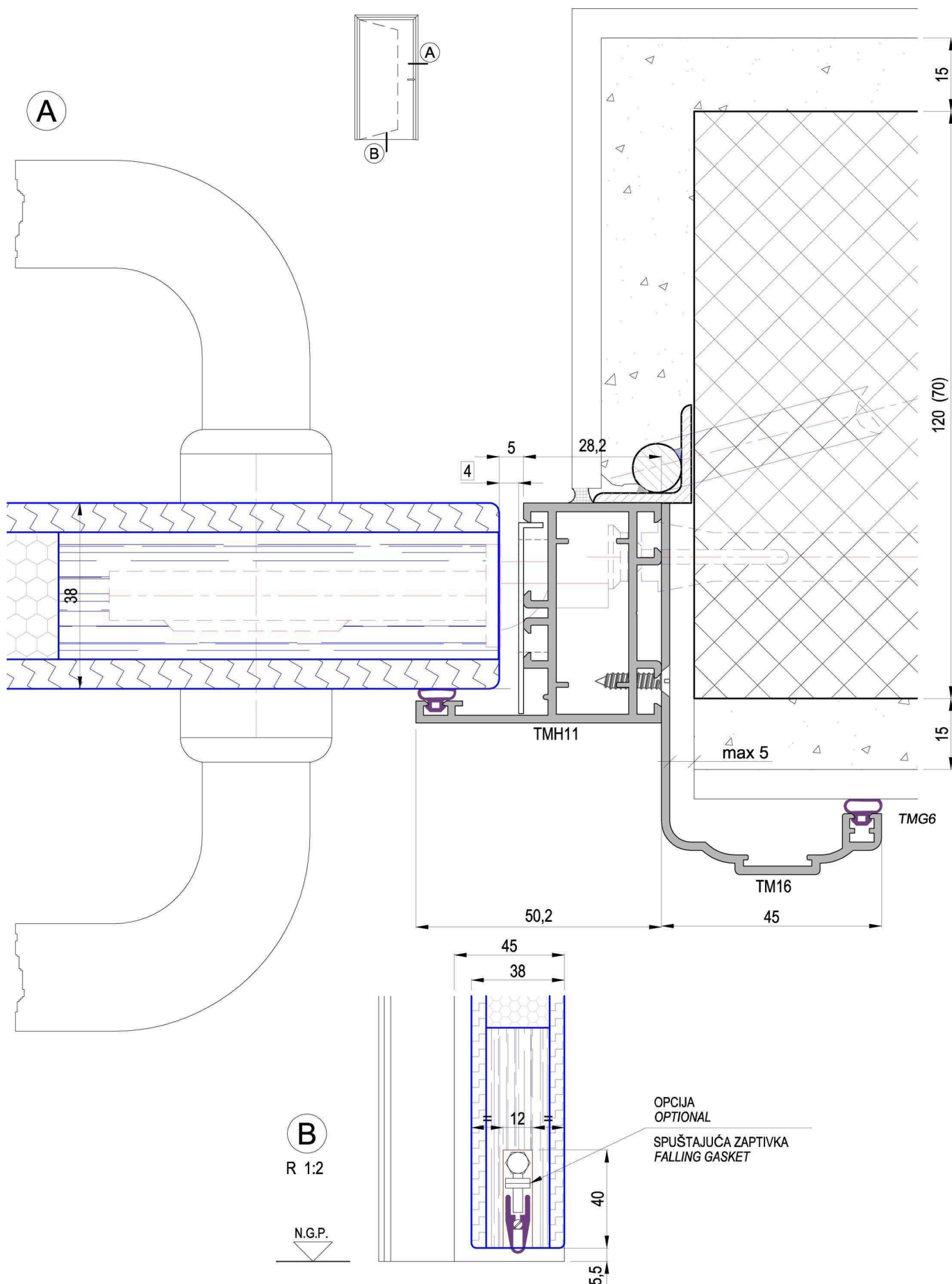


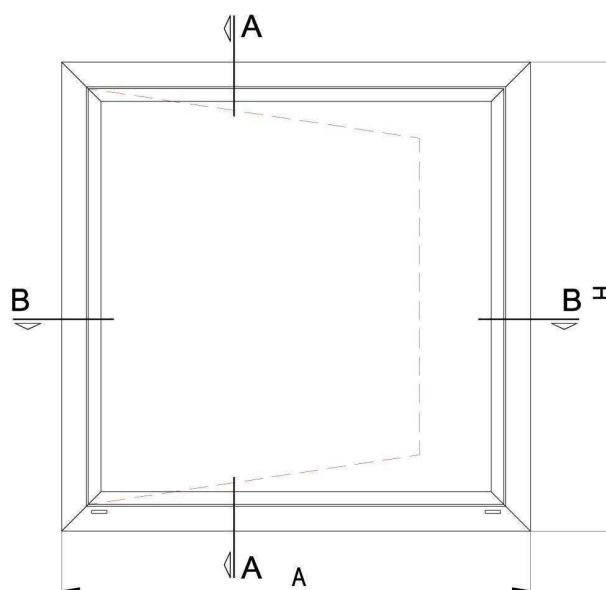
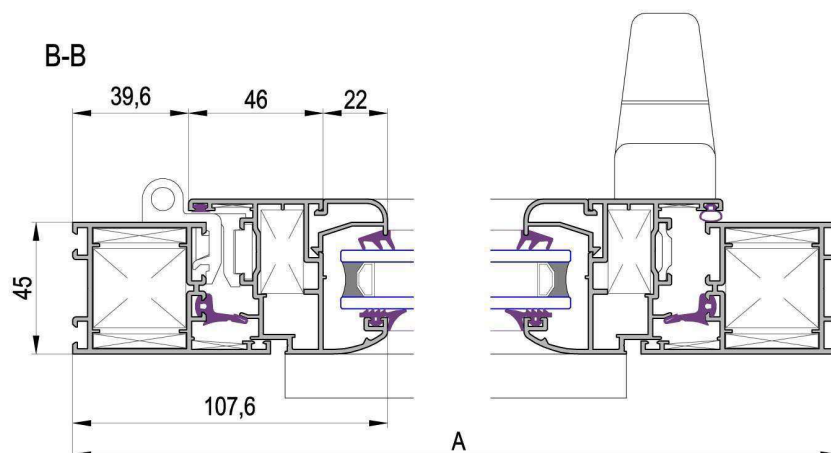
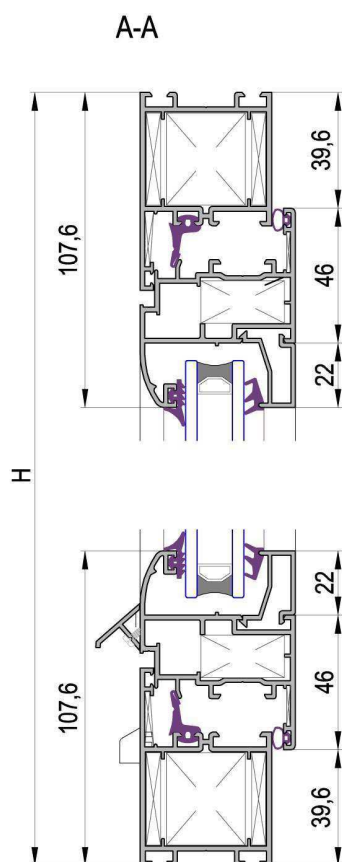


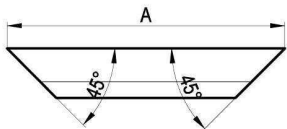
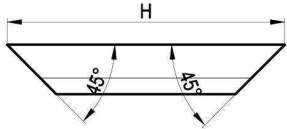
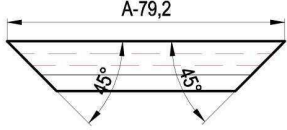
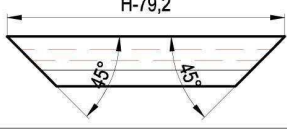
DETALJ MONTAŽE SPOJNICE TMA6 ZA PREČKU TMH2
Umesto spojnice može vijak 4,8x25 ili L4040x4



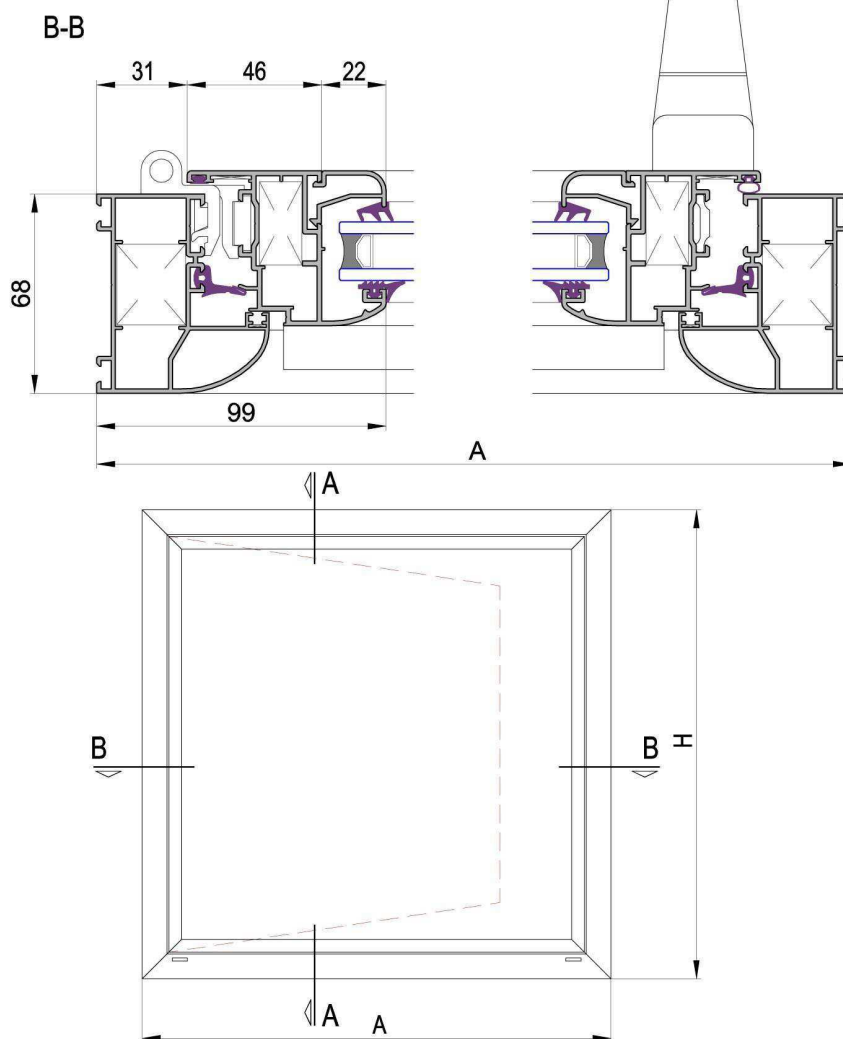
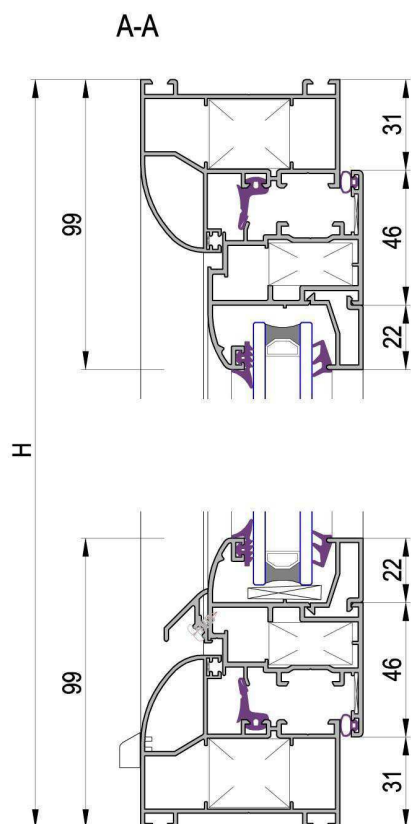
R 1:1

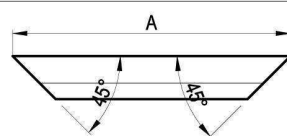
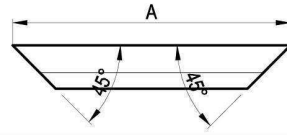
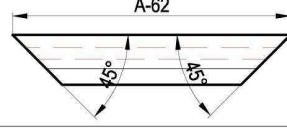
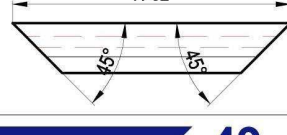




kom	ŠEMA KROJENJA	PROFIL
2		TMH1
2		TMH1
2		TMH4
2		TMH4

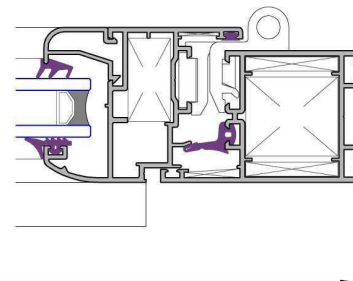
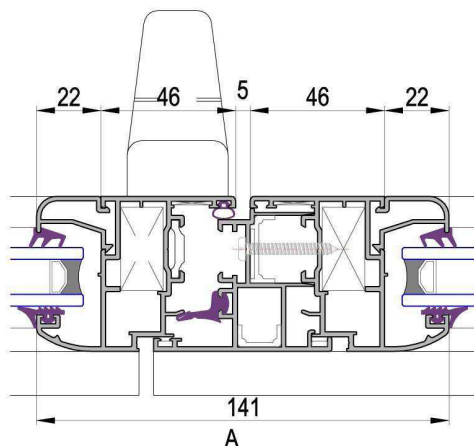
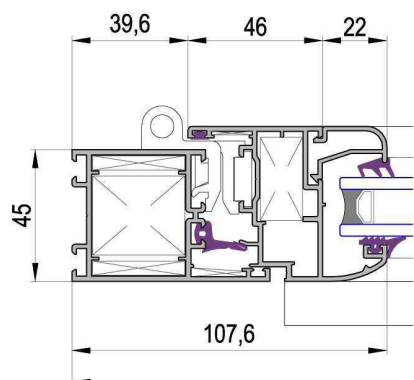
R 1:2,5



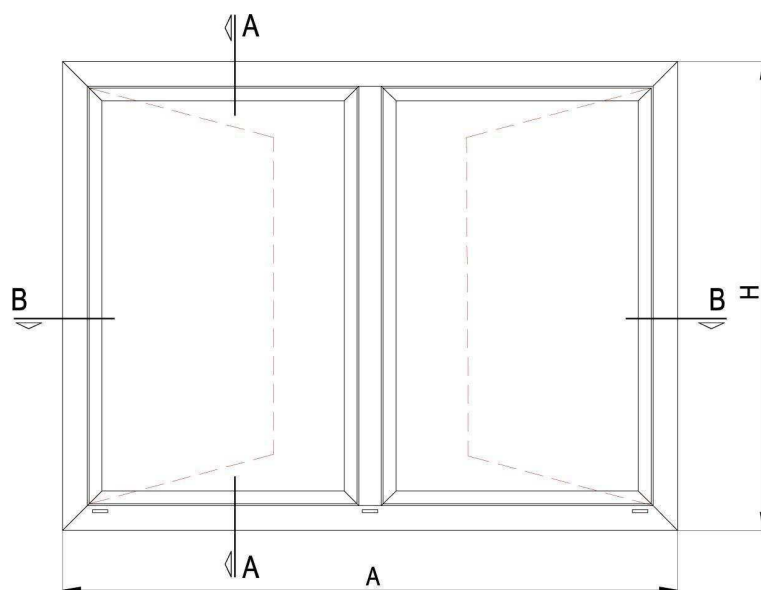
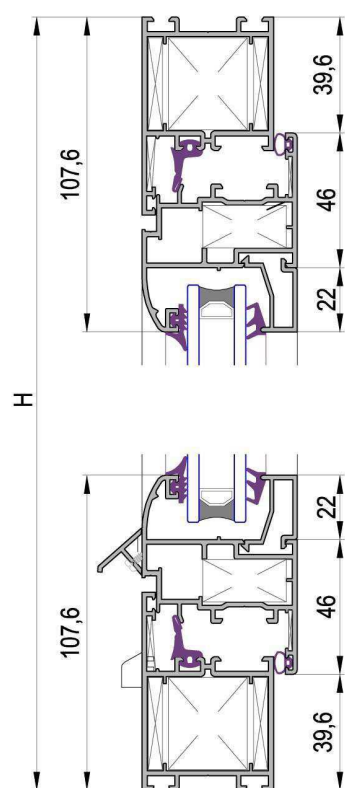
kom	ŠEMA KROJENJA	PROFIL
2		TMH10
2		TMH10
2		TMH4
2		TMH4

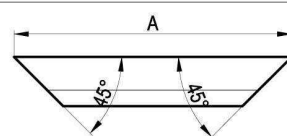
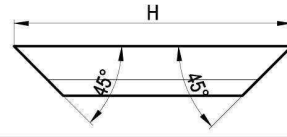
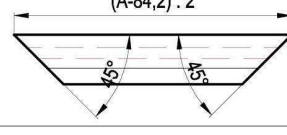
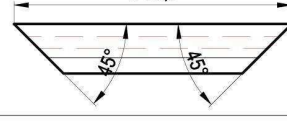
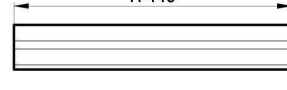
R 1:2,5

B-B

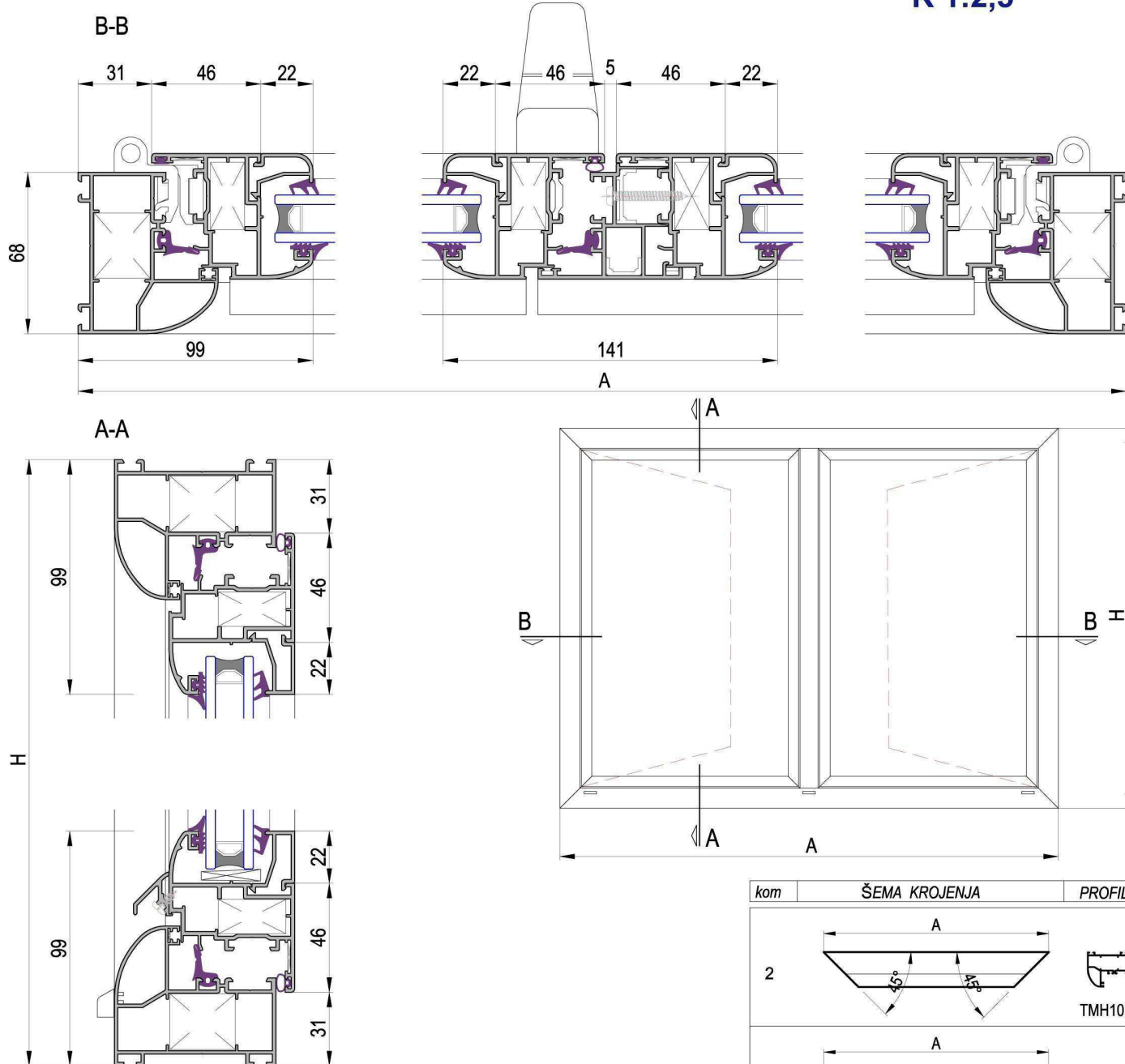


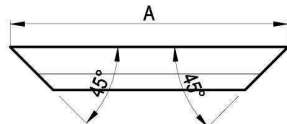
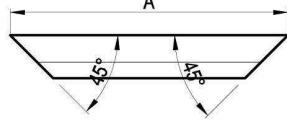
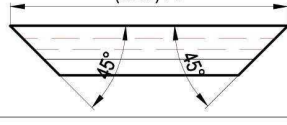
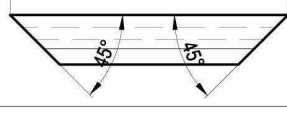
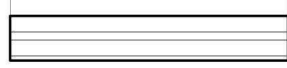
A-A



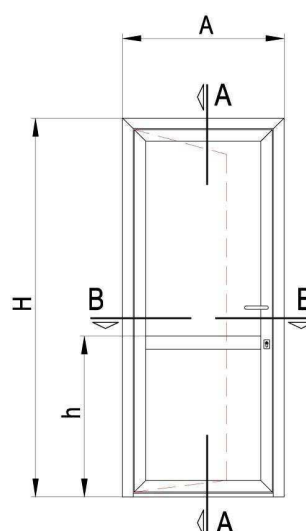
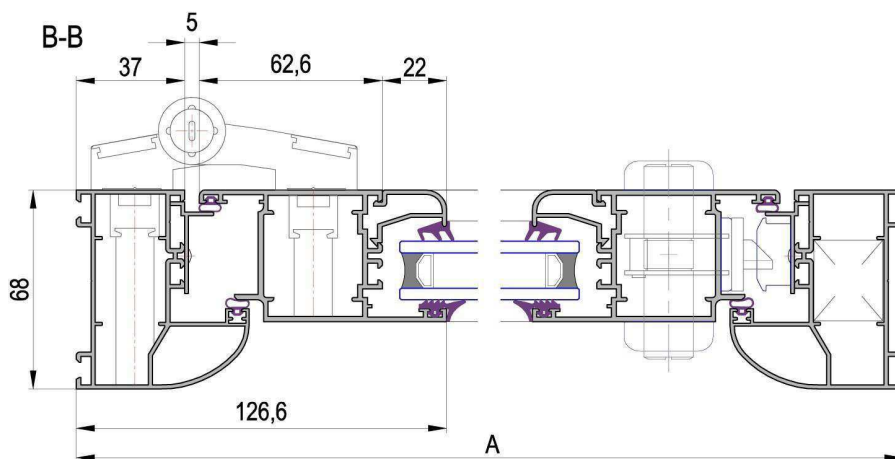
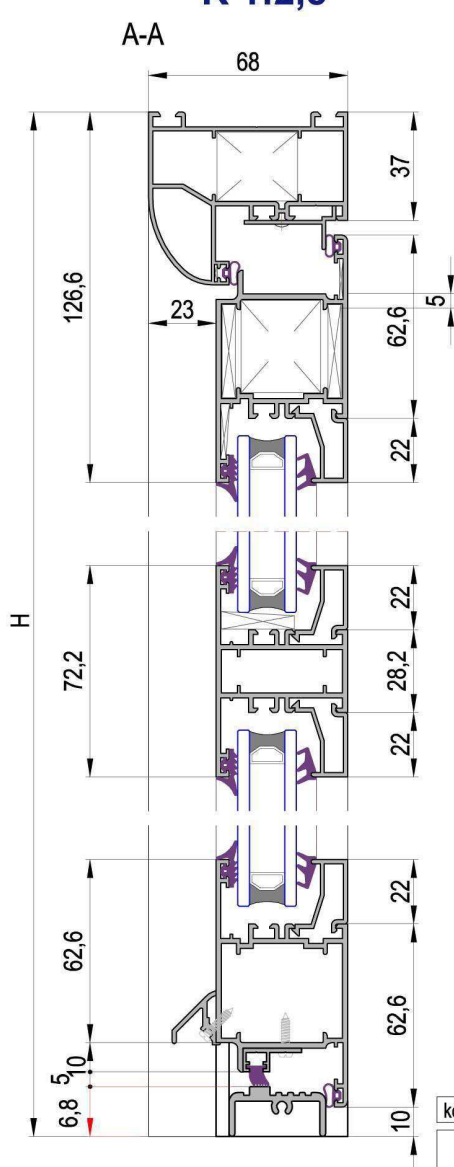
kom	ŠEMA KROJENJA	PROFIL
2		 TMH1
2		 TMH1
4		 TMH4
4		 TMH4
1		 TMH9

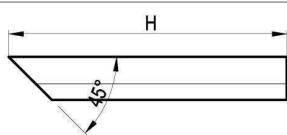
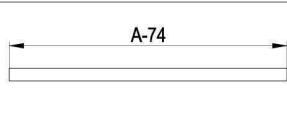
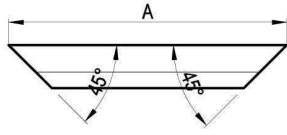
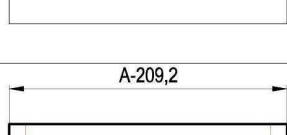
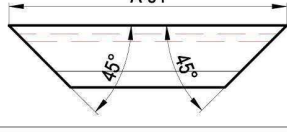
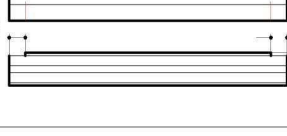
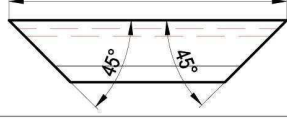
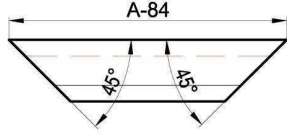
R 1:2,5



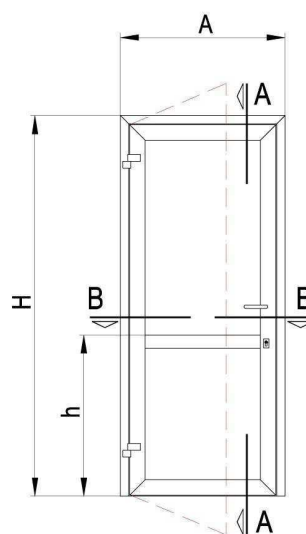
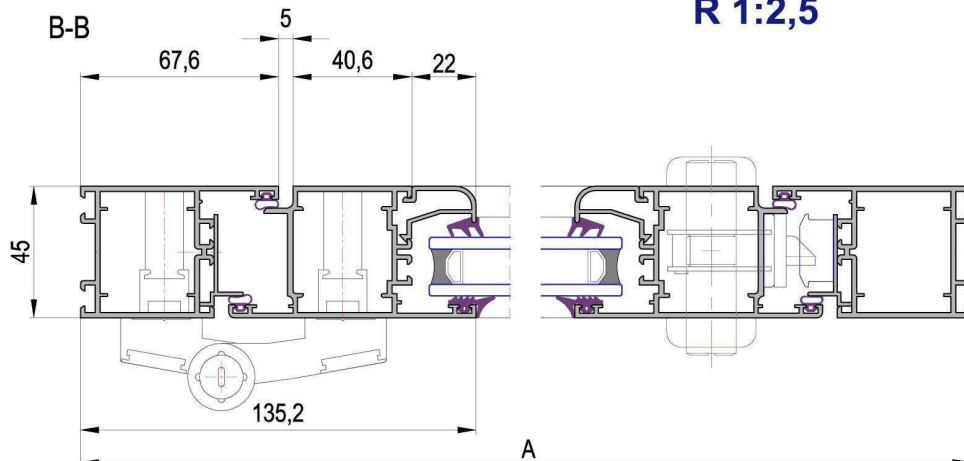
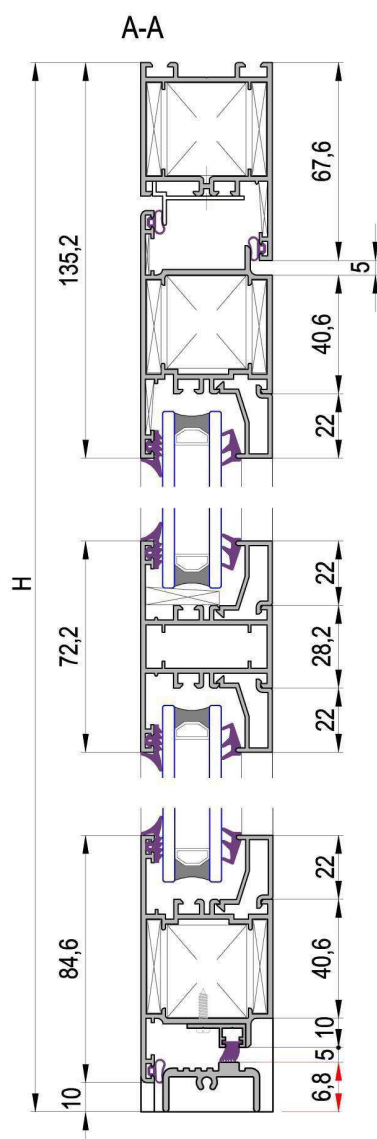
kom	ŠEMA KROJENJA	PROFIL
2		TMH10
2		TMH10
4		TMH4
4		TMH4
1		TMH9

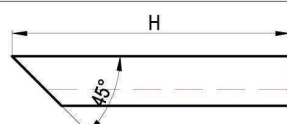
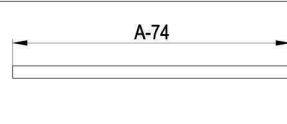
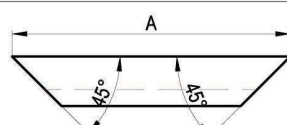
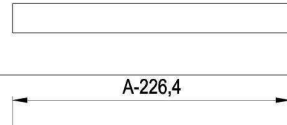
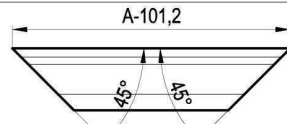
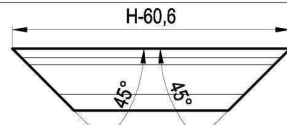
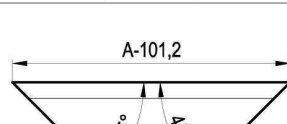
R 1:2,5



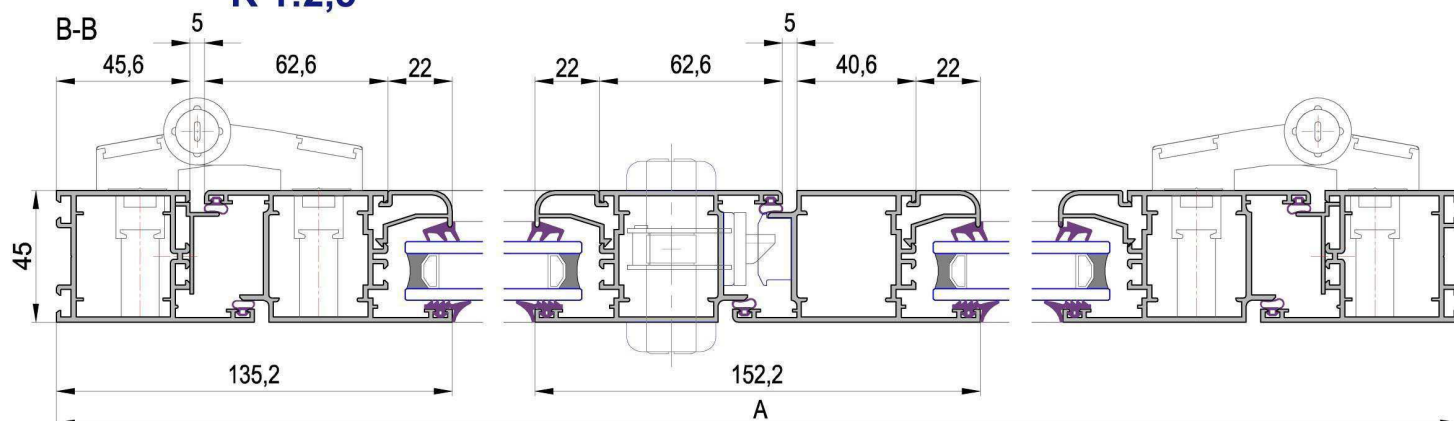
kom	ŠEMA KROJENJA	PROFIL	kom	ŠEMA KROJENJA	PROFIL
1+1		TMH10	1		TMH10
1		TMH10			TMH17
1		TMH22	1		TMH13
2		TMH22			
1		TMH22			

R 1:2,5

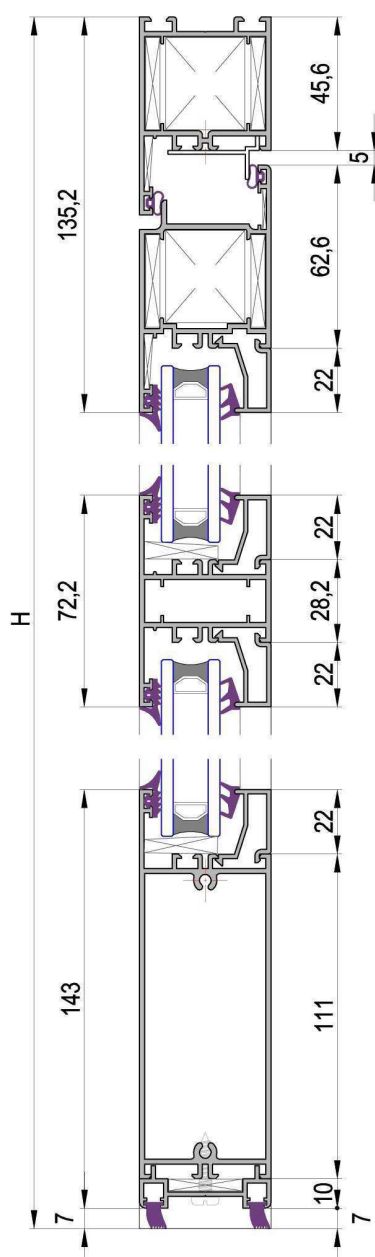
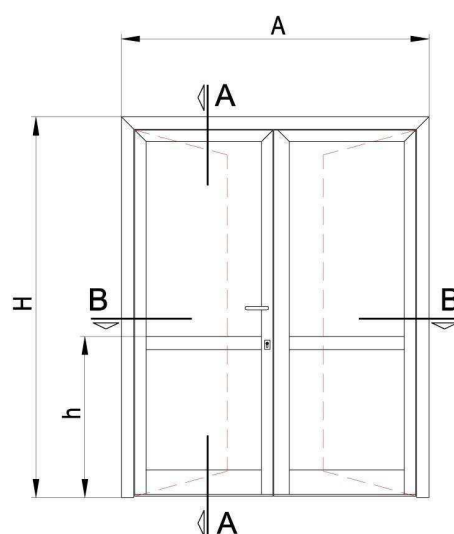


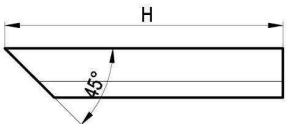
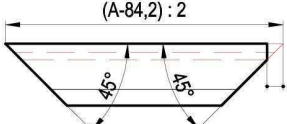
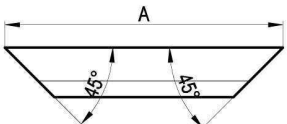
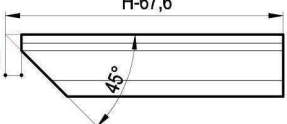
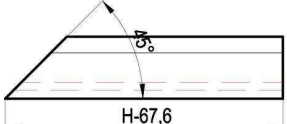
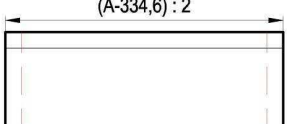
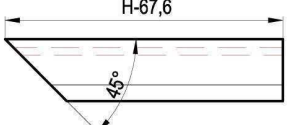
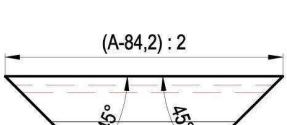
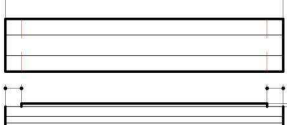
kom	ŠEMA KROJENJA	PROFIL	kom	ŠEMA KROJENJA	PROFIL
1+1		TMH1	1		TMH17
1		TMH1	1		TMH13
1		TMH21			
2		TMH21			
1		TMH21/frez.			

R 1:2,5

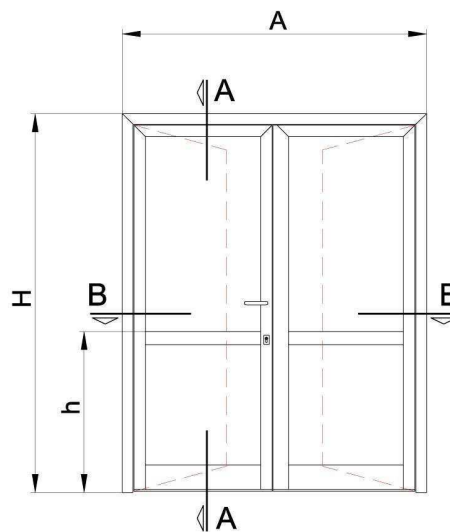
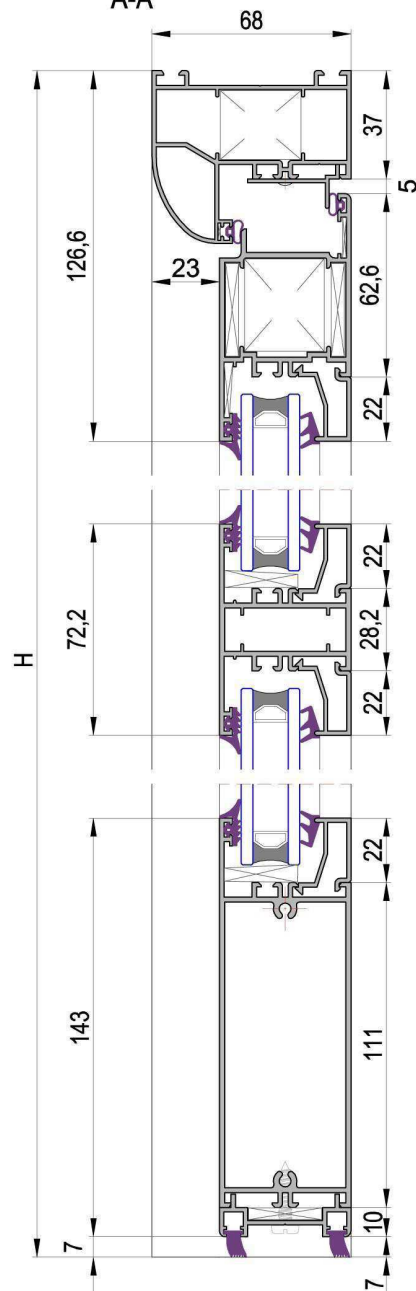
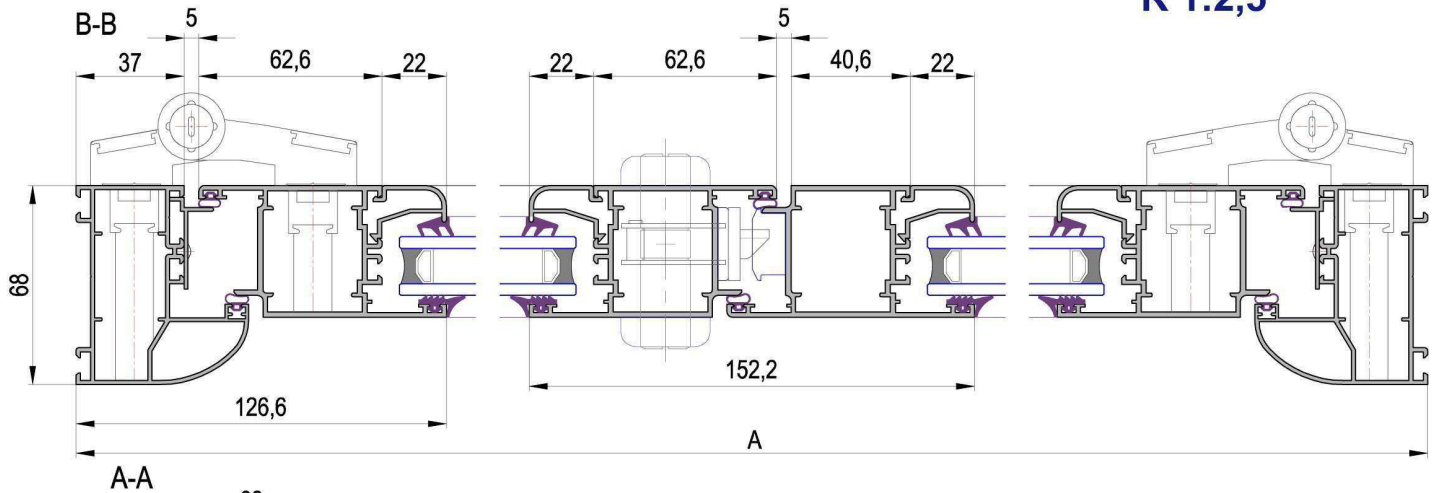


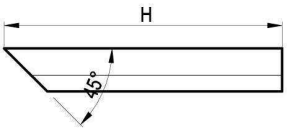
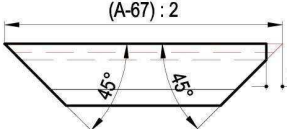
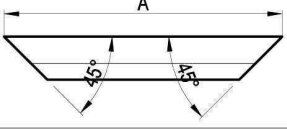
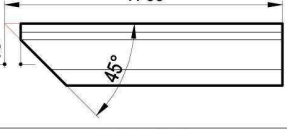
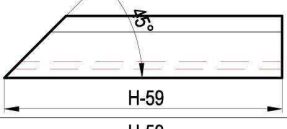
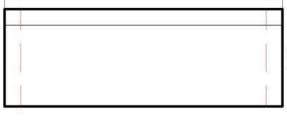
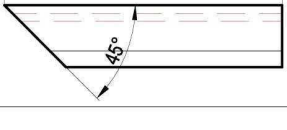
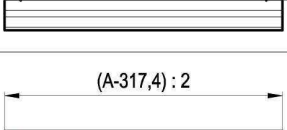
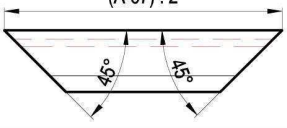
A-A



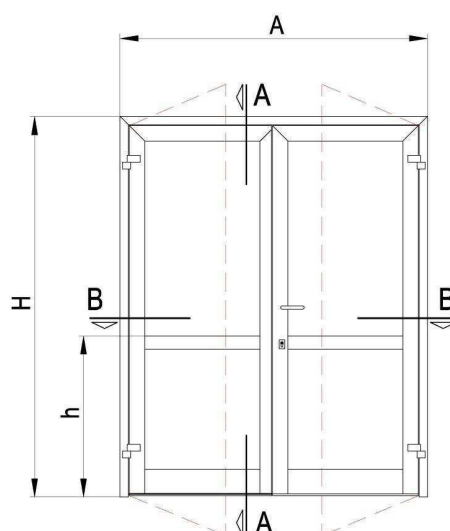
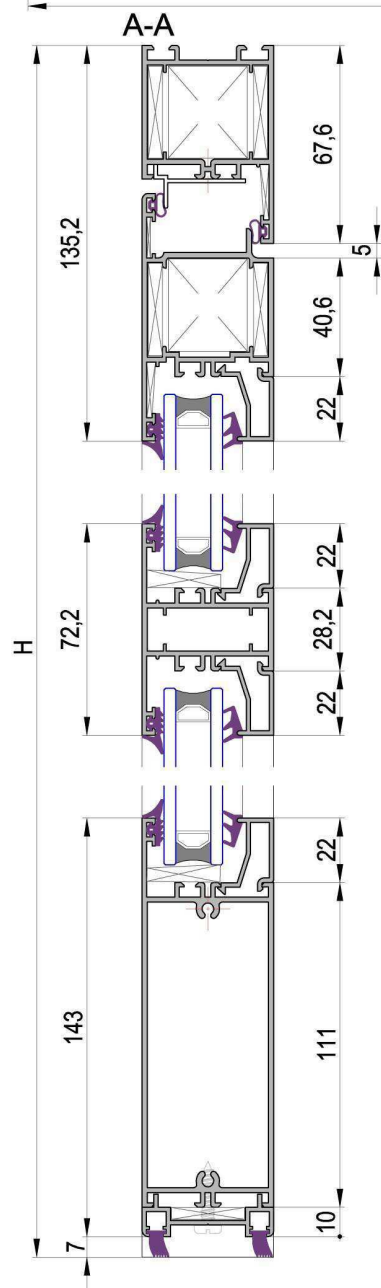
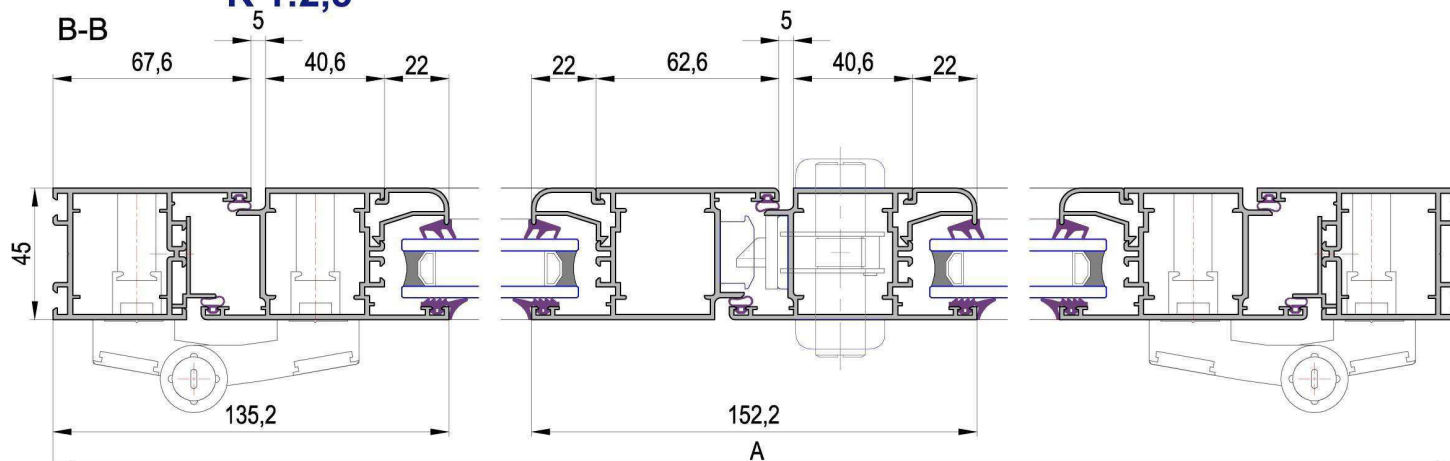
kom	ŠEMA KROJENJA	PROFIL	kom	ŠEMA KROJENJA	PROFIL
1+1		TMH1	1		TMH22
1		TMH1	1		TMH21
2		TMH22	2		TMH3/frez
1		TMH22			
1		TMH22	2		TMH13

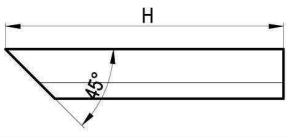
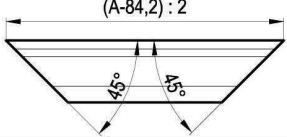
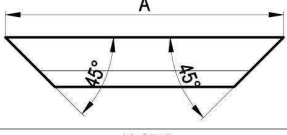
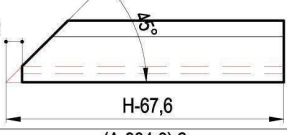
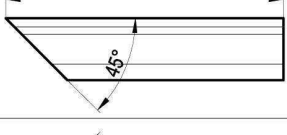
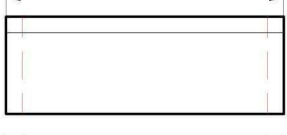
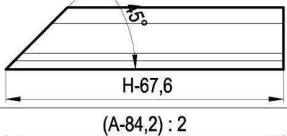
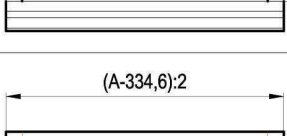
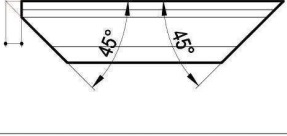
R 1:2,5

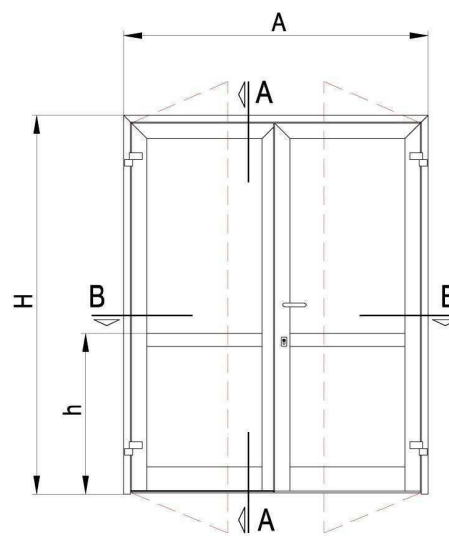
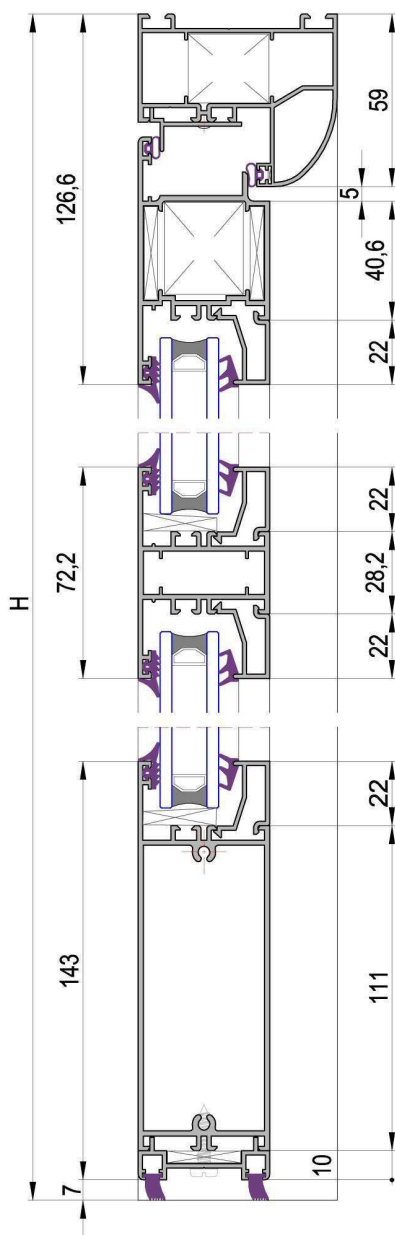
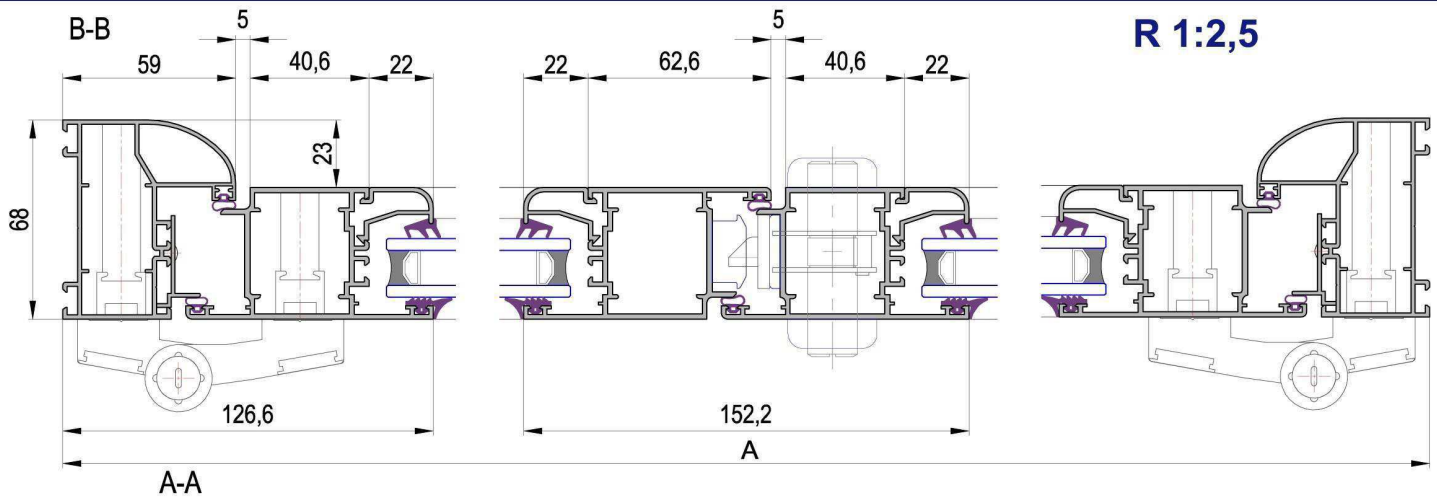


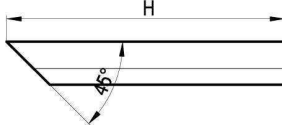
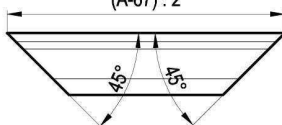
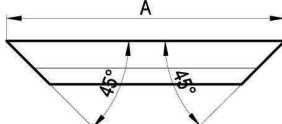
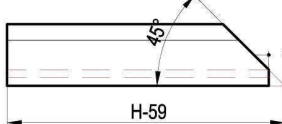
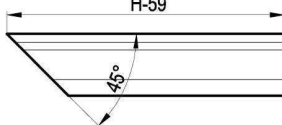
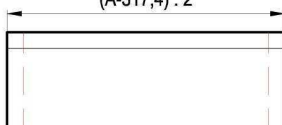
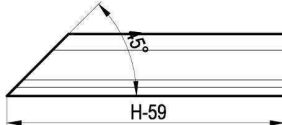
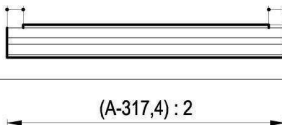
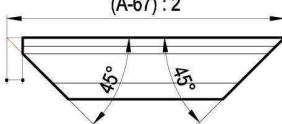
kom	ŠEMA KROJENJA	PROFIL	kom	ŠEMA KROJENJA	PROFIL
1+1		TMH10	1		TMH22
1		TMH10	1		TMH21
2		TMH22	2		TMH3/frez
1		TMH22	2		TMH13
1		TMH22			

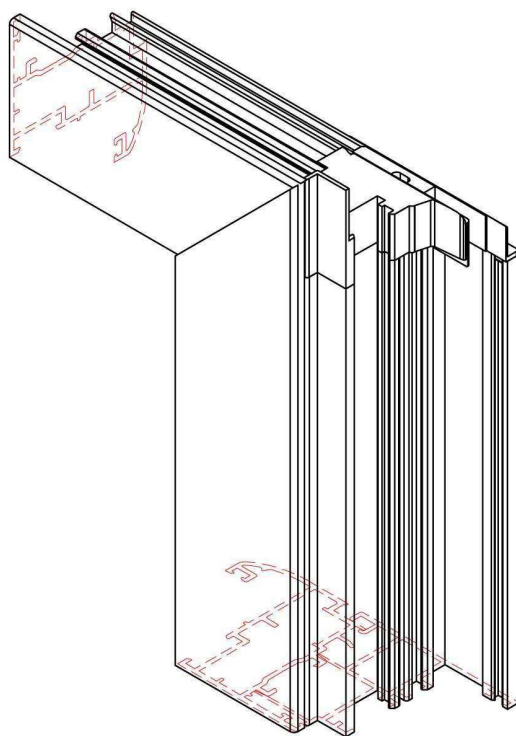
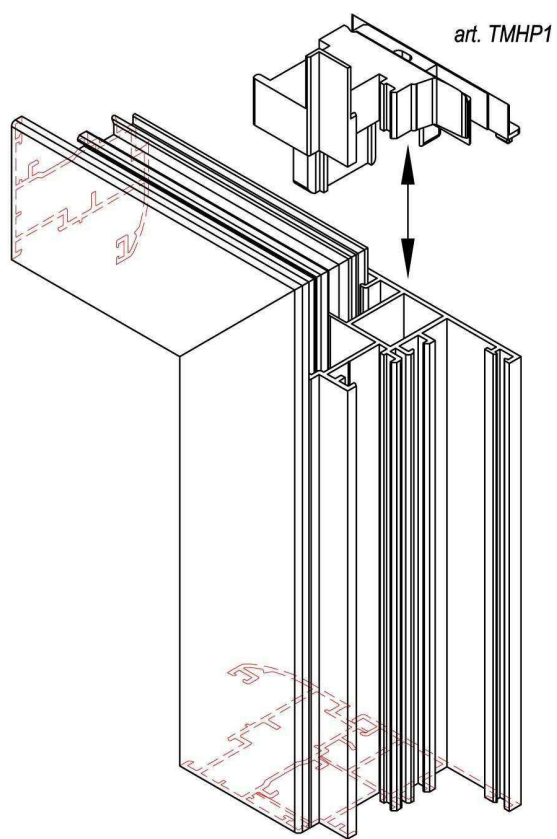
R 1:2,5

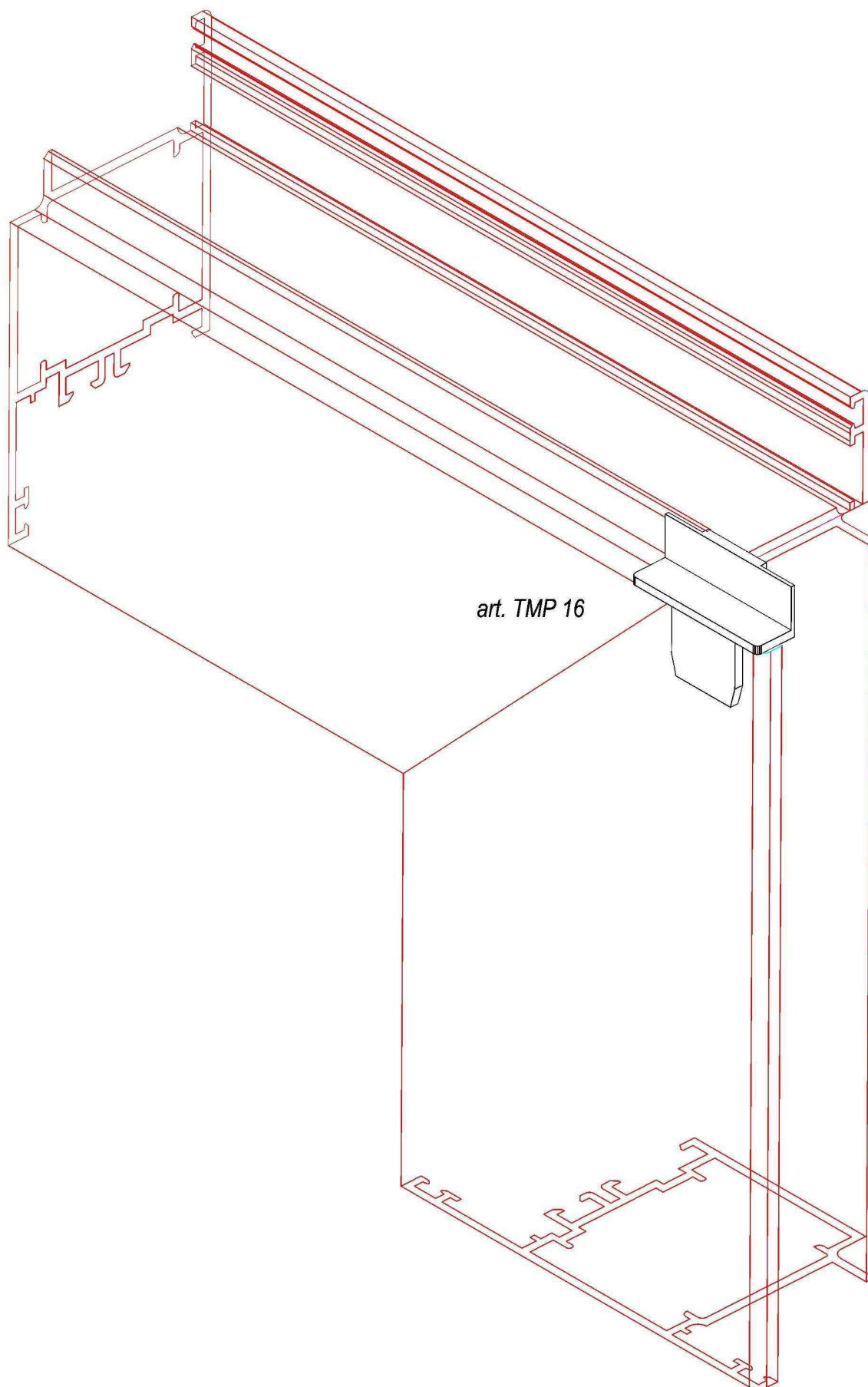


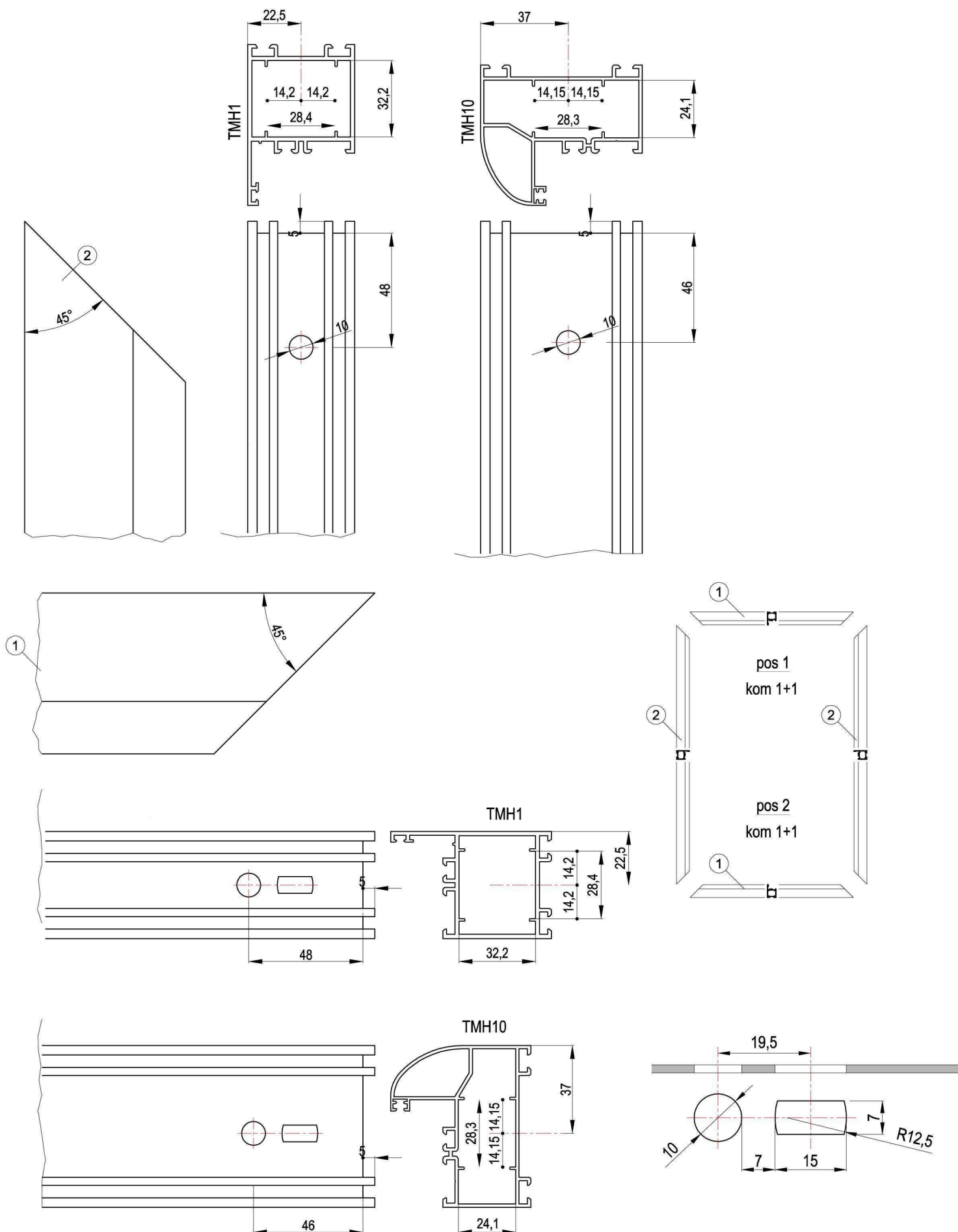
kom	ŠEMA KROJENJA	PROFIL	kom	ŠEMA KROJENJA	PROFIL
1+1		TMH1	1		TMH21
1		TMH1	1		TMH22
2		TMH21	2		TMH3/frez
1		TMH21	2		TMH13
1		TMH21			



kom	ŠEMA KROJENJA	PROFIL	kom	ŠEMA KROJENJA	PROFIL
1+1		TMH10	1		TMH21
1		TMH10	1		TMH22
2		TMH21	2		TMH3/frez
1		TMH21	2		TMH13
1		TMH21			







R 1:2,5

